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(RST-V) Interim Report

## Reconnaissance, Scout and Targeting Vehicle

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17. SECURITY CLASSIFICATION OF

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Transportation

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Payload

**Future Scout Vehicle** 

OF ABSTRACT

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# Reconnaissance, Scout, and Targeting Vehicle (RST-V) Interim Report

Prepared by AeroVironment

for the

Carderock Division

of the

USMC Naval Surface Warfare Center

January 29,1997

## 1. Executive Summary

AeroVironment Inc. and Rod Millen Special Vehicles Inc. jointly performed a design study for an advanced Reconnaissance Scout and Targeting Vehicle (RST-V). The main focus of this study was to explore vehicle layouts, powertrain configurations, and suspension options for increased mobility and performance in an 8000 lb. GVW wheeled vehicle subject to the environmental requirements of mission, transportation and payload.

The government-supplied performance requirements for the RST-V in its intended operational environment were reviewed. Mission requirements such as V-22 (Medium Lift Replacement (MLR)) transportability and the availability of on-board power for advanced target acquisition equipment were used to evaluate specifications for overall vehicle and detailed subsystem specifications and to recommend modifications to the specification. A detailed study of mission specific payload weight and volumes was conducted to better evaluate cargo volume, form factor, and total mass requirements. The maximum envelope for an internally transportable vehicle was determined using the functional mockup of the V-22 in Patuxet River.

Using the above generated constraints, the study included an analysis of required vehicle performance under expected mission scenarios. This included extensive testing, data gathering and simulation to provide a comparison between the traction and high-speed mobility over rough terrain for four, six and eight wheeled configurations including options for articulated vehicles or powered trailers. Using the data gathered in the testing program, a parametric analysis of potential design schemes was performed to arrive at the optimal driveline configuration. In addition, a search was conducted to identify existing commercial electrical and vehicle components which might be of the appropriate level of technology to be included in a military vehicle. Every attempt was made to make a notional RST-V platform potentially logistically compatible with future Light Strike Vehicle platforms and the lightweight Future Scout Vehicle (FSV).

## 2. Goals of RST-V Study

The goal of the first phase of the RST-V program was to evaluate multiple concepts for a high performance wheeled combat vehicle for future Marine Corp. and Special Operations missions, and to recommend a configuration that best fulfills the desired missions for this platform. The initial phase included examination of current military mission requirements and development of a set of key vehicle parameters and determine the suitability of proposed layouts and of a hybrid drive approach. Critical issues which drive the design for the final vehicle include performance in both acceleration and gradeability, speed over rough terrain, mobility in low speed, low traction situations, sea water and dust exposure, field maintainability, and internal helo-transportability as well as cargo requirements for specific mission scenarios and minimum payload capability (3000 lbs.).

An important design issue to be considered was the potential benefit of a hybrid drive train vs. its added complexities and failure modes. The hybrid vehicle advantages demonstrated in the JTEV program include enhanced range due to higher overall efficiency, reduced thermal, visual and acoustic signatures, i.e. "silent running", and availability of substantial auxiliary electric power for mission payloads. The RST-V study was designed to further evaluate the effects of powertrain choice on system weight and the impact on payload, acceleration, gradeability, and tractive effort in various soil conditions to determine whether a hybrid drive system will help or hinder the mission utility of this class of vehicle.

## 3. Technical Approach

#### 3.1. Review/generate requirements (Preliminary Work)

The first part of the RST-V contract was to perform studies to help better define the requirements for such a platform. These studies included a definition of the maximum envelope for the vehicle (V-22 Fit Check Study), a study of the weight and volume required for the various mission cargoes (Weight and Volume Study), a review and evaluation of the preliminary Joint Operational Requirements Document (JORD) (Requirements Review), an examination of all commercially available vehicles to determine if any would meet the JORD (Commercial Vehicle Survey), and an evaluation of the performance requirements necessary to meet the expected missions (Mission Profile Analysis). The results of these studies were provided to Carderock NSWC. A summary of these reports is in Section 4.

#### 3.2. Generate Multiple concepts

The next step in the program was to generate a wide range of conceptual vehicle layouts, subject to the performance requirements and constraints determined in the first part of the program. From this large set, the key differentiating features between each of the vehicle configurations were determined, and comparison studies designed to evaluate the advantages and disadvantages of each approach. Overall vehicle configuration issues such as number of driving wheels, overall tractive effort, steering and suspension schemes and cargo volume were examined to determine the optimal layout given the constraints of weight and physical envelope of the MLR cargo bay. A description of the concepts under consideration is in section 5.

#### 3.3. Evaluate Suspension, Wheels, and Steering

An analysis was conducted to find vehicle configurations that would meet the desired physical operating objectives. Steering systems were evaluated on their ability to meet the turning radius objectives while providing compatibility with long travel suspensions. The NATO Reference Mobility Model II was used to predict the one-pass Vehicle Cone Index through fine-grained soils of many combinations of tire number, width and diameter to find suitable candidates that meet the VCI<sub>1</sub> objective of 15. The swept volume of the tire combinations were calculated to find the configuration which maximizes available cargo space while meeting all of the performance criteria. Various suspension systems were qualitatively evaluated based on their compatibility with long travel suspension, adjustability, high speed performance, package volume, and ground clearance. The analyses are described in sections 6.1 through 6.5.

#### 3.4. Evaluate Possible Configurations and Sizing Layout

A preliminary packaging study was performed to visualize the crew spaces, cargo area, tire volumes and powertrain requirements. The goals were to gain a perceptual understanding of the space claims necessary for tires, personnel, and powertrain using current technology components. Alternate configurations show the suitability in the mission profiles of litter, weapons, personnel, and sensor carriers. This was not to develop point designs, but to demonstrate spatial feasibility for the various configurations. See figures in section 5.

#### 3.5. Design a "Mobility Filter" for Simulator

A "mobility filter" was designed as a front end for the AV vehicle simulator CarSIM. It was designed to calculate wheel velocity and torque as a function of soil type, surface roughness rms, vehicle velocity, suspension travel. The required data to generate these relations was determined, and a test plan developed to collect the required empirical data. See section 6.7 for a detailed description of the generation.

#### 3.6. Test the Vehicle and Generate Data

JTEV and HTMMP were both fitted with instruments to measure and record vehicle speed, wheel torque, wheel speed, suspension position, throttle position, and in the case of JTEV, commanded drive power and drive inverter voltage and current. Suitable terrain was identified for performing each test in the test plan and the surface of each was surveyed. In an area of silty, clayey sand (SM-SC soil classification), three different rms - low, medium and high - courses were found and elevation was mapped for each foot of the 600 ft courses. Soil samples were taken each test day to ensure that the results could be correlated correctly. Soil samples were also taken for the loose sand and hard packed sand courses. Different suspension travels were tested by running JTEV at 18" of wheel travel, and HTMMP at both 15" and 10" of wheel travel. See sections 6.7.2 through 6.7.5.

See Appendix A for the test plan and Appendix B for an example of raw data.

#### 3.7. Reduce and Analyze Data

Performance evaluation criteria were used to rank the relative merits of the various designs. Several viable configurations were then chosen, examined and presented in much closer detail including some layout design work. Failure modes and effects of failures for each of the configurations were assessed, and a final recommendation made. See sections 7, 8, 9, and 10.

## 4. Preliminary work

#### 4.1. V-22 Fit Check

The physical size and shape of the MLR cargo bay offers a significant design challenge. The vehicle may not exceed the 250" length of the MLR cargo bay and must be able to drive through an entrance which is 68" wide and 66" high. The 13,000 lb. lift capability of the helicopter which is reduced to 7500 lb. at 4000 ft indicates that, for maximum mission flexibility, the vehicle should be as light as possible while still being capable of carrying 3000lb payload at sea level. This means that the frontal area and shape of the RST-V will have to be virtually identical to the HTMMP and JTEV, yet the desired payload is tripled. This will require a longer vehicle to provide sufficient payload area and crew area.

In order to determine the maximum envelope available for the RST-V, staff from RMSV used the V-22, Aircraft Number two (A/C-2) airframe, located at NAS, Patuxent River, to verify both the internal fit of the Joint Tactical Electric Vehicle (JTEV), and a cardboard and foam 'mockup' of the proposed RST-V maximum dimensions. A/C-2 was chosen for this task because is had been modified to match the current engineering, manufacturing development (EMD) version of the aircraft.

The JTEV was shown to fit internal to the V-22 in both a backward and forward configuration at both low and high ride heights with and without the 50 caliber, M-2 machine gun mounted.

A notional RSTA-V model constructed of foam board, wood, and PVC piping was used to determine the maximum vehicle dimensions. The model was able to be positioned to yield 10, 12, 15, and 18 inches of ground clearance and the axles were adjustable to provide 65 to 68 inch track width in one inch increments. The model was built in a three axle configuration with the rear two axles located at 119 and 162 inches aft of the front axle. The model of the vehicle body contained one side profile located in the center of the wheel track and three front profiles located along the length of the vehicle.

The model was rolled in and out of the V-22 in varying configurations to determine the maximum vehicle envelope. Modifications to the model were made where interference was encountered. CAD models were then used to illustrate approximate breakover clearance and V-22 interference with the ramp set at the maximum angle of 18.5 degrees. With simulated wheel travel included in the model, the RSTA-V was shown to be able to enter the aircraft driven backward at ride heights of 12, 15, and 18 inches. The model showed the vehicle able to enter the aircraft driven forward at 15 and 18 inch ride heights without interference.

Several issues which still need to be addressed in the compatibility of the RSTA-V and the V-22 include: tiedown criteria and location for a 8000 pound vehicle; matching the RSTA-V center of gravity with the aircraft cargo center of gravity envelope; crew seating requirements; electromagnetic interference from a hybrid electric vehicle; and foreign object damage of the V-22.

It was found that the volume constraints will be the driving parameter for the cargo area, not the overall weight unless the payload consists entirely of extremely heavy objects such as ammunition and water. The distance between the wheels and the desired approach and departure angles will make a four wheeled vehicle impractical. A longer four wheeled vehicle would be extremely prone to high centering over obstacles such as rocks and fallen logs. Therefore a six or eight wheeled vehicle will be the more likely choice.

Refer to document "V-22 Fit Check Study" for details.

#### 4.2. Commercial Vehicle Study

A survey of commercially available vehicles designed for part-time off-highway use was conducted with reference to the specific attributes desirable in the RST-V. The purpose of the survey was to determine if any vehicle (or vehicles) meets, in full or in part, the general requirements of the RST-V program, and to then estimate what changes (deletions, modifications, replacements and additions) would be necessary to fully satisfy the RST-V Joint Operational Requirements Document (JORD).

The criteria that were used to compare the vehicles included: Width; Height; Ground Clearance; Diesel Availability; Gross Vehicle Weight Required (GVWR); Payload (weight); Cargo Capacity (volume); Tow Rating; Turning circle; and Range.

Two vehicles, the Toyota Tacoma and the GMC Sierra, were selected for further considerations as they achieved the highest average score and the best average scores for their GVWR (Average Score/GVWR). However, both of these would require radical and expensive modifications, and then would only marginally achieve the requirements. The exercise of considering these vehicles and the required changes to meet the LSV capabilities demonstrated several important points. Some of these are listed below:

- 1. Across the board, commercial pick-up and utility vehicles are not designed to meet the payload fraction and long form-factor required of the RST-V.
- 2. In a very fundamental sense, commercial vehicles are exactly that; commercial. They are designed to be most desirable to consumers at a competitive price. Off-road mobility is thoroughly compromised for low cost, on-road handling and high speed stability. The average consumer does not need the capabilities of the RST-V, and they are therefore not present in the commercially available vehicles.
- 3. Heavily adapted commercial vehicles will be relatively costly and meet only a fraction of the desired RST-V capabilities. As further adaptations are made, the diminishing returns become obvious. Vehicles fully adapted to meet all of the JORD will have little, if any, original equipment left.
- 4. The most economical way to meet the combined transportability, mobility, survivability, military compatibility, and reliability requirements is to focus on the design and development of a purpose-built vehicle.

Refer to document "Commercial Vehicle Study" for details.

#### 4.3. Requirements Review

An analysis of the probable missions for the Reconnaissance Surveillance Target Acquisition Vehicle (RSTA-V) was conducted with reference to the Program Objectives, as stated by the NSWC-CD, and the specific vehicle capabilities spelled out in the RSTA-V System/Segment Specification (SSS).

The primary Program Objectives were determined to be: V-22 Compatibility; Multiple Vehicle Configuration; and Survivability. The first step was to determine whether the mission to be scrutinized is consistent with the Primary Objectives of this vehicle. The

second step was to determine whether the mission would require capabilities outside of those set forth for the vehicle in the SSS.

Refer to document "Requirements Review" for details.

#### 4.4. Loaded Item Weight and Volume

Based on projected mission requirements for RSTV a substantial payload capacity will be needed. It is estimated that a 3000 pound payload would satisfy the envisioned SOCOM and USMC mission scenarios. This payload represents a significant design feature in a narrow wheel base vehicle intended to be carried inside a V-22 Osprey medium lift replacement aircraft.

To validate future vehicle concepts and designs against payload requirements, applicable mission equipment and supplies were measured and weighed. A representative list of military equipment was produced and agreed upon. The items were found to be available at MCB Camp Pendleton. RMSV personnel weighed, measured and photographed the equipment and supplies. Based on the recorded data, Table 4.4 was developed to detail the information. (Further data is included in the appendices.) The equipment and supplies were categorized as follows:

- 1. Crew and Personal Equipment
- 2. Main Weapon and Ammunition
- 3. Water, Rations, and Petroleum Products
- 4. Communications Equipment
- 5. Vehicle on Board Basic Equipment.

The total weight of the equipment measured was 1406 pounds with a measured cumulative volume of approximately 32 cubic feet. It is evident given this mixture of typical equipment, the vehicle will be constrained in volume before reaching a payload weight of 3000 pounds. This is further exacerbated in the fact that in simply adding each component's volume to reach a total implies an unrealistic packing efficiency. The data recorded can be utilized upon further definition of mission requirements and objectives.

6	TA-V WEIGHT AND VOLUME STUDY	T	1		<del></del>	1	T	Т	1	· · · · · · · · · · · · · · · · · · ·	r
۳	I VIENNI AND VOLDINE BIODI	<del>                                     </del>	<del> </del>		╂	<del> </del>	<del> </del> -	+	<del> </del>	<del>                                     </del>	
7	HICLE, BASIC LOAD LIST	<del> </del>	f		<del>                                     </del>	<b></b>		<del>                                     </del>	<u> </u>	<del> </del>	
-	L WEIGHTS ARE NATO AVERAGES	<del>                                     </del>			<del> </del>			<del> </del>	<del> </del>	<del>                                     </del>	
F		ITEM	NUMBER	TOTAL	LENGTH	HEIGHT	WEDTL	VOLUME	TOTAL	<del>                                     </del>	-
Г		WEIGHT		WEIGHT	LENGTH	HEIGHT	THE IT	PER ITEM	VOLUME	<del>                                     </del>	
<u>۱</u>	CREW AND PERSONAL EQUIPMENT			***************************************	<b>†</b>			PERME	VOLUME	<del>                                     </del>	<del>                                     </del>
Ë	NATO average crewman	176	2	352	N/A	NA	NA	N/A	N/A	<del>                                     </del>	<del></del>
5	Personal weapon rifle	1	2	16	39.25	•	2.5	883.1 cu ir		<del>                                     </del>	
-	Weapon cleaning kit	0.8	2	1.6	NA	NA	NA	N/A	N/A	<del></del>	
-	Ammunition (5x30 round meg's)	5	2	10	7.25	0.875	2.5	15.9 cu in	· · · · · · · · · · · · · · · · · · ·		
•	Ruck sack with standard field gear	85	2	130	26	14	24		17472.0 cu is		
Г				509.6	<b>i</b>		<b></b>	9635.0 cu in	19270.0 cu li		
2.	MAIN MOUNT WEAPON AND AMMUNITION										
	Standard Browning .50 cal MG	85	1	85	65.5	•	7.5	4421.3 cu in	4421.3 cu ir		
•	Night sight	11	1	11	15	7.25	6.5	706.9 cu in	<del>,                                      </del>		
€	Spare barrel w/case	24	1	24	45	2.25	2.25	227.8 cu kr	227.8 cu in		
ė	Main weepon cleaning kit	3	1	3	NA	NA	NA	NA	N/A		
⊑	Ammunition (100 rd cans)	37	5	185	13.5	•	7.75	941.6 cu in	4708.1 cu ir		
L	Vehicle soft mount	70	1	70	5	1	3.25	16.3 cu in	18,3 cu ir		
L			1		5	1	3.25	16.3 cu in	16.3 cu ir		
L			1		15.5	2.75	6.75	287.7 cu in	287.7 cu in		
L	L			378				6617.8 cu ir	10384.3 cu ir		
3.	WATER, RATIONS, PETROLEUM PRODUCTS										
<u> </u>	Combet ration 1 MRE	1	- 6 -	- 6	8.5	2	4.75	80.8 cu in			
₾	Hexamine stove	0.5	2	1	4.75	1.25	3.75	22.3 cu in			
L			1		3.75	0.75	2.5	7.0 cu in			
٤.	Water 5 gallons	35	1	35	13.75	19	7	1828.8 cu in			
_	Fuel 1 gallon	21	6.5	136.5	13.75	18.25	6.5		10602.1 cu i		
	Oils motor 1 quart	2.75	4	11	4	•	2.5	90.0 cu in			
	other Jubricants 1 quart	2.75	4	11	4	•	2.5	90.0 cu in			
-				200.5				3749.9 CU III	13686.9 cu is		
-	COMMUNICATIONS EQUIPMENT						40.00	2000	2040	41.	
-	VHF radio (Vehicle mount complete)	75.5	1	75.5	11	3.5	10.25	394.6 cu in			
⊢			1		11 15.5	3.5 7.75	10.25	394.6 cu in			
Н		-						1771.8 cu in			
-			1		16.75 11,25	5 3.75	13.5 5.75	1130.6 cu in			nt bracke
	Vahiala Campunianian and lateran have the	16.5	1	40.0	11,25	_		242.6 cu in		ampimer	
	Vehicle Communication and Intercom box 2/ca Crew helmets compatible w/above	3.75	2	16.5 7.5	10	3.75	8	90.0 cu in	90.0 cu ir 1440.0 cu ir		
M	Size in the competitive without	5.75		99.5	<u>'</u>		•	4744.3 cu in			
5.	VEHICLE ON BOARD BASIC EQUIPMENT (OSE)										
	Spare tire/wheel combination	65	1	65	36	12.5	16.5	7425.0 cu in	7425.0 cu is		
	Jacking device	33	1	33	18	4.25	4.5	344.3 cu in		jack	
			1		19	2.5	13	\$17.5 cu in		tools	
c	Tow strap	4	1	4	3.5	1	1.75	6.1 cu in	6.1 cu in		
ď	Shovel	3	1	3	47	2.5	18	2115.0 cu in	2115.0 cu ir		
	Axe	5.5	1	5.5	36	8	2.5	720.0 cu in	720.0 cu in		
	Vehicle tools w/bag	25	1	25	18	4	4	288.0 cu in	288.0 cu in		
	Spare parts pack	25	1	25	36	12	12	5184.0 cu in	5184.0 cu in		
h	First extinguisher and mount	6.5	1	6.5	5.5	5	16.25	446.9 cu in	446.9 cu in		
	First aid kit	1.5	1	1.5	11	7.5	10.75	886.9 cu in			
	Camouflage net w/support system	50	1	50	45	8	25	9000.0 cu in		net	
			1		49	12	12		7056.0 cu is		
_				218.5				34089.6 cu kr			ategory
		i		1406.1				31803.0 cu ir	55861.5 cu le	Totals	

Table 4.4: Loaded Items

#### 4.5. Mission Profile Analysis

The Mission Profile Analysis study was intended to assess the RSTV program objectives against mission requirements. The purpose of the mission profiles is to ensure that mission requirements are addressed adequately in the objectives. The primary program objectives were delineated as follows:

- 1. V-22 compatible
- 2. Multiple vehicle configurations
- 3. Survivable

V-22 compatibility includes vehicular dimensions suitable for internal aircraft carriage. The vehicle weight is limited by the lift capacity of the aircraft at 8000 pound GVW. Ingress, egress and weapons deployment are also included as part of the aircraft compatibility objective. These aircraft operating factors impact the vehicle design, and the mission profile analysis would show the combat effectiveness of the vehicle designed to account for the described parameters.

A common chassis and drive train with multiple vehicle configurations would prove to be cost effective and provide operational flexibility. The configurations recommended in the program objective are weapons carrier, sensor platform, litter carrier and personnel transport. The sensor platform has become primary among these given the emphasis on reconnaissance and surveillance.

Survivability criteria include mobility, acquisition avoidance/signature reduction and fire power. Mobility is related to performance and can be attained through application of suspension technology. Reduced signature as a means of passive defense points toward vehicular treatments and electric drive. This combined with extensive range, long duration reconnaissance missions and sensor power requirements further push the vehicle design toward hybrid electric drive.

The program objectives are evaluated against the mission components to provide a profile. Foremost is the mission plan/task objective as mitigated by vehicle configuration, and natural and induced environments. This method of validating the program objectives will prove useful and effective as detailed mission requirements are finalized by the operating forces.

## 5. Conceptual Vehicles

#### 5.1. Conventional Drive

A conventional Diesel engine driving through a conventional mechanical drivetrain was analyzed as a baseline starting point. This is best suited to the 4x4 version as it is the most space efficient drivetrain in the most space restricted vehicle. The primary disadvantage is the lack of onboard power and silent reserve power capability.

#### 5.2. Series Hybrid

This layout uses a Diesel engine to drive an alternator to power a common electrical bus. The wheels are driven by electric motors that pull power from the bus as required. The engine is sized to deliver the average power required by the vehicle. A battery pack connected to the bus acts as a energy buffer and provides reserve power for periods of high power demand and stores the recovered energy available from regenerative braking. The primary advantages are higher overall operating efficiencies due to the smaller engine size required to supply less than peak power and packaging flexibility since power delivery is not through shafts. Additional advantages are three redundant drives are available, motors can be sized to run at high speeds which reduces operating currents, the highest flexibility for traction control systems is provided. The disadvantages are that the redundant gearboxes and motors are not weight efficient and an additional drive mechanism would be required to provide full mechanical jump start capability.

#### 5.3. Series/Parallel Hybrid

Utilizing a series hybrid layout with the addition of a mechanical drive to one of the axles would provide the highest redundancy of all of the systems as it would allow full mechanical drive and electric drive. It would also provide for a mechanical jump start capability. The disadvantages are increased complexity and weight for the additional mechanical drive and the inability to use common gearbox components on all of the axles.

#### 5.4. 4x4 and 6x6 Configurations

The 4x4 version uses a full mechanical drive. It has the least cargo volume available as it cannot grow in wheelbase and still meet the breakover angle and turn radius requirements and it cannot grow in length and still meet the departure angle requirement. While it can meet the mobility requirements at the full 8000 lb GVW with larger tires, the best view of the 4x4 variant may be as a lower capacity vehicle sharing the same tires, suspension, and engine as the larger 6x6 hybrid-electric vehicle. As a member of a family of vehicles sharing common components, support across the platforms becomes a simpler logistics exercise.

The 6x6 hybrid versions shown represent the vehicle that hits all of the target objectives and maximizes the available cargo area of the MLR. The steering configuration is a full Ackerman steering with the center axle fixed and the opposed-phase rear axle steering at low speeds. To facilitate loading and unloading on the aircraft it is recommended to implement parallel-phase steering (crab steer) in the rear manually controlled by the driver. Small corrections to lateral position could be easily made while the vehicle is loaded providing the highest accuracy in lateral position for securing in the aircraft. See section 6.2 and 6.3 for steering analysis.

#### 5.5. Comparison of Powertrain Configurations

Figure 5.5 illustrates graphically the different hybrid configurations discussed above.

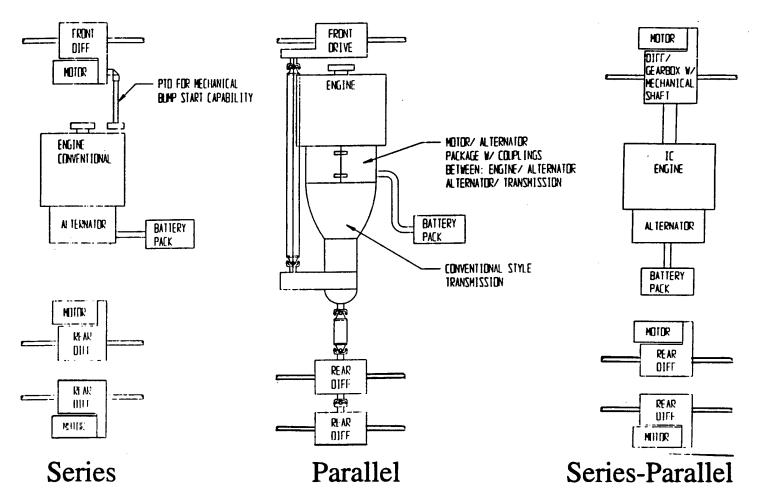


Figure 5.5

#### 5.6. Table of Various Configurations

Wheel Configuration	Steered axles	Powertrain Configuration
4 x 4	None, differential steering	Conventional Mechanical
6 x 6	1 conventional	Series Hybrid
8 x 8	1 & 2 for 6 x 6 or 8 x 8	Parallel Hybrid
	1 & 3 for 6 x 6	Series-Parallel Hybrid
	1, 2, 3 for 8 x 8 or crab	
	steering at low speed for 6 x 6	
	1, 2, 4 for 8 x 8	
	1, 2, 3, 4 crab steering at	·
	low speed for 8 x 8	

## 6. Comparison Studies

#### 6.1. Mobility study

The objective of this analysis was to determine the optimum tire and wheel combinations to meet the desired mobility requirements. The targets were to achieve a one pass Vehicle Cone Index (VCI<sub>1</sub>) of 15, a turning radius of 20 feet, and a GVW of 8000 pounds. The goal was to minimize the volume displaced by the wheel/tire combination (i.e., maximize the vehicle volume for the crew and cargo).

#### 6.2. Steering Analysis

The RST-V has a required turning radius of 25 feet and a desired turning radius of 20 feet. In addition, it will be necessary to provide for low speed maneuverability to facilitate loading and unloading in the V-22, high speed directional and roll stability to provide safety at speed, and to package into a mechanically feasible system that allows for high wheel travel. Several steering systems were evaluated to determine their suitability given the layout of either four, six, or eight wheel configuration.

Skid steering has the advantage of minimizing the swept volume due to the wheels not turning relative to the chassis. The disadvantages are poor low speed maneuverability and increased motion resistance while turning. The skid steer was primarily eliminated due to the high length to width aspect ratio (approximately 3:1) of the vehicle as the side-to-side tractive force differential required to overcome the lateral scrubbing of the extreme fore and aft wheels becomes quite high.

Articulated steering is the best system for low speed maneuverability and minimum wheel encroachment from turning requirements. It allows for applying power through the wheels during turning, an advantage to mobility in soft and low tractive force soils. The disadvantages are that poor high speed stability, high mechanical complexity in the articulation joint, and it does not lend itself easily to high wheel travel suspension systems. The vehicle width increases significantly with small angles of steering, a problem when negotiating in the width restricted confines of the V 22 aircraft. It was not considered a suitable candidate for this effort.

Ackerman steer has the advantages of good low and high speed maneuverability, good high speed directional stability, and the ability to continuously power the wheels while turning. It has the highest drive efficiency as it has the minimum tire scrub during turning and it lends itself fairly easily to high wheel travel suspensions. The disadvantages are high wheel encroachment due the increased swept volume of the turned wheels and a moderate mechanical complexity of the steering and drive mechanisms. It was selected as the best candidate for RST-V.

## 6.3. Ackerman Steering Configuration and Turn Angle Analysis

The purpose of this exercise was to determine the turn angles required to achieve true Ackerman steering for various vehicle lengths and configurations to met both the required turn radius of 25 feet and the desired turn radius of 20 feet. Turn angles were limited to forty degrees as this is the practical limit of constant velocity joint drive shafts. Various wheelbases were examined for the four and six wheel variants explored. The drawings and calculation sheets which follow show the variants explored and the methods used. Details of steering analysis calculations are included in the appendices.

#### 6.4. VCI<sub>1</sub> Calculation

Comparison studies were performed to optimize the tire/wheel combination to meet the desired mobility objectives for the vehicle. To find the tire/wheel combinations to met the Vehicle Cone Index (VCI<sub>1</sub>) of 15 that provided the minimum volume impact, a module of the NRMMII was used which predicts VCI based on the inputted vehicle data. Since the maximum vehicle size envelope had been determined in the V-22 Fit Check study, these values of height, width, and ground clearance were used. The desired GVW of 8000 pounds was spread equally over the number of tires and axles. The assumptions were made that the vehicle would have an automatic transmission, locked differentials, single radial tires with a tire ply rating of 4 and no chains, and all wheels powered (with one 6x4 exception). All of the examples used a net horsepower of 264 which gives a HP/ton equivalent to JTEV and HTMMP.

With these vehicle parameters fixed, the comparison study was conducted with the following variables: number of axles (2, 3, & 4), tire section width (10.5, 12.5, & 14.5 inch), tire diameter (32, 36, & 40 inches), and tire deflection (20, 30, & 40%). This range of tire dimensions were selected as they are sizes common to this weight class of vehicle and are commercially available. The 20% tire deflection is typical of highway operating pressures and the 30 and 40% deflections represent levels achievable with Central Tire Inflation (CTI). It was not assumed at this stage that the vehicle would necessarily come equipped with CTI. This was designed to be a rough sort to understand what was required to meet the objectives.

VCI<sub>1</sub> values were calculated for various combinations of the Unified Soil Classification System (USCS). The VCI<sub>1</sub> typically used for comparisons are the fine grained soils which is the combined of SM (silty sands, sand-silt mixtures), SMSC (combination of SM with clayey sands, sand-silt mixtures), GM (silty gravels, gravel-sand-silt mixtures), and GMGC (combination of GM with clayey gravels, gravel-sand-clay mixtures). Values for VCI<sub>1</sub> for a given tire deflection were plotted against tire width for the various vehicle configurations. One graph was generated for each of the three tire deflections. Finding all of the vehicle combinations that meet the desired objective is a function of looking below the 15 VCI<sub>1</sub> line for a given tire deflection. A plot of number of wheels and tire diameter as a function of vehicle cone index vs. tire section width is provided in the appendices.

#### 6.5. Wheel Displaced Volume Study

In order to determine the most space efficient configuration to meet the objectives, the volumes displaced by the tires were calculated based on the number of tires, tire width and diameter, turn angle for the steered axles, ground clearance, and jounce travel. A radial clearance allowance of 20% of the tire's radius and an axial clearance of 4 inches were used in the calculations. The turn angles used were based on the steering analysis for each of the configurations. The volumes were compared to the maximum volume determined by the V-22 Fit Check and expressed as a percentage.

#### 6.6. Mobility Study Conclusions

From these analyses, several candidate configurations have been identified. The most appropriate will be dependent on the exact needs of the organization. The base assumptions for the following selections are based on 20% tire deflections (i.e., no CTI) as they are intended to be the most conservative to meet the objectives.

The 4x4 with 14.5 wide x 40 inch diameter tires meets the mobility criteria, however its wheelbase cannot go over 120 inches and still meet the 19 degree breakover angle requirement. The cargo bed could not be extended rearward and still meet the required departure angle, so the cargo area could not fully utilize the maximum achievable volume.

The 8x8 with 10.5 wide x 32 inch tires meets the mobility criteria and could utilize the maximum cargo area while achieving the desired approach and departure angles, but the volume and complexity penalties rule this configuration out as meriting further study.

The 6x6 with 14.5 wide x 32 inch tires meets the mobility criteria and could utilize the maximum cargo area while achieving the desired approach and departure angles, but may have difficulty with the requirement to traverse a 18 inch vertical step.

The 6x6 with 12.5 wide x 36 inch tires meets all of the criteria previously mentioned and deserves further study. With an Ackerman steering system with the center axle fixed and the rear axle in opposing phase, it can meet the turning radius objective. The rear axle steering is only necessary in low speed maneuvering and could be locked out above a given speed threshold. For loading and unloading on the aircraft, crab steering on the two rear axles could be implemented to allow for precise lateral positioning. The vehicle could utilize all of the available space in the V-22 and provide the largest cargo space while maintaining approach, departure, and breakover angle requirements. If it is deemed that CTI should be incorporated, the VCI<sub>1</sub> could be achieved at the 30% tire deflection with the narrower 10.5 inch wide tires, further increasing cargo space.

#### 6.7. Mobility Filter

The primary challenge in the design of this vehicle is to maximize the overall "performance" in an off-road environment. Performance is defined as a combination of low speed mobility in extremely low traction environments such as deep mud, surf zone sand and wet clays and high speed ride quality over extremely rough terrain. It has been clearly demonstrated that increased speed correlates directly with increased survivability, therefore it is desirable to maximize the suspension travel, thereby minimizing the shock loads to the driver and the vehicle, allowing the driver to go faster. It is also clear that over the course of a mission scenario, a driver is more efficient if the shock and the vibration loads he is exposed to are reduced. There are also operational benefits that correlate with improved ride quality. There is, however, no real quantification of the advantages of this improved ride quality.

In order to evaluate the relative performance of the different conceptual vehicles, it is useful to have the ability to simulate the performance of a particular configuration and its effects on the driver over a given course. This allows us to predict the value of a suspension configuration vs. its measurable payload limitations and volume requirements. There are many hybrid vehicle simulators available which are based upon parametric models of the vehicle components and the interactions between them. Given a velocity as a function of time, the wind drag and rolling resistance are calculated to determine the total torque and speed required at the wheels to match that velocity profile. From the internal models, power distribution, efficiencies, and fuel consumption may then be calculated.

The limitation of these simulators is that they assume paved roads which have a smooth surface, very limited slip, and well-defined rolling resistance (a reasonable assumption for commercial vehicles). Once the vehicle is brought off-road, the simple correlation between gross vehicle velocity and wheel speed/torque is no longer valid. Different soil conditions

and surface roughnesses present widely varying tire speed and torque values for the same vehicle velocity. AV designed a set of relations which used data from suspension testing which could provide an empirical relation for ride quality as a function of vehicle and course parameters. (See appendices for plots of driver absorbed power as a function of suspension travel and course rms.)

#### 6.7.1 Test Plan

A test plan was developed to generate the required data to allow an empirical correlation to be developed for this class of vehicles (see Appendix A for details). The JTEV and HTMMP were outfitted with instruments to measure and record: vehicle speed, wheel torque, wheel speed, suspension position, throttle position and in the case of JTEV, commanded drive power and drive inverter voltage and current. The vehicles were driven on various types of terrain: pavement, soft sand, hard packed sand and silty, clayey sand with three different levels of roughness. Suitable terrain was identified for performing each test and the surface of each was surveyed. Each course was 600 ft long and the three rough courses - 0.576", 1.330" and 2.228" rms - were surveyed for elevation every foot. The vehicles were driven at a range of speeds: 10, 20, 30 and 40 mph, in both directions on each course.

The wheel travel of HTMMP was then limited to 10" and then to 5" for one complete series of tests on the rough courses to assess the effects of lower suspension travel on maximum attainable speeds. All of the data was recorded on a computer, and then analyzed to extract comparisons of: drive power, absorbed power of the driver, terrain type and roughness, and suspension travel.

Testing of the Articulated Electric Drive Trailer (AEDT) was planned to examine articulated, parallel hybrid-electric and 6X6 design permutations on off-road mobility and overall vehicle efficiency, but the AEDT was unavailable for use in testing due to a scheduling conflict with AEDT testing and refinement under NSWC contract N00167-96-C-0015.

#### 6.7.2 Vehicle Instrumentation

JTEV and HTMMP were fitted with a full data acquisition package for measuring physical vehicle characteristics. Vehicles were fitted with the following sensor suite:

- Vertical accelerometer at drivers' seat to measure ride quality and compute driver absorbed power for each run.
- Suspension position sensors at each wheel to determine utilization of suspension travel and time spent in full bump and full droop positions.
- Throttle position sensor was used to determine torque request from driver. This data to be compared with torque delivered to the ground.
- Non-contacting fifth wheel was used to resolve actual vehicle velocity independent of slip between the tire/ground interface.
- Wheel speed sensors at each wheel were used to determine speed and percent slip at each wheel.
- Strain gages and sliprings were fitted to each axle to resolve torque transmitted to the ground. In conjunction with wheel speed data, mechanical power delivered from each wheel can be computed from this data. In the case of JTEV, mechanical power out can be compared to electrical power in to evaluate drivetrain efficiencies.

To record power flow throughout the vehicle, two approaches were used. Originally, bus voltage, accelerator pedal command, and commanded inverter power were recorded using data exported in a serial data format from each inverter.

This data was output at a rate of 4Hz, and did not allow synchronization between different inverter data streams. To overcome this issue, current and voltage sensors were later added to the JTEV power distribution system. The datalogger used for mechanical vehicle characteristics was subsequently used to acquire current and voltage data at higher rates.

#### 6.7.3 Test Terrain

For testing in different RMS roughness conditions, three different courses were identified and surveyed in the Stoddard Valley area near Barstow, CA. Survey data was resolved to determine RMS surface roughness for each of the courses.

Sand testing at Camp Pendleton, CA allowed the use of both moist, compact sand in the surf zone and softer, dry sand above the high tide line.

#### 6.7.4 Test Personnel and Equipment

Typical testing was performed with several representatives from each of AeroVironment and Rod Millen Special Vehicles present. A minimum test crew consisted of two engineers from AV and one engineer and two mechanics from RMSV. The RMSV test truck was utilized for transportation of all vehicles and support equipment.

#### 6.7.5 Test History

November 4-5,	1996; Barstow			
	ow rms	- 20mph,	30mph, 40mph,	50mph
- n	nedium rms		30mph, 40mph,	
	nigh rms	- 20mph,	30mph, 40mph	-
HTMMP 15" whe	eel travel	•		
- I	ow rms	- 20mph,	30mph, 40mph,	50mph
- n	nedium rms	- 20mph,	30mph, 40mph,	50mph
- h	nigh rms		30mph, 40mph	•
HTMMP 10" whe	eel travel	-	•	
- I	Low rms	- 20mph,	30mph, 40mph,	50mph
- n	nedium rms		30mph, 40mph,	
- h	nigh rms		30mph, 40mph	•

Strain gages were useless for the duration of the test due to incorrect gage selection. Several sliprings escaped their capture slides and rotated, breaking the lead-wires, one was demolished by an upper A-arm. All sliprings were repaired in the field. Data was collected without strain gages to validate the test plan. DA equipment and gather vertical acceleration at the drivers' seat. 5" suspension travel tests on HTMMP could not be performed due to repeated destruction of natural rubber bump stops. HTMMP transmission failed, terminating it's testing for the day. There had been a problem with the JTEV APU inverter faulting but leaving the engine running. Eventually the APU inverter failed terminating all testing for the day.

#### November 25-26 Barstow

JTEV	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph
	- high rms	- 20mph, 30mph, 40mph
HTMMP	15" wheel travel	• • • •

- Low rms - 20mph, 30mph, 40mph, 50mph - medium rms - 20mph, 30mph, 40mph, 50mph - high rms - 20mph, 30mph, 40mph

HTMMP suffered a failed transmission immediately after completing the 15" suspension travel test. 10" and 5" tests were not run. JTEV ran marginally throughout the entire test, but completed its scheduled runs.

#### December 10, 1996; Barstow

	,,	
JTEV	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph
	- high rms	- 20mph, 30mph, 40mph
HTMMP 15"	wheel travel	
	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph
	- high rms	- 20mph, 30mph, 40mph
HTMMP 10"	wheel travel	
	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph
	- high rms	- 20mph, 30mph, 40mph
HTMMP 5" v	vheel travel	
	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph
	- high rms	- 20mph, 30mph,
	_	•

Strain gages on JTEV failed again. The fifth wheel was problematic throughout the test. It was known to be stuffed into at least two bushes during the test, the second of which completely broke the signal connector off the case.

#### December 12, 1996; Camp Pendleton

JTEV	- Hard sand	- 10mph, 20mph, 30mph
	<ul> <li>Soft sand</li> </ul>	- 10mph, 20mph, 30mph

Remainder of the near-term RST-V test suite was completed at Camp Pendleton. One strain gage failed on the very last test on JTEV, but all previous data is believed to be valid. HTMMP suffered a broken slipring, and the plan had been to swap one off JTEV, but there was insufficient daylight to complete the operation. JTEV operated well in the 100% humidity conditions in fog on the beach. Water was dripping off the roll bar during the entire test.

#### January 14, 1997: Barstow

JTEV	- Low rms	- 20mph, 30mph, 40mph, 50mph
	- medium rms	- 20mph, 30mph, 40mph, 50mph

The SGI was not functioning properly, but the photo shoot for R & T and the video shoot were completed regardless. JTEV was brought back to the test truck around 11am and the SGI was repaired quickly. Inverter #2 failed within 15 minutes. While the inverter was being removed for inspection, instrumented halfshafts and sliprings were installed. The ability to quickly change between non-instrumented and instrumented halfshafts allowed us to fully demonstrate JTEV's capabilities to Road & Track without fear of damaging expensive data acquisition equipment. The inverter could not be fixed and at 3:30pm the decision was made to commence RMS testing running on a single motor/inverter.

All runs were completed on the low and medium RMS courses. Data from the strain gages on the new halfshafts appeared to be flawless. New current and voltage sensors on the JTEV power bus also appeared to be working well. During the first run on the high RMS course, the left front suspension upright separated at its lower mount. JTEV slid to a stop on its lower suspension arm and testing was declared over.

See appendices for data.

#### 7. Failure Modes

The four different powertrains considered for this vehicle were compared to each other with respect to top level failures which are likely to occur during the operational life of the vehicle. These failure modes were classified as hard, soft (destructive), soft (limited), and soft. Hard failures caused the vehicle to stop functioning immediately when they came to the attention of the driver. Soft (destructive) failures indicate that the driver can continue to operate the vehicle after becoming aware of the failure, but components will be destroyed. This may be necessary in field operations, depending on conditions. Soft (limited) failures indicate that the vehicle will have limited range following the failure. Soft failures indicate that the vehicle will be able to operate with limited performance, but with reasonable range.

The analysis indicates that a series/parallel hybrid configuration may have the least number of failure modes, giving the vehicle the highest probability of completing its mission should any of these failures occur. Further analyses should be performed during the design phase of the RST-V to insure that the potential failure modes are minimized.

Failure Type	Conventional Drive	Series Hybrid Drive	Parallel Hybrid Drive	Series/Parallel Hybrid Drive
Loss of Coolant (HT)	Hard	Soft (Limited)	Soft (Limited)	Soft (Limited)
Loss of Coolant (LT)	N/A	Hard	Soft	Soft
Loss of Motor controller	N/A	Soft (single)	Soft	Soft
Loss of HV Bus (OC or short)	N/A	Hard	Soft	Soft
Loss of fuel	Hard	Soft (Limited)	Soft (Limited)	Soft (Limited)
Loss of 24V system	Hard	Hard	Hard	Hard
Loss of Engine Lubricant	Soft (destructive)	Soft (Limited)	Soft (Limited)	Soft (Limited)
Loss of Gearbox Lubricant	Soft (destructive)	Soft (single)	Soft (Destructive)	Soft (single)
Broken Half shaft	Soft	Soft	Soft	Soft
Loss of High Power Alternator/controller	N/A	Soft (Limited)	Soft	Soft

#### 8. Lessons Learned

During the course of the RST-V program and JTEV/HTMMP testing, there were mechanical and electrical failures which suggested changes and improvements to future designs. These "lessons learned" are summarized here.

#### 8.1. Reinforcement/Redesign of Skid Plates

The skid plates on both the JTEV and the HTMMP vehicles were damaged or torn off a number of times during off-road testing. These skid plates will require reinforcement, redesign, and probably both, to reduce or eliminate problems in the future.

The skid plates were fabricated from 1/4" thick aluminum plates with side flanges welded along their lengths. The plates were bolted to the tube frame below the differentials to protect them from being smashed during the severe off-road tests.

In some failures, the welded side flanges were torn clean off, while in others, the main plate was peeled back where an obstruction grabbed the edge of the plate.

Solutions included gusseting the skid plates, and extending them up the tube frame so that the edge of the plate cannot be caught by road obstructions. This will allow the obstruction to be deflected, rather than hooked by the edge of the plate.

#### 8.2. Severe halfshaft loads

Loads on JTEV and HTMMP halfshafts approach the theoretical yield point of the shaft; this is common in design of lightweight, high performance vehicles. The major drawback of this design, for a test vehicle, is the apparent inability to reliably instrument the shaft in torsion. Strain levels at the shaft exceeded the specifications of even the most specialized strain gages. It was concluded that the only method of resolving this high a level of torsional strain was to reduce the amount of strain at the gage area.

Prior to the 1/14/97 test, special halfshafts were manufactured for JTEV. These shafts included a large diameter gaging area upon which strain gages were applied. The 7/8" nominal diameter shafts were expanded to 1 3/8" for a short length to proportionally reduce the torsional strain at the surface. These halfshafts were used during the 1/14/97 test, providing the previously unattainable ability to resolve torques as high as 15000 ft-lbs.

#### 8.3. Torque Split

During initial testing with instrumented halfshafts, a front torque bias was noted. This apparently confirmed comments from Rod Millen during previous demonstrations suggesting that JTEV had excessive front axle torque.

Because the strain gages used to resolve torque were unreliable for the initial test phase, this information was noted but not addressed, pending additional, quantifiable data. Prior to the Barstow test on 1/14/97, JTEV was fitted with special, gageable halfshafts and current sensors for each traction motor. During a checkout drive near the RSMV facility, it was noted in both current draw and torque, the front axle motor/inverter pair was delivering nearly double the torque to the ground at the rear in some conditions. Despite the fact that JTEV has been operational for approximately 18 months, this is the first time this issue had been identified and quantified.

This discovery is powerful evidence supporting the need to fully instrument a development vehicle from the start of initial testing.

#### 8.4. Human factors of APU Operating Strategy

The fuel economy benefits enabled by a series hybrid electric vehicle result from the ability to disassociate engine speed and throttle position from vehicle wheel speed and torque. In a conventional vehicle, the engine's speed is proportional to the vehicle's. This is because the engine is mechanically coupled to the wheels through a transmission (except when the vehicle is at or near standstill, when a torque converter or clutch disconnects the engine from the transmission). Because of this direct link between the engine and the wheels, a driver hears and feels the engine speed up as the vehicle accelerates, and hears and feels the engine slow down as the vehicle slows. The driver experiences a very direct correlation between vehicle behavior and engine behavior. This correlation is further reinforced because the vast majority of vehicles exhibit this behavior, and it has molded nearly every driver's expectations (except those familiar with continuously variable transmissions, such as found in snowmobiles.)

In a series hybrid electric vehicle, the engine is connected to an alternator which generates electricity. There is no mechanical connection between the engine and the wheels. The engine/alternator combination, or auxiliary power unit (APU), is controlled to deliver power based on overall vehicle requirements. The power commanded from the APU is based on the battery's present state of charge, a target state of charge, and the power demand of the traction inverters. Furthermore, the APU's throttle position and engine speed are controlled to achieve the most fuel efficient operating points of the engine. Because of this control method, there is no clear correlation between the vehicle's speed and the APU's speed.

This lack of correlation between vehicle speed and APU speed and throttle can be very unnerving to even experienced drivers. A typical example is a high power sprint, followed by a hard braking event. During the high power sprint, the APU will be running at a relatively high power point, while the battery pack will be delivering power as well, drawing down its state of charge. The high APU speed and throttle "feels" normal to the driver because the vehicle is moving under high power, and the engine is delivering high power. When the driver takes his foot off the accelerator pedal (whether or not he applies the brake pedal), he expects the engine speed to slow down and the throttle to close. However, since the battery pack was drawn down during the high power sprint, the APU algorithm commands the APU to keep delivering power, which is now applied into recharging the battery pack instead of into moving the vehicle. The effect on the driver is that although he's removed his foot from the accelerator pedal, and even applied the brakes, the engine is still racing, giving the impression that pedal commands are being ignored (or at least delayed). This behavior is even more disconcerting to passengers, who don't have the benefit of knowing what pedals are being depressed. Imagine entering a corner, expecting to slow down severely, and the engine continues to race. The passenger has the impression that the driver is applying full throttle into a turn, when in fact he's already released the accelerator pedal, and may even be braking.

There is no single solution. One alternative is training, in which drivers (and passengers) gain experience and learn the new paradigm. A second alternative is to add ergonomics into the algorithm, putting some correlation between accelerator pedal position and APU throttle and speed commands. This small level of correlation mustn't compromise the efficiency of the vehicle significantly, but experimentation may prove that some level of intelligent correlation can achieve the efficiency benefits of a series hybrid electric

powertrain, while giving expected sensory feedback to the driver. This sensory feedback may be critical in military operations, because unnecessary distractions to the driver could prove fatal.

#### 8.5. Fans and Blowers

One of the two alternator cooling fans failed during testing after it had been shut down because of noise. It was thought, at the time, to be a failed bearing but is now suspected to have been debris which had entered the housing. Subsequent running of the vehicle with the fan disabled allowed back-flow of hot gasses from the exhaust mixing box to melt the plastic fan rotor. A screen has been put on the mixing box to prevent objects from entering the fan housings and the plastic fans rotors have been replaced with metal ones. No further such problems have occurred with these fans.

#### 8.6. Lead Acid Battery Life Problems

The original battery pack installed in JTEV was a 30 module string of Hawker Genesis 26Ahr (nominal) 12V batteries. These were abused during the early part of the program, during which the pack was over discharged several times during early testing and development without being recharged fully. These factors lead to the pack being unable to perform up to expectations and to recurring problems with modules failing from time to time. Consequently this pack required more maintenance than would be acceptable for field operations.

In order to better manage the damaged pack, both the SmartGuards® and SmartGuard Interface were upgraded to improve reliability and usefulness in the system. The battery charging routine was changed radically from what was originally used. The battery used to be charged to approximately 420V (14 V per module) at low current. More expertise about management of this battery suggested a two step charge cycle consisting of four hours at 441V and 12A or more followed by one hour at 468V and 1 or 2A. This made a remarkable difference in the health of the pack. It became much better balanced allowing it to perform as well as it could in it's already damaged state.

The pack was originally assembled with interconnects made of two layers of copper braid with the ends tinned to prevent fraying. The mechanical strength of these interconnects proved insufficient to stand up to the repeated maintenance which the pack required and became thinner and thinner where they bolt on to the batteries. A new set of interconnects was made with three layers of braid and copper sleeves over their ends. These are much stronger and work much better.

A new battery pack was installed in the JTEV in the summer of 1996 under a DARPA funded program. This used same layout of 30 Genesis modules arranged slightly differently to simplify servicing. All the lessons learned about maintenance and SmartGuard operation have been applied to this pack and it is working well. Additionally, a scheduled maintenance program has been instituted consisting of a full conditioning charge, of the type described, every month. This is expected to keep the battery in good health but it is too early to know for sure. It is also unclear whether this maintenance charge would be practicable during field operations.

#### 8.7. Vibration Hardening of Electrical Components:

Several failures and significant down time has resulted from the electronics on the JTEV being incapable of withstanding the vibrational environment. In general, electronic

components are fragile and special care is required to ensure that they can handle and operate in environments like those seen on the RST-V platform.

During testing, triaxial accelerometers were fitted to one of the inverter boxes and the vehicle chassis to resolve maximum G loads and frequency spectrum over typical terrain. This data was only partially reduced, but did indicate that even over moderate terrain, components should be designed to reliably withstand up to 4G peaks. Fourier analysis was not conducted on this data to date, but may be evaluated at a later time.

During the mobility filter testing the controller for the low temperature coolant fan was completely destroyed due to the vibrational environment. The commercially purchased controller was not designed to handle any serious vibration. The large capacitors involved in the control of the brushless DC fan motor were supported only by their small electrical leads. No other physical support was supplied for these components. In the vibrational environment seen during testing of the JTEV, the weight of the capacitor undergoing large G forces caused the leads to fatigue. Once the leads had fatigued and broken, they continued to make contact with other parts of the circuit board and the high voltage difference and large current surges caused utter destruction of the device.

After the failure of this controller, the similar controller used to control the APU coolant fan was ruggedized to withstand the vibrational environment. The capacitors in the controller where physically restrained with silicon adhesive so that the vibrational force of the capacitors did not stress the electronic leads. Following the fix of the second motor controller significant testing of the JTEV was conducted and no failure was observed.

The major lesson extracted from this failure is that all commercially purchased components need to have their large mass electronic components restrained in addition to those methods by which they were commercially manufactured, and other restraint standards apply. This will be particularly important as the military attempts to use more components which are common with the commercial sector.

In a developmental program such as the JTEV, ease of modification of electronics is extremely important. Towards this end, all control chips are placed in sockets. This approach has problems, however. Several periods of improper function of electronics have occurred due to vibration of the components. These failures may not physically damage any components but will cause the system to not work correctly. This typically results from a chip that has vibrated loose and is operating but not in the correct fashion. This has occurred on several of the circuit boards on the JTEV. The typical solution to this problem is the disassemble the offending component and reinsert the problematic chip. Several methods have been tried with, varied success, to restrain components. Physically gluing the chips into the sockets has proven reasonably successful as long as no movement can occur after the gluing. Some chips can not be glued as they occasionally need to be replaced to update the software which runs the system. These components are very difficult to prevent from vibrating out of their sockets and if not checked can occasionally cause down time.

One of the major lessons that is reinforced from these experiences is the necessity of surface mount components in final system hardware. This totally eliminates the chip and socket interface that has cause so many problems in this system. Even chips that contain software can be surface mounted if they use Electronically Erasable Programmable Read Only Memory (EEPROM). This would allow reprogramming of the chip without replacement or removal from the circuit board. Large surface mounted components should also be physically restrained with silicon adhesive or other means at the time of mounting to ensure adequate resistance to vibrational loads. Another lesson that can be taken from these

experiences is the orient the electronic circuit boards as to reduce the stress on the components in the direction of most violent vibrations.

Future development of vehicles with this type of vibrational environment should include time and budget for testing of electronic components on vibration test table with characteristic vibrational patterns to determine where failures will occur. This way problems can be corrected early and prevent vehicle down time and damage to other components.

#### 8.8. EMI Characteristics

The electromagnetic interference (EMI) generated by the JTEV systems changes dramatically depending on what state the vehicle is in. If the high voltage systems are not operating there is almost no EMI emitted. Each of the high power systems causes EMI of varying levels. The DC-DC converter emits small level of EMI when it is engaged, any time the key is turned on. The electric motor drives emit a large level of EMI when the system is put into a driving state. The magnitude of the system interference is related to the proximity to the power wires and components, and the degree of shielding. The APU also emits a large level of EMI when it is running which is strongest in the proximity of the power cables from the alternator to the inverter.

The EMI generated by JTEV has cause problems in the past with instrumentation readings for the vehicle. Special care has been required to shield the instrumentation from this interference. The proper way to approach this problem however is to study the exact sources and the eliminate this radiation of noise. Detailed study of the sources and different shielding approaches could result in a vehicle which is friendly to on-board instrumentation and sensors as well hard to identify externally from the interference it creates. Another approach is the study ways to eliminate the effect of EMI within the vehicle on internal systems. Use of fiber-optic communication should be studied to prevent EMI effects on instrumentation within the vehicle. This type of system would also be resistant to Electromagnetic Pulse effects.

#### 8.9. Thorough Instrumentation Is Critical For Development

Debugging a control system can be somewhat of a mystery if there is insufficient instrumentation. The interaction of different parts of software can be sometime unpredictable. The only way to determine if the code is functioning correctly is to know what it is 'thinking'. This requires knowing what data the control system is receiving to determine if it is functioning as intended by the programmer. In additional, independent instrumentation is required to determine of the control system is receiving the correct information at all.

This points to two types of instrumentation which are needed. One type of instrumentation is required to interact with the control system to keep track of what it is thinking. Another type of instrumentation is required to keep track of what is actually happening with the system. This includes information like drive train output, electrical input, speed, temperatures, etc. In a development program it is important to design this type of instrumentation into a system rather than adding it on after the fact. This helps integrate the instrumentation, makes it easier to use, and more accurate. In addition, it means that it can be used from the beginning of the program instead of being added on later to determine what is actually happening when nothing can really be changed. The design cost of instrumentation is small since it can always be removed as the a system progresses toward production but it is very hard to add later in the design process.

#### 8.10. Bump Stops

In fitting HTMMP with suspension limitation hardware, it was originally assumed that rubber bump stops would be sufficient to limit suspension travel. In short suspension travel configurations, (10" and 5"), these stops were readily destroyed, particularly during medium and high RMS course testing. Polyurethane bump stops were used for subsequent testing with marginal results. There is significant kinetic energy in a fast-moving vehicle chassis. We learned that this energy is not readily dissipated without adequate shock absorber and suspension travel.

#### 8.11. Repeatable testing is good testing

Great efforts were taken during testing to ensure that variables were kept constant when required by the test matrix. A professional driver (Rod Millen) was used to reduce the variation of tire placement and speed between subsequent runs. Data acquisition equipment was calibrated regularly during testing.

The only variable that truly escaped our abilities to compensate for was weather. We learned that winter, even in California, is a poor time to commence extensive outdoor testing.

Additionally, we learned that even the most repeatable tests in naturally occurring terrain are not always repeatable enough. It would have been desirable to perform half-round bump tests at different speeds to determine effects of different suspension configurations.

#### 8.12. Bump Steer

During the extended testing required to gather data for the mobility filter, it was noticed that JTEV has a significant amount of what is commonly referred to as bump steer. Bump steer is an effective change in toe as the suspension swings through its travel. It is something that can be easily corrected through iterative adjustment of key suspension links. Its presence in an off-road vehicle adds instability in rough terrain; the wheels effectively steer when in full droop or bump. The physical manifestation of this phenomenon is a vehicle instability after landing from a jump.

#### 8.13. Alternator configuration

The APU alternator in the JTEV is a custom built unit from Onan Corp. It is a permanent magnet, brushless design with a maximum rated output of 60 kW. The rotor was built to be mounted directly on the end of the crankshaft of the diesel engine, replacing the flywheel, and it uses the engine main bearings alone for support. It is contained in a housing which locates the stator and is cooled by forced air from one mechanical and two electrical fans.

The bearing-less layout had been a cause for concern during conceptual design. It was known that if, under high vertical loads, the rotor touched down on the stator, or even deflected significantly, an unstable whirling mode would be set up in the rotor causing it to repeatedly collide with the stator and destroy itself rapidly. The rotor had to be designed very carefully and the whole assembly constructed to fine tolerances to prevent this whirl mode from occuring. As designed, the alternator was predicted to withstand 20G shocks without touchdown.

During testing, the vehicle has been subject to some very high vertical loads (shocks greater than 10G). The suspension has been bottomed many times and both front and rear skid

plates have been torn off from severe contact with the ground. So far nothing has induced the alternator rotor to hit the stator, confirming the initial analysis of the rotor design used in this alternator configuration.

There have been three failures of the alternator during testing. Of these one was due to overheating, one from an electrical fault and one from a mechanical fault. In all cases, the problem was identified and solved by system or hardware modification. The reliance on the engine bearings to support the rotor appears to have been justified although the alternator as a whole has not been the most reliable component on the vehicle. It may be worthwhile examining other details of it's design for a next generation vehicle.

#### 8.14. Shock valving

It was noted in testing that JTEV does not fully utilize its available suspension travel. Additionally, it has a kick in the rear, an indication of improper shock valving. A full iterative tune of the JTEV suspension is required to optimize spring rates and damping values for all four wheels.

#### 8.15 Payload

During original testing, sandbags were used as ballast to bring the vehicles to GVW. These proved ineffective, as they were difficult to properly restrain in rough courses. If not restrained, they would either leak sand, changing their weight, or flop around the cargo area, severing data acquisition wires and posing a hazard to driver and passenger. The solution was to use steel plates of known weight, firmly bolted into the cargo bay of each vehicle. This provided a constant, safe means of simulating a full vehicle cargo.

#### 9. Possible Common Parts with LSV

There are many possible components that could be designed to be cross-platform compatible for many of the military light vehicles. Most notably, the RST-V could share components with the proposed Light Strike Vehicle to aid in logistics including:

Suspension Components - Wheels, brakes, uprights, control arms, shocks and spring systems are the most feasible to generate across platforms.

Consumables - Common consumables such as coolants, lubricating oils, fuels, tires, and brake pads could be shared between LSV and RST-V.

Steering Components - It would be desirable to use the same primary steering system in both platforms. The steering rack, tie rods, steering arms, and stationary tie rod points could be shared.

Ride Height and CTI - As with the rest of the suspension, any provisions for ride height and central tire inflation could be shared.

Final Drive and Differential-Using the same constant velocity joints, drive axles, differential components would be possible since the vehicle widths would be consistent and the uprights and drive flanges could be the same.

Driver Interface and Controls - There would be a distinct advantage in using the same seats, steering wheels, pedal assemblies, gauge layouts and interfaces to both provide ease of logistical support and the driver's adaptability across platforms.

Common Maintenance Tools - The same mechanical tools can be used. Specialized troubleshooting equipment may be required for the electric motor controls.

## 10. Summary and Recommendations

The studies performed during this program can be narrowed down to three areas for consideration; suspension travel, axle number, and powertrain configuration.

Suspension travel is the prime consideration in reducing driver absorbed power. The greater the suspension travel, the lower the driver absorbed power, and therefore the greater speed (or longer distance, depending on mission requirements) one can travel over a given terrain. This feature should be maximized in any vehicle in which mobility is considered to be a critical performance parameter to insure both speed and endurance in operations.

The number of axles determines the breakover angle, tire size, steering configuration, and traction characteristics of the vehicle. When accounting for the mass, volume, ingress, and egress constraints, the six wheeled version meets all of the design objectives, while maximizing the available cargo area of the MLR.

The series-parallel powertrain represents the best alternative for this vehicle, enabling the best characteristics of hybrid powertrains (efficient operation, high motor torque at low speed, the option of quiet all-electric operation) with the redundancy of operating via a direct mechanical link to the engine. This configuration has the fewest hard failure modes, and those that exist can be mitigated in next-generation designs.

The general characteristics which are recommended for the vehicle are as follows:

Dimensions	
Height	65"
Width	65"
Length	212"
Wheelbase	119/162"
Payload Volume	63.6 ft3
APU	02.0 112
Volume	12 ft3
Weight	550 lbs
Power rating	90kW
Battery Pack	, , , , , , , , , , , , , , , , , , , ,
Туре	TBD
Size	8 kWhr
Nominal Voltage	360V
Power rating	150kW
Transmission/Differentials	20021
Туре	Active
gear ratios	TBD
Electric drive motors	
Туре	Induction
Power rating (per axle)	30/100kW
Number	TBD
Wheels/tires and suspension	
Number and size	6, 36"x12.5"
Swept volume	88.4 ft3
Travel	18"
Ground clearance	16"
VCI	15
Steering	
Type	Pwr Asst R&P
Number of axles steered	TBD
Turning radius	20'

## **Appendices**

- A) Suspension Test Plan
- B) Representative Mobility Data from Suspension Testing
  Representative Data Acquisition Output
  Relevant data plotted vs. time
  Driver absorbed power
- C) Example Notional Vehicle (6 X 6)
  Side View
  Top View
  Litter/Personnel Carrier
  Sensor Carrier
- D) Weight and Volume Study Data
- E) Ackerman Steering Analysis
- F) Vehicle Cone Index Graph (representative)
- G) Wheel Displaced Volume and Suspension Analysis
- H) Drivetrain Configuration Considerations

## Appendix A Test Plan

Reconnaissance / Surveillance / Acquisition Vehicle
Mobility & Energy Efficiency Modeling
using the Configuration Performance Simulator (CPS)

- 1. Purpose: Accurate prediction of the following vehicle performance parameters through the use of various vehicle configurations run on collected mobility trips.
  - a) Vehicle energy efficiency / range with suspension losses
  - b) Propulsion system performance
  - c) Rough terrain, high speed mobility (power or control limited)
  - d) Soft soil mobility
- 2. Software Development
  - a) Mobility Outputs (Additional to Standard AV Simulator Outputs)
    - i) Energy Efficiency and Range compared to same speeds and grades on pavement
    - ii) Propulsion system performance compared to same speeds and grades on pavement
    - iii) Over-all ride quality value (criteria? absorbed power at driver seat attachment? absorbed power at driver?)
    - iv) Speed following error flag / following ability compared to 1 for tested vehicle (<1 means it couldn't keep up, >1 means it could do more; only applicable to all-out "dash" trips.)
    - v) Soft soil NOGO error flag ???
- 3. Testing of Baseline Vehicles
  - a) Test Plan See Trip Matrix
  - b) Mobility Trip Parameters: Basic DAQ Items (to become trip input parameters)
    - i) Dynamic parameters (21 DAQ channels)
      - a) Vehicle velocity:

1 channel

Non-contacting 5<sup>th</sup> wheel

b) 6x wheel speed:

6 channels

Pick-up at torque sensor slip rings

c) 6x wheel torque:

6 channels

Torque sensors

d) 6x suspension pos.:

6 channels

Rotary pot

e) Pedal position: 1 channel

Throttle pot

f) Event marker

1 channel

Momentary push-button

- ii) Static Parameters
  - a) Grade:

Surveying

b) RMS surface roughness:

Surveying

c) Soil classification

Observation

d) Cone Index (CI)

Cone penetrometer

- e) Remolding Index (RI) Observation
- f) Radius of curvature:

Course layout

- 4. Model Calibration and Validation
  - a) Reduction of Test Data for Mobility Model Validation and Trip Generation
- 5. Concept Evaluation
  - a) Simulate Multiple Concepts on Collected Mobility Trips to Evaluate Powertrain and Suspension Designs

## Trip Matrix

- 1. All trips have one event marker channel, one vehicle speed channel, and one pedal position channel.
- The grade of each trip is to be measured and recorded.
- 3. The actual RMS surface roughness, Cone Index, and Remolding Index are to be measured and recorded for each trip.

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Total DAQ Channels (1)	15	15	15	15	15	15	15	15	15	15	15	15	21	21	21	21	21	21	15
Radius	na	na	na	na	na	na	na	na	na										
Vehicle Speed	10 mph	10 mph	20 mph	20 mph	30 mph	30 mph	10 mph	10 mph	20 mph	20 mph	30 mph	30 mph	10 mph	10 mph	20 mph	20 mph	30 mph	30 mph	20 mph
Suspension Limit	15"	15"	15"	15"	12	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15	15	15"
Vehicle	JTEV	JTEV	JTEV	JTEV	JTEV	JTEV	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP/AEDT	HTMMP/AEDT	HTMMP/AEDT	HTMMP/AEDT	HTMMP/AEDT	HTMMP/AEDT	JTEV
Course	Soft Sand	Hard Pack Sand	Soft Sand	Hard Pack Sand	Soft Sand	Hard Pack Sand	Soft Sand	Hard Pack Sand	Low RMS										
Location	Pendleton	Pendleton	Pendleton	Pendleton	Pendleton	Pendleton	Pendleton	Pendleton	Barstow										
Trip   #	1	2	3	4	5	9	7	<b>∞</b>	6	01	11	12	13	14	15	91	17	18	19

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Total DAQ Channels (1)	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15
Radius	na	ua	na	eu	eu	ua	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na
Vehicle Speed	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph
Suspension Limit	15.,	15"	15"	15"	12	15.,	15.,	15"	5.,	5.,	5"	.01	01	10	15"	15"	15"	5"	5"	5"	10,,	10	10"	15"	15
Vehicle	JTEV	JTEV	JTEV	JTEV	JTEV	JTEV	JTEV	JTEV	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP									
Course	Low RMS	Low RMS	Medium RMS	Medium RMS	Medium RMS	High RMS	High RMS	High RMS	Low RMS	Medium RMS															
Location	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow
Trip #	20	21	22	23	24	25	56	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	4

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Total DAQ Channels (1)	15	15	15	15	15	15	15	15	15	15	21	21	21	21	21	21	21	21	21	15	15	15	15	15	15
Radius	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	50,	50,	50,	100,	100'	100,
Vehicle Speed	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	35 mph	50 mph	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph
Suspension Limit	15"	5	5"	2	10,,	10,,	.01	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15"	15	15"	15"	15"	15"
Vehicle	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP	HTMMP/AEDT	JTEV	JTEV	JTEV	JTEV	JTEV	JTEV								
Course	Medium RMS	High RMS	Low RMS	Low RMS	Low RMS	Medium RMS	Medium RMS	Medium RMS	High RMS	High RMS	High RMS	Paved	Paved	Paved	Paved	Paved	Paved								
Location	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Barstow	Pomona	Pomona	Pomona	Pomona	Pomona	Pomona
Trip #	45	46	47	48	49	20	51	52	53	54	55	99	57	58	59	09	61	62	63	49	65	99	<i>L</i> 9	89	69

<u>~</u> ලට																					Γ
Total DA(	15	15	15	15	15	15	15	15	15	15	15	15	21	21	21	21	21	21	21	21	.0
Radius	150	150'	150'	50,	50'	50,	100,	100,	100,	150'	150	150	50,	50,	50,	100,	100,	100,	150'	150'	.00.
Vehicle Speed	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph	20 mph	30 mph	40 mph	20 mph	30 mph	-
Suspension Limit	15"	\$1	15"	15.,	15.,	15"	15"	15.,	15"	15.,	15.,	15"	15"	15.,	15"	15"	15"	15"	15"	15"	1,533
Venicle	JTEV	JTEV	JTEV	HTMMP	HTMMP/AEDT	THE CANAL PROPERTY															
Course	Paved	Paved	Paved	Paved	Paved	Paved	Paved	Paved	-												
Location	Pomona	Pomona	Pomona	Pomona	Pomona	Pomona	Pomona	Pomona	Ç												
d#	70	71	72	73	74	75	92	78	62	80	81	82	83	84	85	98	87	88	90	16	-

# Turning / Acceleration Performance Test Procedure:

- Radius of curvature is from center of lane; curve covers approximately \_ of a full circle; entry and exits are tangent.
  - Lane is 15' wide with coned borders vehicle must safely stay within borders to complete a successful run.

    - Enter the corner at approximately the specified speed (20, 30, or 40 mph), using none or light throttle. Begin accelerating hard from the marker at mid curve, about 45 degrees into the 90 degree turn.
      - Accelerate at the safest possible rate until 60 mph is reached, before or after exiting turn.
        - Record speed at entry tangent, and time from mid curve to 60 mph.

## Mobility Testing Trip Report

Trip #	
Trip Location	
Course	
Vehicle	····
Suspension Limit (in)	
Vehicle Speed (mph)	
Actual RMS Roughness	,
Soil Classification	
Cone Index	
Remolding Index	
Radius of Turn (ft)	
Mid radius to 60 mph (s)	

Events / Comments	 		

### Unified Soil Classification System (Summarized)

GW	well-graded, clean gravels, gravel-sand mixtures
GP	poorly-graded clean gravels, gravel-sand mixtures
GM	silty gravels, poorly graded gravel-sand-silt
GC	clayey gravels, poorly-graded gravel-sand-clay
SW	well-graded clean sands, gravely sands
SP	poorly graded clean sands, sand-gravel mix
SM	silty sands, poorly graded sand-silt mix
SM-SC	sand-silt-clay mix with slightly plastic fines
SC	clayey sands, poorly graded sand-clay mix
ML	inorganic silts and clayey silts
ML-CL	mixture of organic silt and clay
CL	inorganic clays of low-to-medium plasticity
OL	organic silts and silt-clays, low plasticity
MH	inorganic clayey silt, elastic silts
CH	inorganic clays of high plasticity
OH	organic and silty clays
Pt	peat and other highly organic soils

## Appendix B Representative Mobility Data

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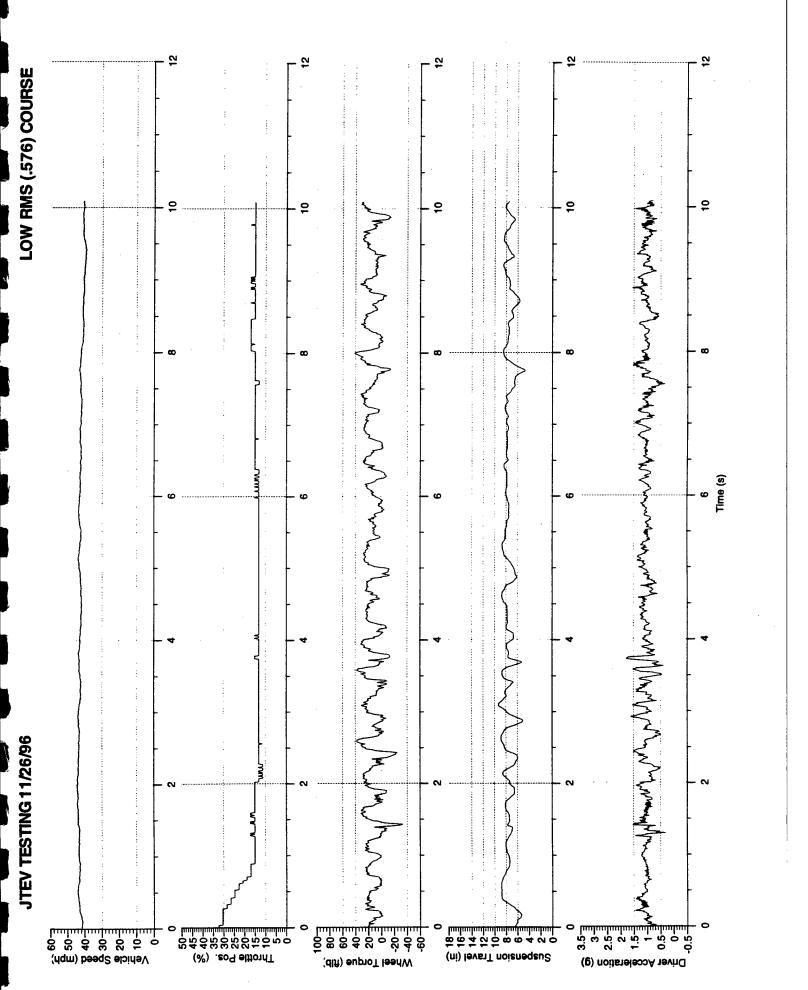
<b>=</b> (0.576)	R Wheel RR Sus torque Pos	.	1997 1 32 V					-5.288 7.368	-10.575 7.309			-6.874 7.074	-14.805 7.015	-29.611 6.813	-43.887 6.733	-51.29 6.68	-53.934 6.64	-63.98 6.6	9.9 767.69-	-68.21 6.6	-65.038 6.573	-55.52 6.52	-47.589 6.52		-31.197 6.547		-25.381 6.72										-4.23 9.016	-8.989 9.129	-3.701 9.21	-8.46 9.274	-5.816 9.371		2.375 9.419	0.504
LOW RMS COURSE (0.576)	RR Wheel RR Wheel speed torque	إ	42.997	43.069	43.009	43.045	43.045	43.069	43.033	43.081	43.033	43.081	43.045	43.093	43.093	43.105	43.093	43.117	43.105		43.117		43.105		43.141			•	-	•	•		-		•		43.62		43.728	43.812	43.86	43.908	43.92	42.00
LOW R	LR Sus Pos	0.440	6.364	6.286	6.208	6.156	6.052	6.056	6.056	9	6.056	5.887	5.634	5.493	5.465	5.437	5.408	5.408	5.408	5.465	5.577	5.718	5.859	6.056	6.169	6.312	6.416	6.519	6.675	6.792	7.086	7.257	7.429	7.629	7.8	<b>∞</b>	8.162	8.378	8.541	8.649	8.703	8.73	8.757	A 757
	R Wheel torque	0000	20.413	18.265	19.339	11.281	19.339	18.265	15.041	13.43	10.744	8.595	10.744	12.355	2.149	1.074	-2.334	0	1.074	-0.583	3.223	0.537	2.149	4.298	17.727	24.711	20.413	16.116	9.67	15.041	22.025	19.876	20.951	24.711	19.876	17.19	17.727	15.041	22.025	19.339	22.562	18.265	22.025	20.412
	LR Wheel LR Wheel speed torque	40 EA4	42 541	42.505	42.505	42.505	42.529	42.505	42.505	42.505	42.541	42.517	42.517	42.505	42.505	42.505	42.505	42.529	42.553	42.601	42.661	45.697	42.781	42.769	42.877	42.913	42.925	42.961	42.961	43.009	43.105	43.105	43.165	43.201	43.273	43.333	43.357	43.441	43.465	43.513	43.537	43.584	43.584	VOU CV
	RF Sus L Pos	7 240	7.304	7.196	7.13	7.022	7	6.886	6.932	7	7.174	7.37	7.674	7.891	8.133	8.267	8.489	8.622	8.778	8.8	8.844	9.103	9.256	9.308	9.462	9.513	9.513	9.436	9.513	9.436	9.462	9.385	9.385	9.308	9.256	9.179	9.077	8.8	8.822	8.711	8.733	8.667	8.733	000
	R Wheel torque	200 000	516 184	504.206	469.413	434.621	401.539	387.851	389.562	404.391	408.954	409.525	405.532	402.68	391.843	383.858	370.74	351.917	331.384	321.688	317.695	318.836	313.132	300.584	299.443	302.295	309.71	319.977	325.68	344.503	359.903	370.74	3/3.591	383.858	386.139	396.406	400.969	400.399	391.843	388.421	386.139	382.147	371.31	CCT 740
	RF Wheel RF Wheel speed torque	0.040	0.012	0.048	0.024	0.048	0.012	0.012	0.012	0.048	0.012	0.012	0.024	0	0.012	0.048	0.036	0.012	0	0	0	0.012	0.012	0	0.012	0.012	0	0	0.012	0.012	0.012	0 0	0.048	0 00	0.024	0 0	0.012	0.012	0.048	0.012	0.012	0	0.012	070
	LF Sus F Pos	7.410	7.419	7.442	7.628	7.791	7.884	7.907	80	80	8.045	8.136	8.273	8.318	8.341	8.409	8.5	8.523	8.682	8.773	8.886	9.092	9.19	9.214	9.19	9.119	9.095	9.095	9.095	9.024	<b>ດ</b> ີ (	5 6	8.886	8.886	8.864	8.886				8.886	8.886	9.048	9.092	מסכ
:	LF Wheel torque	387 534	425.595	453.853	491.337	514.405	516.711	521.325	515.558	505.178	498.257	501.718	512.675	512.098	506.908	502.294	504.024	498.257	491.337	480.38	472.883	465.386	457.313	442.319	437.705	440.589	449.816	458.466	465.963	482.11	487.877	492.491	491.337	489.03	489.03	479.803	4/5.19	465.386	461.349	456.736	455.583	449.239	437.705	110 017
	LF Wheel LF Wheel speed torque	44 316	44.328	44.304	44.316	44.256	44.304	44.28	44.328	44.328	44.328	44.364	44.388	44.412	44.352	44.376	44.352	44.34	44.352	44.304	44.352	44.352	44.388	44.364	44.4	44.352	44.364	44.364	44.376	44.376	44.352	44.424	44.424	44.436	44.484	44.544	44.544	44.604	44.64	44.664	44.7	44.712	44.736	304 FF
	Accelero- I meter	o	0.665	0.864	0.985	0.828	0.888	-	1.057	0.997	1.133	0.912	1.009	0.813	0.912	1.012	0.961	0.952	1.03	1.036	1.154	1.109	1.444	1.29	1.269	1.157	1.172	0.927	1.172	0.973	1.221	21.0.1	96.	- 60	1.22.1	1.0/3	7.5.1	1.227	1.414	1.29	1.375	1.178	1.172	100
×	Throttle / Position	20 274	32.374	32.374	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	30.456	28.537	28.537	28.537	28.537	28.537	28.537	26.619	26.619	26.619	26.619	26.619	26.619	26.619	26.619	26.619	24.7	1.70
EV TESTI	Speed	41 682	41.604	41.541	41.526	41.432	41.354	41.385	41.354	41.354	41.323	41.307	41.401	41.495	41.62	41.745	41.76	41.807	41.916	42.057	42.229	42.354	42.479	42.667	42.823	42.854	42.932	42.917	42.839	42.932	42.979	42.995	43.073	43.104	43.104	43.136	43.214	43.245	43.276	43.432	43.479	43.432	43.479	30V CV
JT.	Time	500	0.00	0.03	0.04	0.05	90.0	0.07	0.08	60.0	0.1	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.18	0.19	0.2	0.21	0.22	0.23	0.24	0.25	0.26	0.27	0.28	0.29	0.3	0.31	0.32	0.33	0.34	0.35	0.36	0.37	0.38	0.39	0.4	0.41	0.42	770

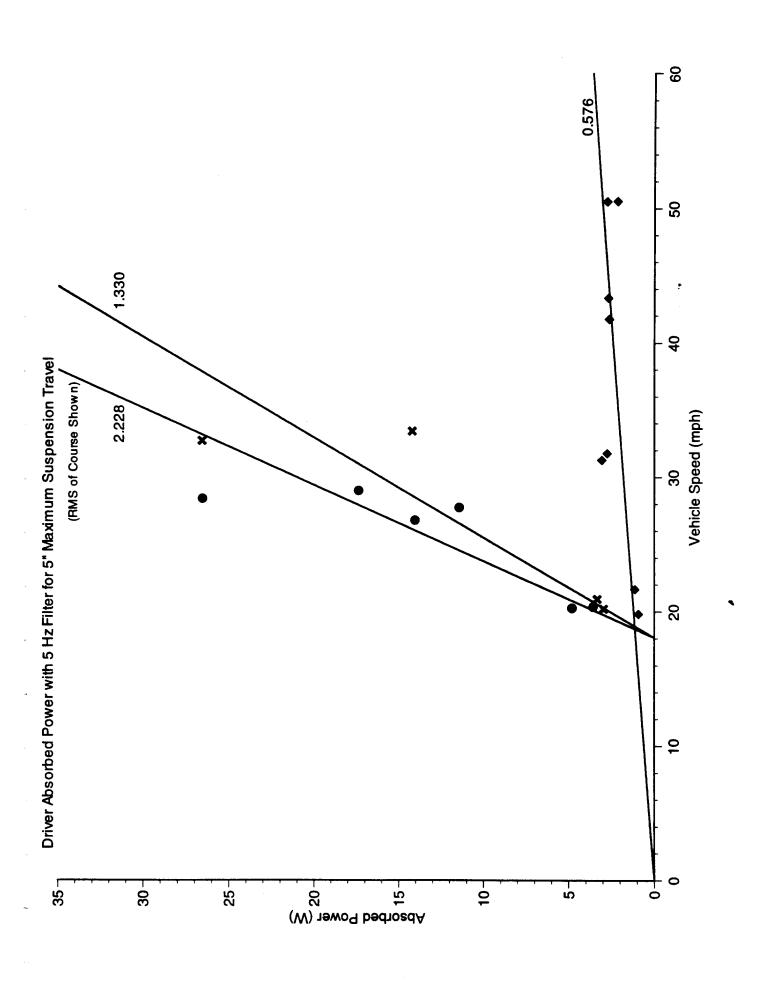
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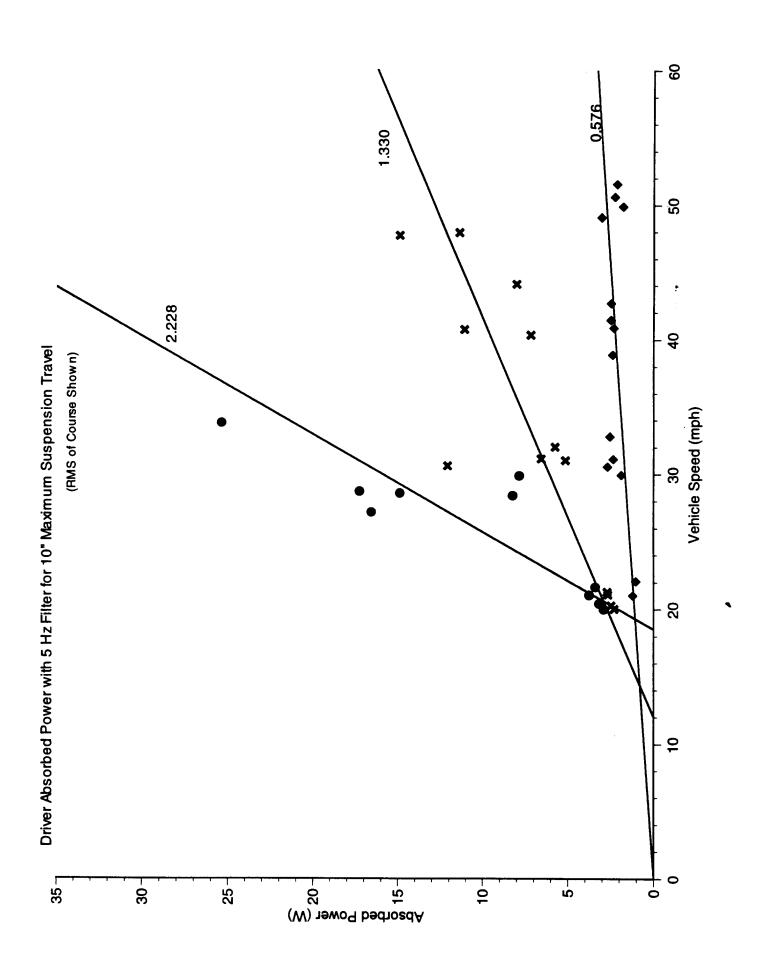
9.051         43.728         19.339         8.784         44.016         7.718           9.026         43.728         18.805         8.757         44.124         13.062           9.128         43.81         16.116         8.784         44.148         11.875           9.103         43.84         16.116         8.787         44.142         11.875           9.104         43.82         15.041         8.757         44.196         11.281           9.156         43.92         15.041         8.757         44.196         11.281           8.844         43.92         15.041         8.757         44.196         11.281           8.844         43.92         15.041         8.757         44.196         11.281           8.844         43.92         15.24         8.757         44.196         11.281           8.667         43.94         4.835         8.757         44.196         -1.845           8.667         43.94         4.835         8.757         44.196         -1.845           8.667         43.94         4.835         8.757         44.196         -1.846           8.67         4.408         8.811         44.196         -1.845	Throttle Accelero- LF Wheel LF Wheel RF Postition meter speed torque Pos speed torque 24.7 1.112 44.748 403.681 9.19 0.048	elero- LF Wheel LF Wheel LF Sus eter speed torque Pos 1.112 44.748 403.681 9.19 1.205 44.736 388.687 9.119	elero- LF Wheel LF Wheel LF Sus eter speed torque Pos 1.112 44.748 403.681 9.19 1.205 44.736 388.687 9.119	LF Sus Pos 9.19 9.119	LF Sus Pos 9.19		RF Wheel RF W speed torq 0.048 338	RF W torq 338	- Wheel lorque 338.229 324.54		LR Wheel LR Wheel speed torque 43.632 20.413 43.68 18.265	LR Wheel torque 20.413	LOW RN LR Sus Pos Pos 8.77	MS COURSE (0.57 RR Wheel RR Wheel speed torque 44.004 2.969 44.052 6.531	2 1	9) RR Sus Pos 9.452
296.021         9.128         4.38         18.802         9.77         44.14         1.1281           290.051         9.103         43.848         16.116         8.784         44.148         11.281           280.051         9.154         43.842         16.116         8.784         44.148         11.281           280.051         9.154         43.842         16.016         8.784         44.148         11.281           280.051         9.844         43.932         15.041         8.757         44.148         11.281           280.051         8.844         43.932         15.041         8.787         44.122         11.875           288.606         8.776         44.126         1.886         8.811         44.206         -5.816           297.732         8.667         43.944         4.835         8.757         44.196         -5.816           307.732         8.667         43.944         2.686         8.811         44.26         -5.84           311.992         8.667         43.946         1.074         8.811         44.16         -5.816           311.992         8.674         44.052         1.074         8.811         44.196         -5.816	24.7 1.082 44.784 370.233 9. 24.7 1.082 44.736 354.662 9.	1.082 44.784 370.233 1.082 44.736 354.662	44.784 370.233 44.736 354.662	370.233 354.662		9.119		0.012	308.569	9.051	43.728	19.339	8.784 8.754	44.016	7.718	9.452
293.169         9.103         43.846         16.116         8.784         44.148         11.281           290.051         9.154         43.872         16.041         8.754         44.148         11.281           276.629         9.026         43.922         15.041         8.754         44.126         11.875           280.051         8.844         43.932         7.521         8.757         44.26         11.875           280.051         8.876         43.944         4.835         8.757         44.26         11.875           281.666         8.778         4.835         8.757         44.126         -5.816           297.732         8.667         43.946         4.835         8.757         44.196         -5.816           306.288         8.667         43.956         7.524         8.811         44.196         -5.816           311.992         8.674         48.02         1.074         8.811         44.196         -16.26           315.444         8.667         43.966         1.074         8.114         44.196         -16.26           315.444         8.667         43.968         1.074         8.811         44.196         -16.16           315.444	24.7 0.988 44.736 344.282	0.988 44.736 344.282	44.736 344.282	344.282		9.095		0.024	296.021	9.128	43.8	18.802	8.757	44.1	11.875	9.452
276.629         9.026         43.92         15.041         8.757         44.196         11.281           280.051         8.844         43.922         7.521         8.757         44.196         11.875           280.051         8.844         43.922         7.521         8.757         44.196         -5.816           291.458         8.756         43.944         4.835         8.757         44.196         -5.816           297.232         8.667         43.946         2.686         8.811         44.266         -2.145           306.288         8.667         43.956         7.521         8.811         44.266         -2.644           306.288         8.667         43.956         7.521         8.811         44.196         -2.164           306.288         8.667         43.956         7.521         8.811         44.196         -2.164           306.288         8.667         43.956         7.524         8.811         44.196         -12.162           311.992         8.667         43.956         1.074         8.811         44.196         -12.64           320.107         8.181         44.196         -12.66         8.811         44.196         -12.64 <tr< td=""><td>24.7 1.021 44.736 334.478 24.7 0.985 44.736 322.368</td><td>0.985 44.736 322.368</td><td>44.736 322.368</td><td>334.478 322.368</td><td></td><td>9 8.886</td><td></td><td>210.0 0</td><td>293.169 280.051</td><td>9.103 9.154</td><td>43.848 43.872</td><td>16.116 18.265</td><td>8.784 8.757</td><td>44.148</td><td>11.281</td><td>9.419</td></tr<>	24.7 1.021 44.736 334.478 24.7 0.985 44.736 322.368	0.985 44.736 322.368	44.736 322.368	334.478 322.368		9 8.886		210.0 0	293.169 280.051	9.103 9.154	43.848 43.872	16.116 18.265	8.784 8.757	44.148	11.281	9.419
280.051         8.844         43.932         7.521         8.757         44.22         11.875           280.051         8.778         43.944         6.984         8.787         44.20         8.312           291.458         8.773         44.196         -5.816         2.644           306.288         8.667         43.92         10.744         8.811         44.196         -5.816           306.288         8.667         43.956         10.74         8.811         44.196         -5.264           306.288         8.667         43.956         1.074         8.811         44.196         -5.263           311.992         8.667         43.956         1.074         8.811         44.268         -6.345           315.414         8.622         44.028         2.686         8.811         44.196         -12.62           320.547         8.640         4.052         1.074         8.757         44.146         -12.62           320.547         8.640         4.052         1.074         8.757         44.146         -12.62           320.547         8.744         44.052         1.074         8.757         44.146         -12.64           322.117         8.178	24.7 1.012 44.712 313.718	1.012 44.712 313.718	44.712 313.718	313.718		8.886		0	276.629	9.026	43.92	15.041	8.757	44.196	11.281	9.258
208.00         8.7/8         43.944         6.984         8784         44.208         8.312           297.73         8.756         43.944         4.835         8.757         44.196         -5.816           297.73         8.667         43.944         2.686         8.811         44.266         -5.816           306.288         8.667         43.944         2.686         8.811         44.266         -5.616           311.992         8.667         43.956         1.074         8.811         44.268         -5.629           313.703         8.667         43.966         1.074         8.811         44.268         -5.16           313.703         8.667         43.966         1.074         8.811         44.268         -6.345           31.703         8.667         44.052         2.686         8.811         44.268         -16.58           338.29         8.677         44.18         -9.564         30.139         -33.312           329.103         8.444         40.05         0.583         8.649         44.196         -19.564           329.103         8.444         40.06         0.583         8.649         44.196         -19.564           329.103	43.948	1.06 44.724 322.368 1.063 44.664 200.000	44.724 322.368	322.368		8.864		0.012	280.051	8.844	43.932	7.521	8.757	44.22	11.875	9.065
297.732         8.667         43.92         10.744         8.811         44.266         -2.644           306.288         8.667         43.956         7.521         8.811         44.268         -2.115           311.992         8.667         43.956         7.521         8.811         44.268         -2.115           313.703         8.667         43.956         1.074         8.811         44.268         -2.12.162           305.414         8.667         44.028         0         8.811         44.208         -16.52           304.806         8.667         44.026         1.074         8.757         44.18         -29.614           338.229         8.578         44.052         1.074         8.757         44.18         -29.614           329.103         8.444         44.056         -0.583         8.649         44.22         -30.13           321.117         8.378         44.076         -0.583         8.649         44.22         -30.61           321.13         8.444         44.076         -0.583         8.649         44.22         -30.61           321.147         8.178         44.076         -0.583         8.595         44.196         -30.618	22.782 1.085 44.664 336.208 8.	1.085 44.664 336.208 8.	44.664 336.208 8.	336.208 8.	o oci	8.864		0.012	288.505 291.458	8.778	43.944	6.984 4.835	8.784 8.757	44.208	8.312	8.806
306.288         8.667         43.956         7.521         8.811         44.196         -2.115           311.992         8.667         43.944         2.686         8.811         44.268         -0.529           313.703         8.667         43.946         2.686         8.811         44.268         -0.529           313.703         8.667         44.028         2.686         8.811         44.20         -16.92           324.806         8.6         44.052         0         8.811         44.196         -16.92           338.229         8.578         44.052         1.074         8.757         44.146         -29.611           329.103         8.444         44.076         0.583         8.649         44.22         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312	22.782 1.097 44.64 340.822	1.097 44.64 340.822	44.64 340.822	340.822		8.864		0	297.732	8.667	43.92	10.744	8.811	44.256	-2.644	8612
311.992         8.667         43.944         2.686         8.811         44.268         -0.529           313.703         8.667         43.956         1.074         8.811         44.20         -12.162           315.714         8.622         43.968         0         8.811         44.196         -16.92           320.547         8.667         44.028         2.686         8.811         44.196         -16.95           334.209         8.576         44.052         1.074         8.757         44.196         -19.564           338.209         8.578         44.062         1.074         8.757         44.149         -29.611           329.103         8.444         44.076         0.583         8.649         44.196         -30.68           321.117         8.178         44.064         1.074         8.703         44.196         -30.68           321.117         8.178         44.064         1.074         8.703         44.196         -30.68           321.117         8.178         44.064         1.074         8.703         44.16         -30.68           321.117         8.178         44.064         1.074         8.703         44.16         -30.61	22.782 1.045 44.616 350.049	1.045 44.616 350.049	44.616 350.049	350.049		8.818		0	306.288	8.667	43.956	7.521	8.811	44.196	-2.115	8.507
313.703         8.667         43.956         1.074         8.811         44.20         -6.345           315.744         8.622         43.968         0         8.811         44.22         -12.162           320.547         8.667         44.026         0         8.811         44.196         -16.92           334.806         8.67         44.052         10.74         8.757         44.186         -19.564           338.229         8.578         44.052         1.074         8.757         44.186         -29.611           329.103         8.44.064         1.074         8.757         44.196         -19.564           321.117         8.178         44.064         1.074         8.733         44.196         -30.139           321.117         8.178         44.064         1.074         8.733         44.196         -33.312           321.117         8.178         44.064         1.074         8.733         44.196         -33.312           321.117         8.178         44.064         1.074         8.733         8.649         44.126         -30.688           205.22         8.21         44.18         2.149         8.595         44.196         -33.312	22.782 1.057 44.604 359.853	1.057 44.604 359.853	44.604 359.853	359.853		8.705		0	311.992	8.667	43.944	2.686	8.811	44.268	-0.529	8.433
315.414         8.622         43.968         0         8.811         44.22         -12.162           320.547         8.667         44.026         2.686         8.811         44.196         -16.92           334.806         8.67         44.052         1.074         8.757         44.146         -16.92           338.229         8.578         44.052         1.074         8.757         44.196         -19.564           329.103         8.444         44.076         -0.583         8.649         44.196         -30.139           321.17         8.178         44.076         -0.583         8.649         44.22         -30.139           321.17         8.178         44.076         -0.583         8.649         44.22         -30.133           321.17         8.178         44.076         -0.583         8.649         44.22         -30.139           321.17         8.178         44.076         -0.583         8.649         44.22         -30.139           321.19         4.178         2.149         8.595         44.196         -30.331           296.592         7.91         44.108         3.223         8.241         44.16         -30.68           275.448	22.782 1.118 44.58 368.503	1.118 44.58 368.503	44.58 368.503	368.503		8.705		0	313.703	8.667	43.956	1.074	8.811	44.208	-6.345	8.418
320.547         8.667         44.028         2.686         8.811         44.196         -16.92           334.806         8.6         44.052         1.074         8.757         44.146         -19.564           334.806         8.6         44.052         1.074         8.757         44.146         -29.611           328.229         8.578         44.056         1.074         8.757         44.146         -30.139           329.103         8.444         44.076         -0.583         8.649         44.12         -33.312           321.117         8.178         44.076         -0.583         8.649         44.12         -30.68           286.592         7.957         44.1         0         8.595         44.196         -30.68           286.592         7.957         44.1         0         8.595         44.196         -30.68           286.592         7.814         44.124         2.686         8.486         44.22         -30.68           286.088         7.761         44.04         4.298         8.495         44.196         -10.04           286.088         7.761         44.04         4.298         8.465         44.196         -10.04           272	22.782 1.073 44.604 376	1.073 44.604 376	44.604 376	376		8.705		0	315.414	8.622	43.968	0	8.811	44.22	-12.162	8.388
334.806         8.6         44.052         0         8.811         44.196         -19.564           338.229         8.578         44.052         1.074         8.757         44.148         -29.611           329.103         8.444         44.076         0.583         8.649         44.12         -33.312           321.17         8.178         44.076         -0.583         8.649         44.22         -33.312           321.17         8.171         44.08         2.149         8.595         44.196         -30.139           296.592         7.957         44.1         0         8.595         44.196         -30.68           296.592         7.957         44.1         0         8.595         44.196         -30.68           296.592         7.957         44.1         0         8.595         44.196         -30.068           296.592         7.804         44.124         2.686         8.486         44.22         -30.068           275.488         7.804         44.124         2.686         8.486         44.16         -7.931           260.088         7.761         44.04         4.298         8.405         44.16         -7.931           242.407	22.782 1.012 44.592 380.613 8.	1.012 44.592 380.613	44.592 380.613	380.613		8.705		0.036	320.547	8.667	44.028	2.686	8.811	44.196	-16.92	8.388
338.229         8.578         44.052         1.074         8.757         44.148         -29.611           329.103         8.444         44.076         0         8.73         44.196         -30.139           329.103         8.444         44.076         0.583         8.649         44.12         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312           311.392         8.111         44.08         2.149         8.595         44.196         -30.68           296.592         7.957         44.1         0         8.595         44.196         -30.68           275.488         7.804         44.124         2.686         8.486         44.22         -30.68           260.088         7.761         44.04         4.298         8.486         44.16         -30.68           260.088         7.761         44.04         4.298         8.465         44.16         -30.68           260.088         7.754         44.08         17.27         8.27         44.16         -10.046           224.725         7.543         44.124         12.562         8.135         44.16         -1.36           21.87	22./82 0.99/ 44.592 385.22/ 8.	0.997 44.592 385.227 8.	44.592 385.227 8.0	385.227 8.	æ i	8.682		0.012	334.806	8.6	44.052	0	8.811	44.196	-19.564	8.388
329,103         8.444         44.076         0         8.73         44.196         -30.139           321,117         8.378         44.064         1.074         8.703         44.172         -33.312           321,117         8.378         44.064         1.074         8.703         44.172         -33.312           311,992         8.111         44.088         2.149         8.595         44.196         -38.071           296,592         7.957         44.1         0         8.595         44.196         -34.37           296,592         7.913         44.088         3.223         8.541         44.16         -30.68           275,488         7.804         44.124         2.686         8.486         44.16         -30.68           260.088         7.761         44.04         4.298         8.405         44.196         -18.507           242.207         7.696         44.088         17.277         8.24         44.196         -7.931           224.225         7.543         44.124         19.339         8.489         44.16         -7.931           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           <	20.863 1.018 44.58 382.92 8.0	1.018 44.58 382.92 8.0	44.58 382.92 8.0	382.92 8.0	œ d	8.636		0.012	338.229	8.578	44.052	1.074	8.757	44.148	-29.611	8.418
321.117         8.378         44.064         1.074         8.703         44.172         -33.312           321.117         8.178         44.064         1.074         8.703         44.172         -33.312           321.117         8.178         44.076         -0.583         8.649         44.22         -33.312           311.992         8.111         44.086         2.149         8.595         44.196         -34.37           296.592         7.957         44.10         0         8.595         44.196         -34.37           296.592         7.913         44.086         3.223         8.541         44.16         -30.668           275.488         7.804         44.124         2.686         8.486         44.16         -9.518           242.407         7.696         44.088         11.281         8.324         44.196         -10.046           224.725         7.543         44.124         42.98         8.49         44.196         -7.931           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         19.339         8.189         44.16         -7.931	20.863 0.973 44.616 3/5.423 8.	0.9/3 44.616 3/5.423 8.	44.616 3/5.423 8.0	3/5.423 8.	σi i	8.636		0.012	329.103	8.444	44.076	0	8.73	44.196	-30.139	8.388
321.11/2         8.176         44.076         -0.583         8.649         44.22         -33.312           311.992         8.111         44.088         2.149         8.595         44.196         -38.071           296.592         7.957         44.1         0         8.595         44.196         -38.071           286.592         7.913         44.088         3.223         8.541         44.16         -30.668           275.488         7.804         44.124         2.686         8.486         44.22         -20.093           260.088         7.761         44.04         4.298         8.405         44.16         -9.518           222.407         7.696         44.088         17.727         8.27         44.196         -10.046           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         18.265         8.108         44.16         -7.931           207.044         7.587         44.16         22.562         8.054         44.16         -7.931           197.348         7.543         44.186         21.488         7.886         44.172         -7.931	3/1.386 8.	0.93/ 44.64 3/1.386 8.	44.64 3/1.386 8.	3/1.386 8.	ထ်ဖ	8.591		0.012	321.117	8.378	44.064	1.074	8.703	44.172	-33.312	8.418
296.592       7.957       44.1       0       8.595       44.196       -38.071         296.592       7.957       44.1       0       8.595       44.196       -34.37         283.473       7.913       44.08       3.223       8.541       44.16       -30.668         275.488       7.804       44.124       2.686       8.486       44.22       -20.093         260.088       7.761       44.04       4.298       8.405       44.196       -18.507         242.407       7.696       44.088       11.281       8.324       44.196       -10.046         224.725       7.543       44.124       19.339       8.189       44.16       -7.931         224.725       7.543       44.124       18.265       8.108       44.16       -7.931         221.873       7.587       44.14       18.265       8.108       44.16       -7.931         207.044       7.587       44.136       22.562       8.054       44.172       -8.345         207.044       7.587       44.184       21.488       7.886       44.196       -2.644         177.385       7.771       44.196       -2.441       -2.488       7.686       44.296	20.863 0.840 44.652 369.656 8.3	0.840 44.652 369.656 8. 0.061 44.664 257.546	44.652 369.656 8.	359.555 8.	χi			0 70	321.117	8.178	44.076	-0.583	8.649	44.22	-33.312	8.388
283.37       7.91       44.08       3.223       8.541       44.16       -30.668         275.488       7.804       44.124       2.686       8.486       44.22       -20.093         260.088       7.761       44.04       4.298       8.405       44.196       -18.507         242.407       7.696       44.088       11.281       8.324       44.196       -10.046         224.725       7.543       44.124       19.339       8.189       44.16       -7.931         224.725       7.543       44.124       19.339       8.189       44.16       -7.931         221.873       7.587       44.124       18.265       8.108       44.16       -8.989         207.044       7.587       44.16       22.562       8.054       44.172       -7.403         197.348       7.543       44.136       22.562       8.054       44.172       -7.931         197.348       7.543       44.136       20.951       8       44.172       -7.931         197.348       7.543       44.144       21.488       7.886       44.196       -2.644         177.385       7.771       44.148       21.488       7.686       44.244       -8.46	18 945 0 952 44 676	0.952 44.676 350.626	44 676 350 626	350.626		ο α ο α		0.024	208.116	7.057	44.088	2.149	8.595	44.196	-38.071	8.358
275.488         7.804         44.124         2.686         8.486         44.22         -20.093           275.488         7.804         44.124         2.686         8.486         44.22         -20.093           260.088         7.761         44.04         4.298         8.405         44.196         -18.507           242.407         7.696         44.088         11.281         8.324         44.196         -9.518           233.281         7.652         44.088         17.727         8.27         44.196         -9.518           224.725         7.543         44.124         22.562         8.135         44.16         -7.931           221.873         7.587         44.124         22.562         8.135         44.16         -7.931           207.044         7.587         44.124         22.562         8.054         44.172         -7.403           197.348         7.543         44.136         20.951         8         44.172         -7.931           197.348         7.543         44.136         22.562         8.054         44.172         -7.931           193.355         7.771         44.186         21.488         7.886         44.196         -2.644	18.945 0.961 44.688 346.012	0.961 44.688 346.012	44.688 346.012	346.012		, cc		0.012	280.082	7.957	44.1	0 000	8.595	44.196	-34.37	8.299
260.088         7.761         44.04         4.298         8.405         44.196         -18.507           242.407         7.696         44.088         11.281         8.324         44.196         -10.046           233.281         7.652         44.088         17.727         8.27         44.196         -10.046           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         22.562         8.135         44.16         -7.931           207.044         7.587         44.16         22.562         8.054         44.172         -6.345           207.044         7.587         44.16         22.562         8.054         44.172         -7.403           197.348         7.543         44.136         20.951         8         44.172         -7.931           197.348         7.543         44.184         21.488         7.886         44.196         -2.644           177.385         7.771         44.196         -2.562         7.6         44.232         -7.931           177.385         7.761         44.124         22.562         7.6         44.244         -8.989	18.945 0.912 44.664 338.515 8.	0.912 44.664 338.515 8.	44.664 338.515 8.	338.515 8.	œ	٦.		0.012	275.488	7.804	44.124	2.686	8.486	44.10	-20.003	0.194
242.407         7.696         44.088         11.281         8.324         44.196         -9.518           233.281         7.652         44.088         17.727         8.27         44.196         -10.046           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         22.562         8.135         44.172         -6.345           207.044         7.587         44.16         22.562         8.054         44.172         -7.403           197.348         7.543         44.136         20.951         8         44.172         -7.931           197.348         7.543         44.186         23.637         8         44.172         -7.931           196.511         7.63         44.184         21.488         7.886         44.196         -2.644           177.385         7.771         44.196         -6.345           177.385         7.771         44.196         -6.345           177.385         7.761         44.148         21.488         7.686         44.244         -8.969           177.385         7.761         44.124         22.562         7.6         44.244	18.945 1.057 44.7 327.558	1.057 44.7 327.558	44.7 327.558	327.558		8.5		0.012	260.088	7.761	44.04	4.298	8.405	44.196	-18.507	8.045
233.281         7.652         44.088         17.727         8.27         44.196         -10.046           224.725         7.543         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         19.339         8.189         44.16         -7.931           221.873         7.587         44.124         18.265         8.135         44.16         -8.989           207.044         7.587         44.16         22.562         8.054         44.172         -7.403           197.348         7.543         44.136         20.951         8         44.172         -7.931           193.355         7.63         44.136         23.637         8         44.172         -7.931           196.511         7.63         44.184         21.488         7.886         44.196         -2.644           177.385         7.771         44.196         -6.345           177.385         7.761         44.148         21.488         7.686         44.232         -7.931           177.385         7.761         44.124         22.562         7.6         44.244         -8.989           177.385         7.761         44.112	17.026 1.057 44.7 309.104	1.057 44.7 309.104	44.7 309.104	309.104		8.5		0	242.407	7.696	44.088	11.281	8.324	44.196	-9.518	7 926
224.725       7.543       44.124       19.339       8.189       44.16       -7.931         221.873       7.587       44.124       22.562       8.135       44.172       -6.345         216.17       7.522       44.124       18.265       8.108       44.172       -6.345         207.044       7.587       44.16       22.562       8.054       44.172       -7.403         197.348       7.543       44.136       20.951       8       44.172       -7.931         193.355       7.63       44.136       23.637       8       44.172       -7.931         186.511       7.63       44.184       21.488       7.886       44.196       -2.644         177.385       7.771       44.148       21.488       7.686       44.232       -7.931         177.385       7.761       44.148       22.562       7.6       44.234       -8.46         177.385       7.761       44.112       24.711       7.5       44.244       -8.989         177.385       7.761       44.136       20.413       7.424       -8.989         177.385       7.761       44.112       19.339       7.429       44.256       -9.518	17.026 0.931 44.712 2	0.931 44.712 299.877	44.712 299.877	299.877	_	8.5		0.012	233.281	7.652	44.088	17.727	8.27	44.196	-10.046	7.956
221.873         7.587         44.124         22.562         8.135         44.172         -6.345           216.17         7.522         44.124         18.265         8.108         44.16         -8.989           207.044         7.587         44.16         22.562         8.054         44.172         -7.403           197.348         7.543         44.136         20.951         8         44.172         -7.931           193.355         7.63         44.136         23.637         8         44.172         -7.931           186.511         7.63         44.184         21.488         7.886         44.196         -2.644           177.385         7.771         44.196         -2.644         -6.345           177.385         7.771         44.196         -6.345           177.385         7.761         44.124         22.562         7.6         44.244         -8.46           177.385         7.761         44.112         24.711         7.5         44.244         -8.989           177.385         7.761         44.136         20.413         7.424         -8.989           177.385         7.761         44.136         20.413         7.429         44.256	17.026 1.024 44.712 290.65	1.024 44.712 290.65	44.712 290.65	290.65		8.5		0.012	224.725	7.543	44.124	19.339	8.189	44.16	-7.931	7.912
216.17       7.522       44.124       18.265       8.108       44.16       -8.989         207.044       7.587       44.16       22.562       8.054       44.172       -7.403         197.348       7.543       44.136       20.951       8       44.172       -7.931         193.355       7.63       44.136       23.637       8       44.172       -7.931         186.511       7.63       44.184       21.488       7.886       44.196       -2.644         177.385       7.717       44.148       21.488       7.686       44.232       -7.931         177.385       7.761       44.124       22.562       7.6       44.244       -8.46         177.385       7.761       44.112       24.711       7.5       44.244       -8.46         177.385       7.761       44.136       20.413       7.457       44.244       -8.989         177.385       7.761       44.112       19.339       7.429       44.244       -12.69         177.385       7.761       44.112       19.339       7.429       44.246       -9.518         179.666       7.804       44.112       19.339       7.429       44.266       -9.518	17.026 0.931 44.736 283.153	0.931 44.736 283.153	44.736 283.153	283.153		8.523		0.012	221.873	7.587	44.124	22.562	8.135	44.172	-6.345	7.926
207.044       7.587       44.16       22.562       8.054       44.172       -7.403         197.348       7.543       44.136       20.951       8       44.172       -8.989         193.355       7.63       44.136       23.637       8       44.172       -7.931         186.511       7.63       44.184       21.488       7.886       44.196       -2.644         177.385       7.739       44.172       23.637       7.771       44.196       -6.345         177.385       7.717       44.148       21.488       7.686       44.232       -7.931         177.385       7.761       44.112       22.562       7.6       44.244       -8.989         177.385       7.761       44.136       20.413       7.457       44.244       -8.989         177.385       7.761       44.136       20.413       7.429       44.246       -12.69         177.385       7.761       44.112       19.339       7.429       44.256       -9.518         178.525       7.913       44.136       19.876       7.371       44.268       -8.46	17.026 1.039 44.736 267.583	1.039 44.736 267.583	44.736 267.583	267.583		8.591		0	216.17	7.522	44.124	18.265	8.108	44.16	-8.989	7.897
197.348     7.543     44.136     20.951     8     44.172     -8.989       193.355     7.63     44.136     23.637     8     44.172     -7.931       186.511     7.63     44.184     21.488     7.886     44.196     -2.644       177.385     7.739     44.172     23.637     7.771     44.196     -6.345       177.955     7.717     44.148     21.488     7.686     44.232     -7.931       177.385     7.761     44.142     22.562     7.6     44.244     -8.46       177.385     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.427     44.244     -12.69       177.385     7.804     44.112     19.339     7.429     44.256     -9.518       179.666     7.804     44.113     19.339     7.429     44.268     -9.518       178.525     7.913     44.136     19.876     7.371     44.268     -9.518	17.026 0.955 44.736	1,000 11,710 017,001	44.736 260.086	260.086		8.591		0.012	207.044	7.587	44.16	22.562	8.054	44.172	-7.403	7.897
193.355         7.63         44.136         23.637         8         44.172         -7.931           186.511         7.63         44.184         21.488         7.886         44.196         -2.644           177.385         7.771         44.196         -6.345         -7.931           177.955         7.717         44.196         -6.345           177.385         7.761         44.148         22.562         7.6         44.244         -8.46           177.955         7.761         44.112         24.711         7.5         44.244         -8.989           177.385         7.761         44.136         20.413         7.457         44.244         -12.69           177.385         7.761         44.112         19.339         7.429         44.256         -9.518           179.666         7.804         44.112         19.339         7.429         44.266         -9.518           178.525         7.913         44.136         19.876         7.371         44.268         -9.518	17.026 1.088 44.712 247.975	1.088 44./12 24/.9/5	44./12 24/.9/5	247.975		8.591		0	197.348	7.543	44.136	20.951	<b>&amp;</b>	44.172	-8.989	7.897
186.511     7.63     44.184     21.488     7.886     44.196     -2.644       177.385     7.773     44.196     -6.345       177.955     7.717     44.148     21.488     7.686     44.232     -7.931       177.385     7.761     44.124     22.562     7.6     44.244     -8.46       177.955     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.427     44.244     -12.69       177.385     7.804     44.112     19.339     7.429     44.256     -9.518       179.666     7.804     44.116     19.339     7.429     44.268     -8.46       178.525     7.913     44.136     19.876     7.371     44.268     -8.46	17.026 0.931 44.736 247.399	0.931 44.736 247.399	44.736 247.399	247.399		8.636		0.012	193.355	7.63	44.136	23.637	<b>ω</b>	44.172	-7.931	7.824
177.385     7.739     44.172     23.637     7.771     44.196     -6.345       177.955     7.717     44.148     21.488     7.686     44.232     -7.931       177.385     7.761     44.124     22.562     7.6     44.244     -8.989       177.955     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.427     44.244     -12.69       179.666     7.804     44.112     19.339     7.429     44.256     -9.518       178.525     7.913     44.136     19.876     7.371     44.268     -8.46	17.026 1.021 44.748 237.595	1.021 44.748 237.595	44.748 237.595	237.595		8.682		0.012	186.511	7.63	44.184	21.488	7.886	44.196	-2.644	7.765
177.955     7.717     44.148     21.488     7.686     44.232     -7.931       177.385     7.761     44.124     22.562     7.6     44.244     -8.46       177.955     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.429     44.244     -12.69       179.666     7.804     44.112     19.339     7.429     44.256     -9.518       178.525     7.913     44.136     19.876     7.371     44.268     -8.46	17.026 0.979 44.748 232.981	0.979 44.748 232.981	44.748 232.981	232.981		8.682		0.012	177.385	7.739	44.172	23.637	7.771	44.196	-6.345	7.691
177.385     7.761     44.124     22.562     7.6     44.244     -8.46       177.955     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.457     44.244     -12.69       179.666     7.804     44.112     19.339     7.429     44.256     -9.518       178.525     7.913     44.136     19.876     7.371     44.268     -8.46	17.026 0.997 44.676 235.288	0.997 44.676 235.288	44.676 235.288	235.288		8.682		0	177.955	7.717	44.148	21.488	7.686	44.232	-7.931	7.574
177.955     7.761     44.112     24.711     7.5     44.244     -8.989       177.385     7.761     44.136     20.413     7.457     44.244     -12.69       179.666     7.804     44.112     19.339     7.429     44.256     -9.518       178.525     7.913     44.136     19.876     7.371     44.268     -8.46	17.026 0.964 44.664 237.595	0.964 44.664 237.595	44.664 237.595	237.595		8.705		0.012	177.385	7.761	44.124	22.562	7.6	44.244	-8.46	7.485
177.385         7.761         44.136         20.413         7.457         44.244         -12.69           179.666         7.804         44.112         19.339         7.429         44.256         -9.518           178.525         7.913         44.136         19.876         7.371         44.268         -8.46	17.026	1.045 44.676 237.595	44.676 237.595	237.595		8.705		0.012	177.955	7.761	44.112	24.711	7.5	44.244	-8.989	7 397
179.666 7.804 44.112 19.339 7.429 44.256 -9.518 178.525 7.913 44.136 19.876 7.371 44.268 -8.46	17.026 1.003 44.676 239.902	1.003 44.676 239.902	44.676 239.902	239.902		8.864		0.012	177.385	7.761	44.136	20.413	7.457	44.244	-12.69	7.324
178.525 7.913 44.136 19.876 7.371 44.268 -8.46	17.026 1.012 44.64 246.822	1.012 44.64 246.822	44.64 246.822	246.822		8.864		0	179.666	7.804	44.112	19.339	7.429	44.256	-9.518	7.279
	42.698 17.026 1.051 44.64 244.515 8.886	1.051 44.64 244.515	44.64 244.515	244.515		8.886		0.012	178.525	7.913	44.136	19.876	7.371	44.268	-8.46	7.279

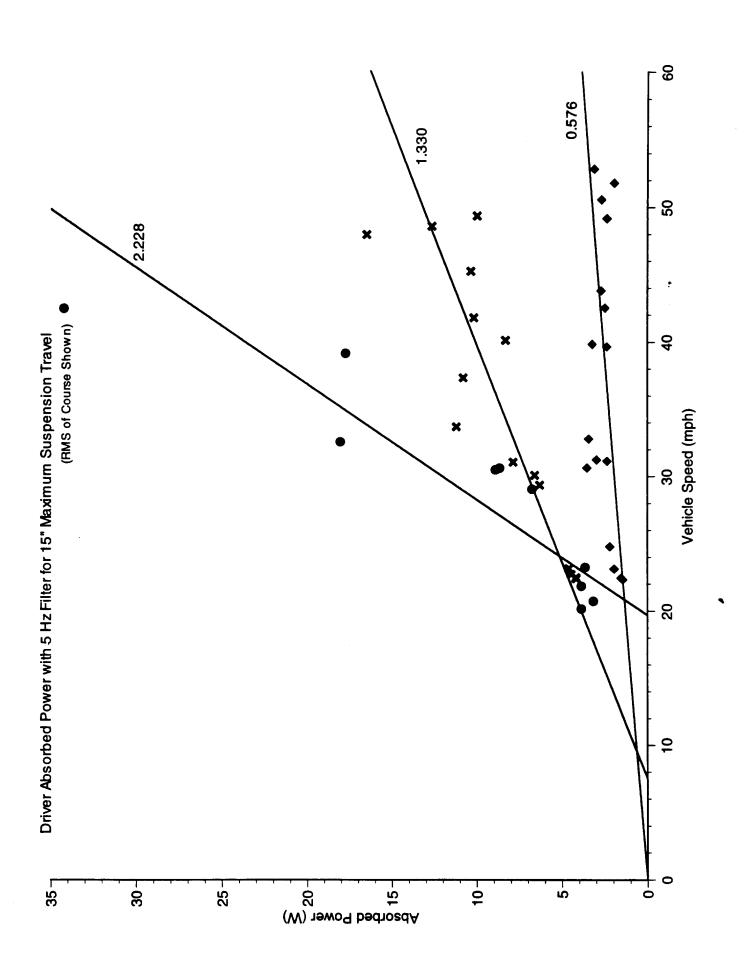
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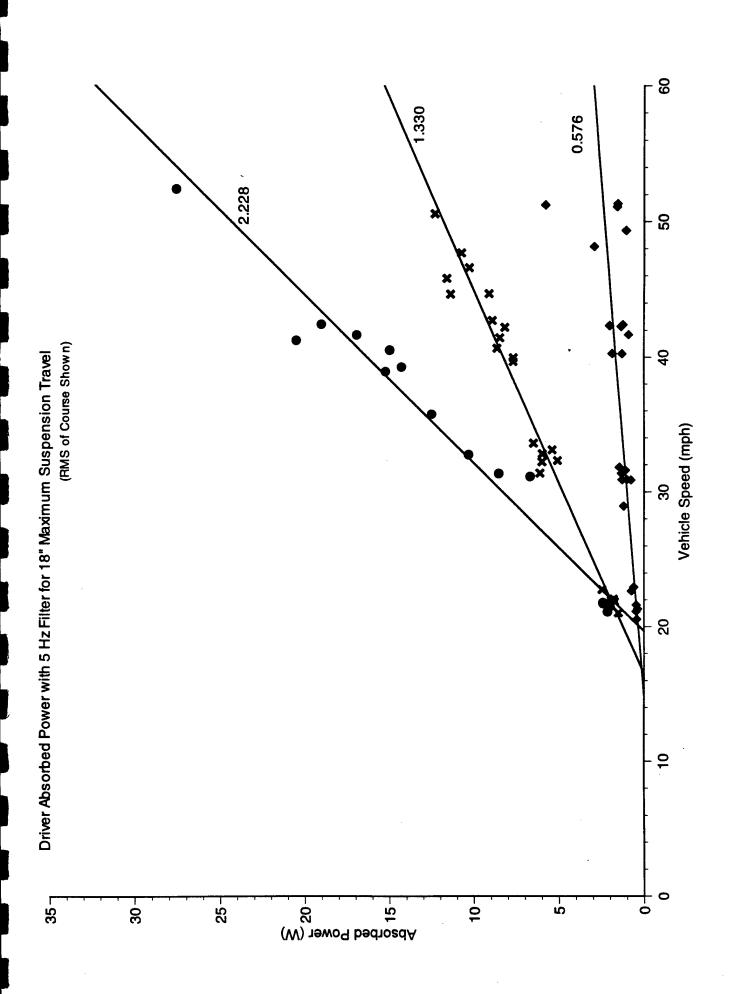
Ę	EV TESI	JTEV TESTING 11/26/96	o o o	I E Whool I E Whool	I E Whool	9		14/4/20	ŗ			LOWR	MS COUF	2	(6
Time	Speed			Lr wileer	Lr Wilder	Suc La	THE WINEEL ME WINEEL	Mr wneel	SUS I	<u></u>	LH Wheel	တ	RR Wheel RR Wheel		RR Sus
		۲ ا	шеге	peeds	torque	Pos	sbeed	torque	Pos	peeds	torque	Pos	peeds	torque	Pos
0.87	42.792		1.045	44.664	246.245	6	0	183.659	7.957	44.16	16.116	7.4	44.244	-8.989	7.265
0.88	42.698		1.051	44.676	244.515	9.048	0.012	192.214	8.022	44.16	18.265	7.371	44.244	-6.345	7.235
0.89	42.62	•	1.06	44.652	239.902	9.092	0	192.785	80	44.184	16.116	7.386	44.292	-4.759	7.279
6.0	42.604	_	1.085	44.688	232.981	9.095	0.036	188.222	8.044	44.22	15.041	7.371	44.256	-6.345	7.235
0.91	42.604	_	1.109	44.664	230.098	9.092	0.012	188.222	8.044	44.22	13.967	7.371	44.292	-8.989	7.265
0.92	42.76	•	1.027	44.688	228.368	9.092	0.048	187.081	8.133	44.232	11.818	7.4	44.292	-19.035	7.235
0.93	42.885		1.142	44.712	223.178	9.092	0	183.088	8.178	44.208	7.521	7.4	44.34	-29.082	7.279
0.94	42.964	•	1.142	44.7	221.448	9.119	0.012	173.962	8.289	44.232	6.446	7.429	44.34	-37.542	7.309
0.95	43.12	•	1.082	44.688	215.681	9.238	0	167.688	8.267	44.232	4.835	7.429	44.376	-42.83	7.368
0.96	43.198	•	1.148	44.736	214.527	9.286	0.012	161.414	8.378	44.232	2.686	7.429	44.364	-46.531	7.456
0.97	43.229	•	1.19	44.688	211.644	9.31	0	155.14	8.422	44.208	1.074	7.457	44.388	-50.232	7.544
0.98	43.198	•	1.196	44.712	204.147	9.429	0.048	147.725	8.467	44.256	1.074	7.486	44.352	-48.646	7.603
0.99	43.182	•	1.215	44.688	196.074	9.476	0	140.311	8.444	44.232	1.074	7.5	44.4	-39.128	7.647
-	43.214	•	1.154	44.736	188.577	9.476	0.012	136.318	8.467	44.256	1.074	7.543	44.388	-31.197	7.691
1.01	43.292		1.199	44.748	186.847	9.476	0	140.311	8.489	44.304	3.223	7.6	44.388	-30.139	7.75
1.02	43.339	•	1.196	44.772	179.35	9.476	0.024	135.177	8.6	44.328	5.372	7.671	44.388	-27.496	7.779
1.03	43.435	•	1.118	44.784	165.509	9.476	0	126.051	8.511	44.352	8.595	7.743	44.436	-17.978	7.838
1.04	43.448	•	1.133	44.831	163.779	9.476	0.036	123.77	8.489	44.34	13.967	7.786	44.436	-7.931	7.838
1.05	43.417	15.108	1.082	44.796	166.086	9.459	0.012	132.896	8.444	44.412	20.413	7.829	44.46	-2.644	7.838
1.06	43.37	15.108	T:	44.807	167.239	9.31	0.012	134.037	8.489	44.412	20.413	7.886	44.508	-7.403	7.853
1.07	43.354	15.108	1.094	44.819	166.662	9.31	0	131.755	8.422	44.352	24.711	7.886	44.508	-8.989	7.853
1.08	43.354	15.108	0.997	44.784	170.699	9.31	0.012	131.755	8.4	44.424	22.562	7.886	44.532	-7.931	7.897
1.09	43.401	15.108	1.057	44.784	177.043	9.286	0.012	139.17	8.311	44.448	18.265	7.914	44.532	-3.173	7.926
<del>-</del>	43.323	15.108	1.051	44.807	177.043	9.286	0.024	144.303	8.311	44.448	23.099	7.943	44.556	2.375	80
1.1	43.292	15.108	1.048	44.807	178.773	9.286	0	148.866	8.244	44.472	24.711	<b>&amp;</b>	44.544	6.531	8.06
1.12	43.354		1.148	44.784	177.043	9.19	0	153.429	8.244	44.448	19.876	8.029	44.58	10.687	8.149
1.13	43.245	,	1.057	44.784	177.62	9.092	0.012	164.837	8.178	44.52	20.413	<b>c</b>	44.628	11.281	8.179
1.14	43.292	15.108	1.027	44.807	182.233		0.036	172.822	8.244	44.496	22.562	8.027	44.58	14.249	8.194
1.15	43.229	15.108	1.009	44.831	173.006	8.864	0.012	172.251	8.244	44.556	23.099	8.027	44.604	16.031	8.269
1.16	43.136	15.108	1.048	44.831	167.239		0.012	167.688	8.222	44.592	23.637	8.054	44.604	13.062	8.194
1.17	43.104	15.108	0.9	44.831	170.699	8.705	0	169.97	8.089	44.604	20.413	æ	44.628	15.437	8.269
81.7	43.104	15.108	0.873	44.784	166.662	8.705	0.024	167.118	8.044	44.628	19.339	8.014	44.628	11.875	8.194
1.19	43.057	15.108	0.979	44.807	156.282		0	164.266	7.935	44.592	20.413	7.971	44.652	13.656	8.209
7.7	43.229	15.108	0.961	44.796	151.669		0	160.274	8.022	44.604	20.951	7.886	44.652	11.875	8.164
1.21	43.354	15.108	0.84	44.772	149.362	-:	0.012	156.281	Φ.	44.592	17.19	7.829	44.664	13.062	8.09
1.22	43.261	15.108	0.888	44.784	145.325	8.5	0.012	145.444	8.044	44.568	13.967	7.714	44.676	11.875	80
1.23	43.229	15.108	6.0	44.736	166.086		0	132.896	<b>œ</b>	44.544	9.67	7.657	44.64	13.062	7.853
1.24	43.229	15.108	0.822	44.736	160.319		0	127.763	8.044	44.568	6.446	7.6	44.676	11.875	7.779
1.25	43.245	15.108	1.097	44.748	43.828	8.886	0.012	116.926	8.044	44.532	1.074	7.543	44.652	10.093	7.721
1.26	43.229	15.108	1.423	44.748	-13.033		0	108.94	8.044	44.58	3.223	7.486	44.628	9.5	7.706
1.27	43.167	15.108	1.06	44.7	-80.915		0.012	139.17	8.089	44.58	0	7.4	44.628	11.281	7.662
1.28	43.104	17.026	1.051	44.724	-17.378	8.864	0	152.288	8.2	44.52	0.537	7.314	44.544	7.718	7.603
1.29	43.104	17.026	0.855	44.712	1.153	8.636	0.012	160.274	8.178	44.556	1.074	7.229	44.544	8.906	7.603
							Dage								





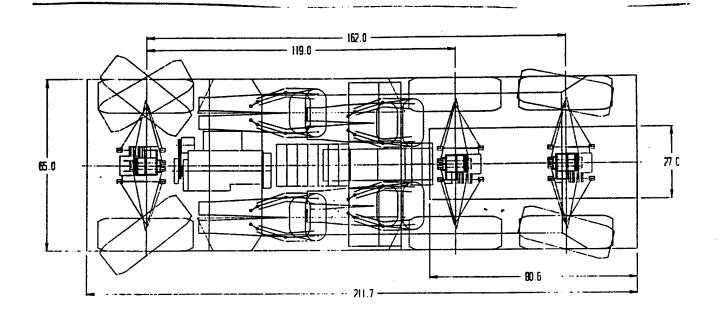




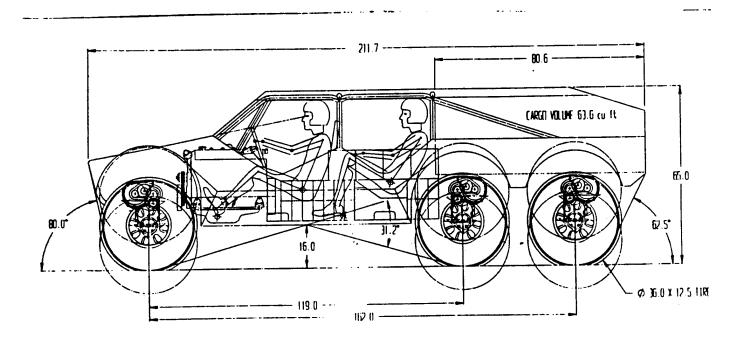


## Appendix C Notional Vehicle Examples

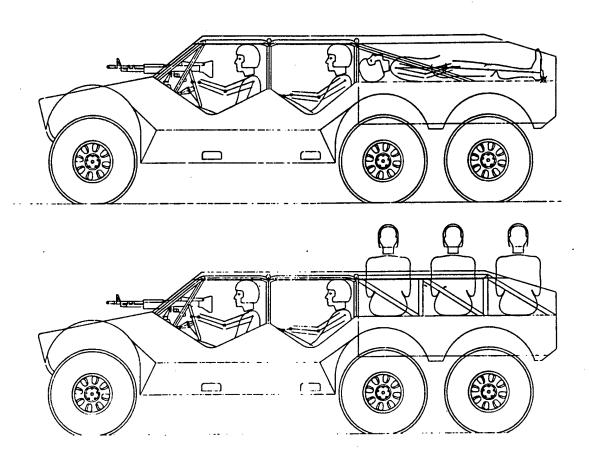
## Six Wheel Top View



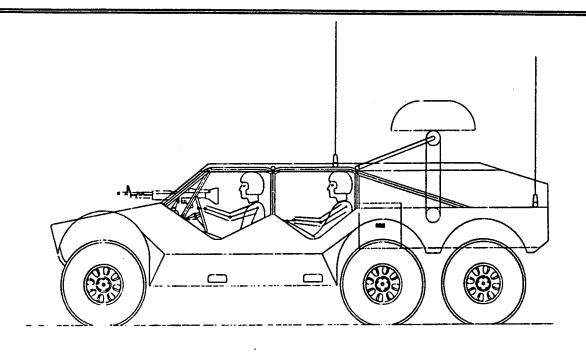
## Six Wheel Layout: Side View

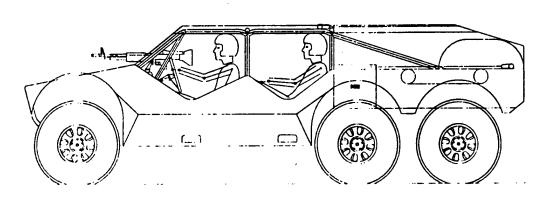


## MISSION PROFILE - 6 WHEEL PERSONNEL/LITTER CARRIER



## MISSION PROFILE - 6 WHEEL SENSOR CARRIEF





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## Appendix D Weight and Volume Data

				1						
RSTA-V WEIGHT AND VOLUME STUDY	<del> </del>			ļ						
	ļ	<del> </del>		-						
EHICLE, BASIC LOAD LIST		<del> </del> -		<del>                                     </del>						
LLL WEIGHTS ARE NATO AVERAGES			TOTAL	LENGTH	MEIGHT	WOTH	VOLUME	TOTAL		
1		NUMBER	WEIGHT	LENGIN	THEORIT	1000111	PER ITEM	VOLUME		
	WEIGHT	-	WEIGHT	<del></del>			T ER I I E			
I. CREW AND PERSONAL EQUIPMENT				1	NA	NA	N/A	NA		
NATO average crewman	176	2	352	N/A 39,25	9	2.5	883.1 cu in			
Personal weapon rifle	<u> </u>	2	16		NA	N/A	N/A	WA		
: Weapon cleaning kit	0.8	2	1.6	N/A	0.875	2.5	15.9 cu in	31.7 eu in		
f  Ammunition (5x30 round mag's)	5	2	10	7.25	14	24		17472.0 cu in		
Ruck sack with standard field gear	65	2	130	26	14	-		19270.0 cu in		
	ļ <u> </u>	ļ	509.6		<del> </del>		9835.0 CG III.	10270.000		<b></b>
2. MAIN MOUNT WEAPON AND AMMUNITION	.↓	4			-	7.5	4421.3 cu in	4421,3 cu in		
a :Standard Browning .50 cal MG	85	1 1	85	65.5	9		786.9 cu in	1		
b   Night sight	11	1	11	15	7.25	6.5	227.8 cu in			<del> </del>
s Spare barrel wicase	24	1	24	45	2.25	2.25		N/A		<del>;                                      </del>
d Main weapon cleaning kit	3_	. 1	! 3	N/A	NA	. NA	N/A	<del> </del>		<del></del>
e Ammunition (100 rd cans)	37	5	185	13.5		7.75	941.6 cu in			<del></del>
f Vehicle soft mount	70	1	70	5	. 1	3.25		<del></del>		-
		1		5		3.25	16.3 cu in	<del> </del>		
	:	1	<del></del>	15.5	2.75	6.75	287.7 cu in			
			378		-	<del> </del>	9617,8 CU II	10384.3 cu in		1
3. WATER, RATIONS, PETROLEUM PRODUCTS			1			4.00	80.8 cu ir	484.5 cu in		<del>,                                      </del>
a Combat ration 1 MRE	1		6	8.5	2	4.75 3.75	22.3 cu ir			:
b Hexamine stove	0.5		1 1	4.75	1.25	2.5	7.0 cu is			-
		1 1	<del> </del>	3.75	9.75 19	7	1828.8 cu ii			<u>-</u>
c Water 5 gallons	35	1	35	13.75 13.75	18,25	6.5		10602.1 cu in		
d Fuel 1 gation	21	6.5	136.5			2.5	90.0 cu k			
e Oils motor 1 quart	2.75	4	. 11	4	. 1	2.5	90.0 cu k			
f other lubricants 1 quart	2.75	4	11		-	- 23		: 13686.9 cu in		
			200.5			<del></del>	3/49.9 CU H	1 13000.7 CU H		<del></del>
4. COMMUNICATIONS EQUIPMENT		·			3.5	10.25	394.6 cu l	394.6 cu in		
a VHF radio (Vehicle mount complete)	75.5		75.5	11	3.5	10.25	394.6 cu i			
		1		11	7.75	14.75	1771.8 cu i	<del></del>		
		1		15.5	5	13.5	1130.6 cu i			
		1		16.75	3.75	5.75	242.5 cu i			
		1		11.25	3.75	3.75	90.0 cu i			1
b Vehicle Communication and intercom box 2/cab			16.5 7.5	10	3.75	<del></del>	720.0 cu i	<del></del>		
c Crew helmets compatible wisbove	3.75	2		10		•	4744.3 cu i			
			99.5			-+			·	
S. VEHICLE ON BOARD BASIC EQUIPMENT (OSE)	65		65	36	12.5	16.5	7425.0 cu	n: 7425.0 cu ir	·	
a Spare tire/wheel combination	33	1	33	18	4.25	4.5	344.3 cu			<del></del>
b Jacking device	- 33			19	2.5	13	617.5 cu			
7	4	1	4	3.5	1	1.75	6.1 cu			
c Tow strap	- 3	1		47	2.5	18	2115.0 cu			<del></del> -
d Shovel	5.5	<u>'</u>	5.5	36	8	2.5	720.0 cu			
e Axe	25	<del></del>	25	18	4	4	288.0 cu			
f Vehicle tools w/bag	25		25	36	12	12	\$184.0 cu		<del></del>	
g Spere parts pack h First extinguisher and mount	6.5	1	6.5	5.5	- <u>'-</u>	16.25	446.9 cu			
First aid kit	1.5	<del>'</del> -	1.5	11	7.5	10.75	886.9 eu			
	50	<u>-</u>	50	45	- 12	25	9000.0 cu			
Camouflage net w/support system	30	1		49	12	12	7056.0 cu			14
l		<del></del>	<u> </u>				<del></del>			
			218.5				34089.6 cu	in : 34089.6 cu ii	n Total 🛏	H CEREGON

#### RSTV 4X4 MECHANICAL

ehicle Dimensions			1						
ngth	168.7	in.							
/idth	65.0	lin.							
eight	66.0	lin.						pitch exis	
/heelbase	119.0	+						moment of in	nertis
	FRONT	WIDE	HEIGHT						
	Xcg	Ycg	Zcg	Weight	W*X	W.A	W°Z	Pitch rad	mom of in
owertrain								!	
Engine	46.8	0.0	24.5	750.0	35100	0	18375	58.24196	254409
Transmission	10.0	+		260.0	2600	0	6370	21.94112	125167.
Transfer Case	-15.0		<del></del>	225.0	-3375	0	5512.5	7.001898	11030.9
Front Diff	60.0			150.0	9000			71.52605	
Rear Diff	-58.0	·	*	150.0	-8700			47.42481	
Fuel Cells	-31.1			45.0	-1399.5			23.35896	
	-22.0	<del></del>		16.0	-352			14.3226	3282.1
pumps and lines	-22.0			36.0	-288			13.12983	6206.12
Exhaust/Muffler					4810			85.36932	473714.
Radiator	74.0			0.0	9010		<del></del>	94.1714	4/3/14.
- Fan	78.0							32.32967	
Intercooler	0.0				0				
Battery pack	0.0	0.0	18.13	120.0	0	0	2175.6	16.5386	32823.0
rivetrain			100	20.0		205	200	32.32967	102020
LF HALFSHAFT	59.5			20.0	1190			72.08978	103938
RF HALFSHAFT	59.5			20.0	1190			72.08978	103938.
LR HALFSHAFT	-102.5			20.0	-2050			92.47201	171021.
RR HALFSHAFT	-102.5			20.0	-2050			92.47201	171021.
Shifter	4.0				32		•	15.31437	1876.2
Throttle	32.9			2.0	65.8	*******		44.05006	3880.81
. Brake	32.9			6.0	197.4			44.05006	11642.4
Hand brake	-8.0	2.0	32.6	2.5	-20	5	81.5	3.870984	37.461
Suspension				!			!	32.32967	
Tires/Wheels LF	59.5		•	72.0	4284			72.26374	375987
RF	59.5			72.0	4284			72.26374	375987
LR	-102.5			72.0	-7380			92.60769	
RR	-102.			72.0	-7380			<b>9</b> 2.60769	
Uprignt LF	59.5			14.0	833			72.26374	
RF	59.5			14.0	833			72.26374	
LR	-102.5			14.0	-1435			92.60769	120066
RR	-102.5			14.0	-1435			92.60769	120066
Rotor	59.5			10.0	595			72.26374	
RF				10.0	595			72.26374	
LR	-102.				·1025			92.60769	
RR	-102.		<del></del>	10.0	-1025			92.60769	
Caliper	59.5			7.0	416.5		<del>•</del> • • • • • • • • • • • • • • • • • •	72.26374	
RF	59.9				416.5			72.26374	
LR				7.0	-717.5			92.60769	
RR				7.0	-717.5			92.60769	
Upper A-arm	59.				773.5			71.2374	
RF					773.5			71.2374	
LR				<del></del>	-1845			93.25602	
RR				<del></del>	-1845				
Lower A-arm				<del></del>	1130.5			73.09274	
_ RF					1130.5			73.09274	
LR					-1845			·	
RA				<del></del>	-1845				
Shocks	~				1398.25		~		
RF					1398.2		<del></del>		
LF					-2408.7			·	
RF				<del> </del>	-2408.7				
Springs	59.				1190				
RF	59.	5 -16.2	27.0		1190			·	
LF	-102.	5 16.25	40.0	20.0	-2050				
RF	-102.	5 -16.2	40.0	20.0	-2050	-32			168768
Ride Ht. Adjuster	59.	5 16.2	40.0	10.0	59!	162.			50842.
RF	59.	5 -16.2	5 40.0	10.0	599	-162.	5 400	71.30416	50842.
LR		<del></del>		10.0	-102!	162.	5 400	91.86087	84384
RF					-102				
Rockers LF	<del></del>				-630				
RF					-630				
Steering								32.32967	
Box	56.	-6.0	18.0	26.0	145	-15	6 468		
Rockers/Links					1014				78855
Shaft					80.8			) · · · · · · · · · · · · · · · ·	
Whee	i 10.	017.0	38.8	3.3	3:	56.		32.32967	, ! <u>/ 1   .</u>

#### RSTV 4X4 MECHANICAL

Frame	-16.0	0.01	30.0	500.01	-8000	0	15000	4.86466	
Bumper	77.8	0.0	26.2	50.0	3890	0	1310	89.04434	396444.8
Body	77.0							32.32967	0
Paneis/Covers/Dash	0.0	0.0	30.0	100.0	0	0	3000	11.15312	12439.22
Seats	0.0	0.0	40.0	46.0	0	0	1840	14.74631	10002.87
	0.0	0.0	13.15	26.0	0	O O	341.9	20.49405	10920.16
Mounts			29.5	34.4	-1895.44	0	1014.8	43.96043	66478.67
Rear Deck	-55.1 ·	0.0			654.5	242	330	70.64858	54903.44
Wheel Arches	59.5	22.0	30.0	11.0	654.5	-242	330	70.64858	54903.44
RF.	59.5	-22.0	30.0	11.0		242	330		91798.94
LRi	-102.5	22.0	30.0	11.0	-1127.5		330	91.35293	
RR	-102.5	-22.0	30.0	11.0	-1127.5	-242	960	21,46815	36870.53
Skid Plate	0.0	0.0	12.0	80.0	01	0	1745.7	43.62905	
Windshield	26.2	0.0	52.9	33.0	864.6	0		12.36372	13757.53
Electrical Harness	0.0	0.0	25.0	90.0	0	0	2250		
Plumbing	0.0	0.0	25.0	20.0	0	0	500	12.36372	3057.229
Nuts & Bolts	0.0	0.0	25.01	50.0	0	0	1250	12.36372	7643.073
Fluids	1			<u> </u>		!		32.32967	0
Fuel	-31.1	0.8	18.2	240.0	-7464	192	4368	23.35896	130953.9
Oil	11.5	0.8	15.6	20.0	230	16	312	27.02575	14607.83
Water	74.0	0.0	24.2	26.0	1924	01	629.2	85.36932	189485.9
	W	eight Subtot	ei .	4117.7				32.32967	4303852
Accessories								32.32967	0
Driver	0.0	17.0	30.5	255.0	0	4335	7777.5	11.14878	31695.29
Navigator	0.0	-17.0	30.5	255.0	1 01	-4335	7777.5	11.14878	31695.29
Passenger	-35.0	17.0	30.5	255.0	-8925	4335	7777.5	23.85276	145083.4
Passenger	-35.0	-17.0	30.5	0.0	0	0	0	23.85276	0
Payload	-50.0	0.0	40.0	1235.0	-61750	0	49400	40.0335	1979311
50 cal. Gun	-28.0	0.0	70.0	378.0	-10584	0	26460	43.08556	701706.1
	T	otal Weight		6495.7	-72412.3	3404.4	197124.5	I pitch	18828602
	x	Y ;	z						
<u> </u>	-11.15	0.52	30.35	****	1			Rpitch	53.83889
Center of Gravity	70.65	0.52	30.35	*				Radius of G	yration
Weight Distribution on Front		41		***************************************					

#### RSTV Parallel weight distribution

RST-V 6x6 Parallel H	vbrid Weig	ht Distribu	tion						
Vehicle Dimensions	10.10 11018	, Diodiibo		<del>+</del> -					
Length	211.7	lin	<del> </del>						
Width	65.0	<del></del>	<del> </del>	<del></del>					
	66.0							pitch axis	
Height	119.0	<del></del>						moment of ine	
Wheelbase	162.0							monent of the	n us
Rear Wheelbase		+	11516117						
	FRONT	WIDE	HEIGHT	100 : 1 :	I MANANA	14/61/	1442	I Production of the second	43
	Xcg	Ycg	Zcg	Weight	W•X	W•Y	W*Z	Pitch rad m	om of ine
Powertrain	ļ	ļ							*****
Engine				551.0	25786.8		13499.5		2362879
alternator				85.0	1700		2082.5	38.73761 1	
Front Diff	•			120.0	7908		2760	84.63742 8	
Middle diff				120.0	-6060		2760	32.22562 1	
Rear Diff				120.0	-11220		2760	75.03345	75602.2
Transmission	0.0	20.0	24.5	260.0	0	5200	6370	18.87316	2611.02
Transfer case	-10.0	0.0	24.5	200.0	-2000	0	4900	9.164785 1	6798.66
Drive inverter	-10.0	0.0	35.0	75.0	-750		2625	11.32725 9	622.988
alternator inverter	-10.0	-20.0	35.0	75.0	-750	-1500	<b>26</b> 25	11.32725 9	622.988
Fuel Cells	-31.1	0.0	18.2	45.0	-1399.5	0		15.6559 1	1029.82
pumps and lines	-22.0	-17.0	21.0	16.0	-352	-272	336	7.45511 8	89.2585
Exhaust/Muffler	-8.0	•7.5	17.6	36.0	-288	-270	633.6	14.60732	681.455
Radiator	74.0	0.0	24.2	45.0	3330	0	1089		86481.2
Fan			0.0	0.0	0			100.4862	0
Intercooler				0.0	0		0	33.32115	
Battery pack	<del></del>			1260.0	0		22843.8		550336.2
Drivetrain		·						33.32115	0
LF HALFSHAFT	59.5	16.25	16.0	12.0	714	195	192	78.97266	74840.17
RF HALFSHAFT	59.5		16.0	12.0	714	-195	192		74840.17
LM HALFSHAFT	-59.5		16.0	12.0	-714	195	192		21689.59
RM HALFSHAFT	-59.5		16.0	12.0	-714	-195	192	42.5143	
LR HALFSHAFT	-102.5		16.0	12.0	-1230	195	192		36075.92
RR HALFSHAFT	-102.5		16.0	12.0	-1230	-195	192	84.69353	
Shifter			32.6	8.0	32	-32	260.8	23.14783	
Throttle	32.9		30.8	2.0	65.8	-34	61.6	51.60699	
Brake			30.8	6.0	197.4	-102	184.8		15979.69
Hand brake			32.6	2.5	-20	5			342.9459
Suspension							01.0	33.32115	<u> </u>
Tires/Wheels LF	59.5	26.0	15.15	72.0	4284	1872	1090.8		450517.8
RF	59.5			72.0	4284	-1872			450517.8
LM				72.0	-4284	1872			131614.3
RM	-59.5			72.0	-4284	-1872	1090.8		131614.3
LR				72.0	-7380	1872			517932.3
RR				72.0	·7380	-1872	1090.8		517932.3 517932.3
Uprignt LF	59.5			14.0	833	364	212.1		87600.68
RF	59.5			14.0	833	-364	212.1		87600.68
LM	-59.5	26.0	15.15	14.0	-833	364	212.1		25591.67
RM	-59.5		15.15	14.0	-833	-364	212.1		25591.67
LR	-102.5			14.0	-1435	364	212.1	84.81452	100709
RR	-102.5			14.0	-1435	-364	212.1	84.81452	100709
Rotor				10.0	595	260		79.10241	
RF				10.0	595	-260	151.5	79.10241	62571.91
LM				10.0	-595	260		42.75484	
RM				10.0	-595	-260	151.5	42.75484	18279.76
LR				10.0	-1025	260	151.5	84.81452	
RR	-102.5			10.0	-1025	-260	151.5	84.81452	
Caliper	59.5			7.0	416.5	182	106.05		43800.34
RF	59.5	-26.0	15.15	7.0	416.5	-182	106.05		43800.34
LM	<b>-5</b> 9.5			7.0	-416.5	182	106.05		12795.83
RM	-59.5			7.0	-416.5	-182	106.05		12795.83
LR	-102.5		15.15	7.0	-717.5	182	106.05	84.81452	
RR	-102.5	-26.0		7.0	-717.5			84.81452	
Upper A-arm	59.5	16.25	21.2	13.0	773.5		275.6	78.37517	
RF	59.5	-16.25		13.0	773.5	-211.25	275.6	78.37517	
LM	-59.5			18.0	-1071	292.5	208.8	43.9233	
RM	<b>-5</b> 9.5			18.0	-1071	-292.5	208.8	43.9233	
LR	-102.5			18.0	-1845	292.5	208.8		131306.1
RR				18.0	-1845	-292.5	208.8	85.40951	
Lower A-arm	59.5			19.0	1130.5	308.75	220.4	79.74003	12081
RF				19.0	1130.5	-308.75	220.4	79.74003	120811
LM	-59.5			18.0	-1071	292.5	208.8	43.9233	
RM	-59.5		11.6	18.0	-1071	·292.5	208.8	43.9233	
LR	-102.5			18.0	-1845	292.5	208.8	85.40951	
RR	-102.5			18.0	-1845		208.8	85.40951	
Shocks	59.5			23.5	1398.25		634.5	78,11277	
RF				23.5	1398.25		634.5	78.11277	
		0.25	27.0	23.3	1330.23	301.073	034.3	/8.112//	19336/.

#### RSTV Parallel weight distribution

LM	-59.5	16.25	40.0	23.5	-1398.25	381.875	940	42.71713 42881.7
RMi	-59.5	-16.25	40.0	23.5	-1398.25	-381.875	940	42.71713 42881.7
LR	-102.5	16.25	40.0	23.5	-2408.75	381.875	940	84.79552 168971.6
RR!	-102.5	-16.25	40.0	23.5	-2408.75	-381.875	940	84.79552 168971.6
Springs	59.5	16.25	27.0	20.0	1190	325	540	78.11277 122032.1
RF	59.5	-16.25	27.0	20.0	1190	-325	540	78.11277  122032.1
LM	-59.5	16.25	40.0	20.0	-1190	325	800	42.71713 36495.07
RM	-59.5		40.0			-325	800	42.71713 36495.07
		-16.25		20.0	-1190			
LR	-102.5	16.25	40.0	20.0	-2050	325	800	84.79552 143805.6
RR	-102.5	-16.25	40.0	20.0	-2050	-325	800	84.79552! 143805.6
Ride Ht. Adjuster	59.5	16.25	40.0	10.0	595	162.5	400	79.08204   62539.69
RF	<b>5</b> 9.5	-16.25	40.0	10.0	595	-162.5	400	79.08204 62539.69
LM	-59.5	16.25	40.0	10.0	-595	162.5	400	42.71713 18247.53
RM:	-59.5	-16.25	40.0	10.0	-595	-162.5	400	42.71713 18247.53
LR	-102.5	16.25	40.0	10.0	-1025	162.5	400	84.79552: 71902.81
RR	-102.5	-16.25	40.0	10.0	-1025	-162.5	400	84.79552 71902.81
Rockers LM	-45.0	16.25	33.0	14.0	-630	227.5	462	
RM.	-45.0	-16.25	33.0	14.0	-630	-227.5	462	26.92871 10152.18
RR.	-88.0	-16.25	33.0	14.0	-1232	-227.5	462	69.59657 67811.56
RR	-88.0	-16.25	33.0	14.0	-1232	-227.5	462	69.59657 67811.56
Steering	•	i	i	<u> </u>				33.32115 0
Box	56.0	-6.0	18.0	26.0	1456	-156	468	75.23032 147149.6
Rockers/Links	50.7	-8.1	19.5	20.0	1014	-162	390	69.78649 97403.07
Shaft	23.1	-17.0	34.0	3.5.	80.85	-59.5	119	42.19227 6230.658
Wheel	10.0	-17.0	38.8	3.3	33	-56.1	128.04	30.70976 3112.196
Chassis								33.32115
Frame	-16.0	0.0	30.0	600.0	-9600	0	18000	3.518977 7429.918
Bumper	77.8	0.0	26.2	50.0	3890	0	1310	
	77.0	<b>U.</b> U	20.2	30.0		- 0	1310	96.4209 464849.5
Body Page 16 Courses (Death		<del></del>	00.0		<u> </u>			33.32115 0
Panels/Covers/Dash	0.0	0.0	30.0	100.0	01	0	3000	18.75921 35190.79
Seats	0.0	0.0	40.0	46.0	0	0	1840	22.34079 22959.11
Mounts	0.0	0.0	13.15	26.0	0	0	341.9	23.58587 14463.62
Rear Deck	-55.1	0.0	29.5	34.4	-1895.44	0	1014.8	36.53723 45922.95
Wheel Arches	59.5	22.0	30.0	11.0	654.5	242	330	78.1458 67174.42
RF	59.5	-22.0	30.0	11.0	654.5	-242	330	78.1458 67174.42
LM	-59.5	22.0	30.0	11.0	-654.5	242	330	40.95791 18453.05
RM	-59.5	-22.0	30.0	11.0	-654.5	-242	330	40.95791 18453.05
LR	-102.5	22.0	30.0	11.0	-1127.5	242	330	83.92305 77473.85
RR	-102.5	-22.0	30.0	11.0	-1127.5	-242	330	83.92305 77473.85
Skid Plate	0.0	0.0	12.0	120.0	-1127.5	0	1440	24.30931 70913.09
Windshield	26.2	0.0	52.9	33.0	864.6	0		
Electrical Harness							1745.7	51.43952 87318.82
	0.0	0.0	25.0	90.0	0	0	2250	18.79645 31797.58
Plumbing	0.0	0.0	25.0	20.0	0	0	500	18.79645 7066.128
Nuts & Bolts	0.0	0.0	25.0	50.0	0	0	1250	18.79645 17665.32
Fluids								33.32115
Fuel	-31.1	0.8	18.2	240.0	-7464	192	4368	15.6559 58825.71
Oil	11.5	0.8	15.6	20.0	230	16	312	32.42806 21031.58
Water	74.0	0.0	24.2	26.0	1924	0	629.2	92.67401 223300.3
	W	eight Subtotal	)	5875.7	1			33.32115 6523782
Accessories					:	· · · · · · · · · · · · · · · · · · ·		33.32115
Driver	0.0	17.0	30.5	255.0	0	4335	7777.5	18.82865 90402.11
Navigator	0.0	-17.0	30.5	255.0				
Passenger	<b>-35</b> .0	17.0	30.5	255.0	-8925		7777.5	18.82865 90402.11
Passenger	-35.0	-17.0	30.5			4335	7777.5	16.63754 70585.97
·				255.0	-8925	-4335	7777.5	16.63754 70585.97
Payload 50 as L Cura	-81.0	0.0	40.0	725.0	-58725	0	29000	63.60241 2932819
50 cal. Gun	-81.0	0.0	70.0	378.0	-30618		26460	75.41138 2149639
		otal Weight		7998.7	-148857	2314.4	221082.8	l pitch 25232863
	x	Y	Z	:	1			
Center of Gravity	78.11	0.29	27.64					Pading of Counties
Weight Distribution on Front	· · · · · ·	34						Radius of Gyration
THE PROPERTY OF PR		3*						

RST-V 6x6 Series Par	allel Hybri	d Weight D	Distribution	i				
/ahicle Dimensions	anei riyon	u vveigiit s						
	211.7	in						
ength Width	65.0			<del></del>				
	66.0			<del></del>				pitch axis
Height	119.0	<del></del>						moment of inertia
Wheelbase	162.0			<del></del>				
Rear Wheelbase		WIDE	HEIGHT	<del></del>				
				Waish	w•x	W°Y	w•z	Pitch rad mom of ine
	Xcg	Ycg	Zcg	Weight	<del></del>	** '		111011100
Powertrain	40.0		24 5	EE1 0	25786.8	0	13499.5	64.8511 2317321
Engine	46.8			551.0	1700		2082.5	38.10585 123424.7
alternator	20.0			85.0				
Front Motor and gb	65.9			350.0	23065		8050	
Middle Motor and GB	-50.5			196.0	-9898		4508	32.86103 211650
Rear Motor and GB	-93.5			196.0	-18326		4508	75.67128: 1122324
Front inverter	-10.0			50.0	-500		1750	10.82686 5861.049
middle inverter	-10.0				-500			10.82686 5861.049
rear inverter	-10.0			50.0	-500		1750	10.82686 5861.049
alternator inverter	-10.0			75.0	-750			10.82686 8791.573
Fuel Cells	-31.1				-1399.5			16.18939: 11794.34
pumps and lines	-22.0			16.0	-352			7.795985 972.4381
Exhaust/Muffler	-8.0			36.0	-288			14.17687 7235.41
Radiator	74.0				3330			92.03895 381202.5
Fan	78.0				. 0			99.88399 0
Intercooler	0.0				0			32.99964 0
Battery pack	0.0	0.0	18.13	1260.0	0	0	22843.8	20.35085 521838.1
Drivetrain_		1		<u> </u>		i	!	32.99964 0
LF HALFSHAFT	59.5			12.0	714			78.34814 73661.17
RF HALFSHAFT	59.5				1 714			78.34814 73661.17
LM HALFSHAFT	-59.5	16.25	16.0	12.0	-714		192	43.13682 22329.42
RM HALFSHAFT	-59.5	-16.25	16.0	12.0	-714			43.13682 22329.42
LR HALFSHAFT	-102.5	16.25	16.0	12.0	-1230			85.32925 87372.98
RR HALFSHAFT	-102.5	-16.25	16.0	12.0	-1230	-195	192	85.32925 87372.98
Shifter	4.0	-4.0	32.6	8.0	32	-32	260.8	22.51835 4056.609
Throttle	32.9	-17.0	30.8	2.0	65.8	-34	61.6	50.96916 5195.71
Brake	32.9	-17.0	30.8	6.0	197.4	-102	184.8	50.96916 15587.13
Hand brake	-8.0	2.0	32.6	2.5	-20	5	81.5	11.12281 309.292
Suspension								32.99964
Tires/Wheels LF	59.5	26.0	15.15	72.0	4284	1872		78.47931 443448.
RF	59.5				4284			78.47931 443448.
LM	-59.5			72.0	-4284			43.3746 135457.
RM	-59.5			72.0	-4284			<u> </u>
LR					-7380			
RR	-102.5				-7380			
Uprignt LF					833			78.47931 86226.0
RF					833			78.47931 86226.0 43.3746 26338.9
LM					-833 -833			43.3746 26338.9 43.3746 26338.9
LR	-59.5 -102.5				-1435			85.44971 102223.
RR					-1435			85.44971 102223.
Rotor				<del></del>	595	<del></del>		
RF					595			
LM					-595			
RM			•	<del></del>	-595			
LR					-1025			
RR					-1025			
					416.5			· · · · · · · · · · · · · · · · · · ·
Caliper RF					416.5			
				<del></del>				· · · · · · · · · · · · · · · · · · ·
LM				<del></del>	-416.5 -416.5			
RM								
LR					-717.5 -717.5			
RR					* 773.5			
Upper A-arm					773.5			
					-1071			
LM					-1071			·
RM					-10/1			· • · · · · · · · · · · · · · · · · · ·
LR								·
AR A					-1845			
Lower A-arm					1130.5			
RF					1130.5			
LM					-1071		•	
RM					-1071			
LF				•	·184			
RA	-102.5				-184			
Shocks					1398.25 1398.25			

#### **RSTV Series parallel weight distribution**

LMI	-59.5	16.25	40.0	23.5	-1398.25	381.875	940	43.31695 44094.43
RM	-59.5	-16.25	40.0	23.5	-1398.25	-381.875	940	43.31695 44094.43
LR	-102.5	16.25	40.0	23.5	-2408.75	381.875	940	85.42046 171471.4
RRI	-102.5	-16.25	40.0	23.5	-2408.75	-381.875	940	85.42046 171471.4
Springs	59.5	16.25	27.0	20.0	1190	325	540	77.47625 120051.4
RF						-325	540	77.47625 120051.4
	59.5	-16.25	27.0	20.0	1190			
LM:	-59.5	16.25	40.0	20.0	-1190	325	800	43.31695 37527.17
RM	· <b>59</b> .5	-16.25	40.0	20.0	-1190	-325	800	43.31695 37527.17
LR	-102.5	16.25	40.0	20.0	-2050	325	800	85.42046 145933.1
RR	-102.5	-16.25	40.0	20.0	-2050	-325	800	85.42046 145933.1
Ride Ht. Adjuster	59.5	16.25	40.0	10.0	595	162.5	400	78.44746 61540.04
RF	59.5	-16.25	40.0	10.0	595	-162.5	400	78.44746 61540.04
LM:	-59.5	16.25	40.0	10.0	-595	162.5	400	43.31695 18763.59
RM	-59.5	-16.25	40.0	10.0	-595	-162.5	400	43.31695 18763.59
LR	-102.5	16.25	40.0	10.0	-1025	162.5	400	85.42046, 72966.55
RR	-102.5	-16.25	40.0	10.0		-162.5	400	
					-1025			85.42046 72966.55
Rockers LM:	-45.0	16.25	33.0	14.0	-630	227.5	462	27.54618 10623.09
RM	-45.0	-16.25	33.0	14.0	-630	-227.5	462	27.54618 10623.09
RR	<b>-88.</b> 0	-16.25	33.0	14.0	-1232	-227.5	462	70.22883 69049.24
RR	-88.0	-16.25	33.0	14.0	-1232	-227.5	462	70.22883: 69049.24
Steering								32.99964 0
Box	56.0	-6.0	18.0	26.0	1456	-156	468	74.60339 144707.3
Rockers/Links	50.7	-8.1	19.5	20.0	1014	-162	390	69.15824 95657.24
Shaft	23.1	-17.0	34.0	3.5	80.85	-59.5	119	41.55737 6044.551
Wheel	10.0	-17.0	38.8	3.3	33	-56.1	128.04	30.10413 2990.654
Chassis	10.0	-17.01	30.0	3.3	- 33	-30.11	128.04	
Frame	-16.0	0.0	30.0	600.0	-9600		40000	
				600.0		0	18000	3.049089 5578.168
Bumper	77.8	0.0	26.2	50.0	3890	0	1310	95.78467 458735.1
Body				<u> </u>	i i			32.99964 0
Panels/Covers/Dash	0.0	0.0	30.0	100.0	i 0	0	3000	18.12298 32844.26
Seats	0.0	0.0	40.0	46.0	0	0	1840	21.79292 21846.84
Mounts	0.0	0.0	13.15	26.0	01	Oi	341.9	23.10912 13884.82
Rear Deck	-55.1	0.0	29.5	34.4	-1895.44	0	1014.8	37.1715 47531.18
Wheel Arches	59.5	22.0	30.0	11.0	654.5	242	330	77.50816 66082.67
RF	59.5	-22.0	30.0	11.0	654.5	-242	330	77.50816 66082.67
LM	-59.5	22.0	30.0	11.0	-654.5	242	330	41.5917 19028.57
RM	-59.5	-22.0	30.0	11.0	-654.5	-242	330	41.5917 19028.57
LR	-102.5	22.0	30.0	11.0	-1127.5	242	330	84.55865 78651.82
RR	-102.5	-22.0	30.0	11.0	-1127.5	-242	330	
Skid Plate	0.0	0.0	12.0		····			84.55865 78651.82
Windshield	26.2	0.0		120.0	964.6	0	1440	23.84875 68251.52
			52.9	33.0	864.6	0	1745.7	50.868 85389.25
Electrical Harness	0.0	0.0	25.0	90.0	0	0	2250	18.17136 29717.83
Plumbing	0.0	0.0	25.0	20.0	0	0	500	18.17136 6603.963
Nuts & Bolts	0.0	0.0	25.0	50.0	0	0	1250	18.17136 16509.91
Fluids								32.99964 0
Fuel	-31.1	0.8	18.2	240.0	-7464	192	4368	16.18939 62903.14
Oil	11.5	0.8	15.6	20.0	230	16	312	31.85113 20289.89
Water	74.0	0.0	24.2	26.0	1924	0	629.2	92.03895 220250.4
	- Iv	Veight Subtota		5872.7	1	1		32.99964 6395230
Accessories			<del></del>		<del></del>	·		32.99964
Driver	0.0	17.0	30.5	255.0	o	4335	7777.5	
6711701	0.0	-17.0	30.5			· · · · · · · · · · · · · · · · · · ·		18.19387 84409.34
Navioator			30.5	255.0	0	-4335	7777.5	18.19387 84409.34
Navigator Passancer		17 0	3117	255.0	-8925	4335	7777.5	17.25937 75960.92
Passenger	-35.0	17.0		OFF O				
Passenger Passenger	-35.0 -35.0	-17.0	30.5	255.0	-8925	-4335	7777.5	17.25937 75960.92
Passenger Passenger Payload	-35.0 -35.0 -81.0	-17.0 0.0	30.5 40.0	730.0	-59130	01	29200	64.22038 3010707
Passenger Passenger	-35.0 -35.0 -81.0 -81.0	-17.0 0.0 0.0	30.5	730.0 378.0	-59130 -30618	01	29200 26460	
Passenger Passenger Payload	-35.0 -35.0 -81.0 -81.0	-17.0 0.0	30.5 40.0	730.0	-59130	01	29200	64.22038 3010707
Passenger Passenger Payload	-35.0 -35.0 -81.0 -81.0	-17.0 0.0 0.0 otal Weight	30.5 40.0 70.0	730.0 378.0	-59130 -30618	01	29200 26460	64.22038 3010707 75.91919 2178687
Passenger Passenger Payload 50 cal. Gun	-35.0 -35.0 -81.0 -81.0	-17.0 0.0 0.0	30.5 40.0 70.0	730.0 378.0	-59130 -30618	01	29200 26460	64.22038 3010707 75.91919 2178687
Passenger Passenger Payload	-35.0 -35.0 -81.0 -81.0	-17.0 0.0 0.0 otal Weight	30.5 40.0 70.0	730.0 378.0	-59130 -30618	01	29200 26460	64.22038 3010707 75.91919 2178687

ehicle Dimensions									
									ļ
ength	211.7	in.					1		
/idth	65.0	in.							
eight	66.0	in.						pitch axis	i
/heelbase	119.0	in.				<del>                                     </del>	†	moment of	inertia
ear Wheelbase	162.0					· · · · · · · · · · · · · · · · · · ·	<del> </del>		T
001 1111001000	FRONT	WIDE	HEIGHT				+	<del></del>	<del> </del>
	-			34/-:	w•x	W*Y	w•z	Stark	<del> </del>
	Xcg	Yeg	Zcg	Weight	W-X	WT	W-Z	Pitch red	morn of
owertrain	10.0				<del></del>	<u> </u>			1
Engine		0.0	24.5	551.0	25786.8			67.66878	·
alternator				85.0	1700	<u> </u>		40.92808	
Front Motor and gb		0.0		196.0	12916.4			86.82229	14774
Middle Motor and GB	-50.5	0.0	23.0	196.0	-9898	. 0	4508	30.13905	1780
Rear Motor and GB	-93.5	0.0	23.0	196.0	-18326	0	4508	72.89327	10414
Front inverter	-10.0	20.0	35.0	50.0	-500	1000	1750	12.85285	
middle inverter	-10.0	0.0	35.0	50.0	-500	·		12.85285	
rear inverter	-10.0			50.0	-500			12.85285	
alternator inverter				75.0	-750				
Fuel Cells								12.85285	
				45.0	-1399.5			14.23179	
pumps and lines	-22.0	-17.0		16.0	-352			7.104117	
Exhaust/Muffler	-8.0	-7.5		<b>36</b> .0	-288		-	16.4745	9770.7
Radiator		0.0		45.0	3330	0	1089	94.85438	40488
Fan	78.0	0.0	0.0	0.0	0	0	0	102.6696	
Intercooler	0.0	0.0	0.0	0.0	0	+		34.86605	
Battery pack	0.0	0.0		1260.0	0			23.00262	
rivetrain			70,10	-300.0				34.86605	
LF HALFSHAFT	59.5	16.25	16.0	12.0	714	195	192		
RF HALFSHAFT	59.5	-16.25	16.0					81.16997	
LM HALFSHAFT	- <b>59</b> .5	16.25	16.0	12.0	: 714   -714			81.16997	
RM HALFSHAFT								40.53799	
	-59.5	-16.25	16.0	12.0	-714			40.53799	
LR HALFSHAFT	-102.5	16.25	16.0		-1230			82.59779	
RR HALFSHAFT	-102.5	-16.25	16.0	12.0	-1230			82.59779	81868.
Shifter	4.0	-4.0	32.6	8.0	32	-32	260.8	25.20198	5081.1
Throttle	32.9	-17.0	30.8	2.0	65.8	-34	61.6	53.75137	5778.4
Brake	32.9	-17.0	30.8	6.0	197.4	-102	184.8	53.75137	17335.
Hand brake	-8.0	2.0	32.6	. 2.5	-20	5		13.58163	
uspension						<del>:</del>	1	34.86605	
Tires/Wheels LF	<b>59</b> .5	26.0	15.15	72.0	4284	1872	1090.8	81.29996	
RF	59.5			72.0	4284				<del></del>
LM	-59.5	26.0	15.15	72.0	-4284			81.29996	
RM	-59.5	-26.0						40.79765	
LR	-102.5	26.0	15.15	72.0	-4284			40.79765	
RR RR	-102.5	-26.0		72.0	-7380			82.72554	
Uprignt LF	59.5		15.15	72.0	-7380			82.72554	
Oprigit LF	59.5	26.0 -26.0	15.15 15.15	14.0	833			81.29996	
LM	-59.5	26.0		14.0	833			81.29996	
RM	-59.5	-26.0	15.15	14.0	-833			40.79769	
LR	-102.5		15.15	14.0	-833			40.79765	
RR	-102.5	26.0	15.15	14.0	-1435			82.72554	
		-26.0	15.15	14.0	-1435			82.72554	
Rotor	59.5	26.0	15.15	10.0	595	260	151.5	81.29996	66096
RF		-26.0	15.15	10.0	595	-260	151.5	81.29996	66096
LM	<b>-59</b> .5	26.0	15.15	10.0	-595	260		40.7976	16644
RM	-59.5	-26.0	15.15	10.0	-595	-260			
LR	-102.5	26.0	15.15	10.0	-1025			82.72554	
RR	-102.5	-26.0			-1025			82.72554	
Caliper	59.5	26.0			416.5			81.29996	
RF		-26.0		7.0	416.5			81.29996	
LM	-59.5	26.0	15.15		-416.5				
RM	-59.5	-26.0			-416.5			40.79765	
LR	-102.5	26.0	15.15					40.7976	
RR					-717.5			82.72554	
	-102.5	-26.0	15.15		-717.5			82.72554	
Upper A-arm	59.5	16.25	21.2		773.5			80.56564	
RF	59.5	-16.25	21.2	13.0	773.5	<del></del>		80.56564	84380
LM	-59.5	16.25	11.6	18.0	-1071	292.5	208.8	42.0508	
RM	-59.5	-16.25	11.6	18.0	-1071	-292.5		42.05089	
LR	-102.5	16.25	11.6		-1845			83.35071	
, AR	-102.5	-16.25	11.6		-1845			83.3507	
Lower A-arm	59.5	16.25		19.0	1130.5				
RF		-16.25	11.6						12755
	59.5			19.0	1130.5				12755
LM	·59.5	16.25	11.6	18.0	-1071			42.0508	
RM	· <b>5</b> 9.5	-16.25	11.6	18.0	-1071		••	42.0508	
LR	-102.5	16.25	11.6	18.0	-1845			83.3507	
RR	-102.5	-16.25	11.6	18.0	-1845	-292.5	208.8	83.3507	
Charles	59.5	16.25	27.0	23.5	1398.25	381.875	634.5		15147
Shocks RF		-16.25	27.0			-381.875		OV.284:	1314/

#### RSTV Series weight distribution

							2.2	1 40 50004   00000 17
LMI	-59.5	16.25	40.0	23.5	-1398.25	381.875	940	40.53901 38620.17
RM	-59.5	-16.25	40.0	23.5	-1398.25	-381.875	940	40.53901 38620.17
LR	-102.5	16.25	40.0	23.5	-2408.75	381.875	940	82.59829 160328.2
RR	-102.5	-16.25	40.0	23.5	-2408.75	-381.875	940	82.59829 160328.2
Springs	59.5	16.25	27.0	20.0	1190	325	540	80.2845 128912
RF	59.5	-16.25	27.0	20.0	1190	-325	540	80.2845 128912
		16.25	40.0	20.0	-1190	325	800	40.53901   32868.23
LM	-59.5				-1190	-325	800	40.53901 32868.23
RM	-59.5	-16.25	40.0	20.0				82.59829 136449.6
LR	-102.5	16.25	40.0	20.0	-2050	325	800	
RR	-102.5	-16.25	40.0	20.0	-2050	-325	800	82.59829 136449.6
Ride Ht. Adjuster	59.5	16.25	40.0	10.0	595	162.5	400	81.17048   65886.46
RF	59.5	-16.25	40.0	10.0	595	-162.5	400	81.17048 65886.46
LM	-59.5	16.25	40.0	10.0	-595	162.5	400	40.53901 16434.12
RM:	-59.5	-16.25	40.0	10.0	-595	-162.5	400	40.53901 16434.12
LR	-102.5	16.25	40.0	10.0	-1025	162.5	400	82.59829: 68224.78
AR!	-102.5	-16.25	40.0	10.0	-1025	-162.5	400	82.59829: 68224.78
Rockers LM	-45.0	16.25	33.0	14.0	-630	227.5	462	24.73273 8563.913
RM	-45.0	-16.25	33.0	14.0	-630	-227.5	462	24.73273: 8563.913
					-1232	-227.5	462	67.40753 63612.84
RR:	-88.0	-16.25	33.0	14.0			462	67.40753 63612.84
RR	-88.0	-16.25	33.0	14.0	-1232	-227.5	402	
Steering								34.86605 0
Box	56.0	-6.0	18.0	26.0	1456	-156	468	77.42656: 155866.7
Rockers/Links:	50.7	-8.1	19.5	20.0	1014	-162	390	71.98172 103627.4
Shaft	23.1	-17.0	34.0	3.5	80.85	-59.5	119	44.28686 6864.64
Wheel	10.0	-17.0	38.8	3.3	33	-56.1	128.04	32.61872 3511.137
Chassis	i		1		Ī			34.86605 0
Frame	-16.0	0.0	30.0	600.0	-9600	0	18000	5.180638 16103.41
Bumper	77.8	0.0	26.2	50.0	3890	0	1310	98.5947 486045.7
Body							···	34.86605 0
Panels/Covers/Dash	0.0	0.0	30.0	100.0	0	0	3000	20.87449 43574.45
Seats	0.0	0.0	40.0	46.0	0	0	1840	23.99539 26485.83
Mounts	0.0	0.0	13.15	26.0	0	0	341.9	25.53838 16957.44
		0.0	29.5		-1895.44	0	1014.8	34.35454 40600.06
Rear Deck	-55.1			34.4				80.30325 70934.73
Wheel Arches	59.5	22.0	30.0	11.0	654.5	242	330	
RF	59.5	-22.0	30.0	11.0	654.5	-242	330	80.30325 70934.73
LM:	-59.5	22.0	30.0	11.0	-654.5	242	330	38.77341 16537.15
RM	-59.5	-22.0	30.0	11.0	-654.5	-242	330	38.77341 16537.15
LR'	-102.5	22.0	30.0	11.0	-1127.5	242	330	81.74621 73506.88
RR	-102.5	-22.0	30.0	11.0	-1127.5	-242	330	81.74621 73506.88
Skid Plate	0.0	0.0	12.0	120.0	0	0	1440	26.2237 82521.91
Windshield	26.2	0.0	52.9	33.0	864.6	0	1745.7	53.17007 93292.85
Electrical Harness	0.0	0.0	25.0	90.0	0	0	2250	20.99351 39665.46
Plumbing	0.0	0.0	25.0	20.0	0	0	500	20.99351 8814.547
Nuts & Bolts	0.0	0.0	25.0	50.0	0			20.99351 22036.37
Fluids		<del></del>						34.86605
Fuel	-31.1	0.8	18.2	240.0	-7464	192	4368	14.23179 48610.52
Oil	11.5	0.8	15.6	20.0	230	16	312	34.57753 23912.12
Water	74.0	0.0	24.2	26.0	1924	. 0		94.85438 233931.2
		Veight Subtot		5718.7			323.2	34.86605 6951888
Accessories		y 000101	<del></del>					34.86605
Accessories Driver	0.0	17.0	30.5	255.0	. 0	4335	7777.5	20.92836 111689
Navigator	0.0	-17.0	30.5	255.0	9025			20.92836 111689
Passenger	-35.0	17.0	30.5	255.0	-8925			14.44006 53171.4
Passenger	-35.0	-17.0	30.5	255.0	-8925			14.44006 53171.4
Payload	-81.0	0.0	40.0	881.0:	-71361			
50 cal. Gun	-81.0	0.0	70.0	378.0	-30618		26460	
	T	otal Weight		7997.7	-166179	-1885.6	223921.8	I pitch 2720485
				- :		ı		
	x	Υ '	Z		1	•	ł	·
Center of Gravity	80.28	-0.24	28.0					Radius of Gyration

## Appendix E Ackerman Steering Analysis

CITE		1	IG ANG															
	L						ь	e1	e2									
ASE 1:	4 WHEE	LED VE	OCLE_			1	-84.265	-54575	-86975									
			ا . ا	! <u>.</u> !							لجحيط	_ !	١	ا ا				
<u>R</u>	L			81	٠ ،	R	L1	12	×	t	Ro1	ä,	. #	, <b>8</b> 3 ,	. 44			
240	120	- 55		38.14		0.40												
240	130	55 55	32.80	-15-		240	125.50		149.57	55_	195.25	31.53	40.00	1.26	1.72			
240	140		35.69	CAG.		240		140.00	149.57	55	195.25	31.53	40.00	4.05	5.54			
240	150	55 55	38.68	. V		240	125.50		149.57	55	195.25	31.53	40.00	6.63	9.30			
240	100	3	C18-81	C4.40		240	125.50	160.00	149.57	55	195.25	31.53	40.00	9.57	12.99			
300	120	55	23.58	28.62									<u> </u>					
300	130	55	25.68	31.12										ļ				
300	140	55	27.82	33.65										<u> </u>				
300	150	55	30.00	36.22					_				<u> </u>					
300	160	55	32.23	38.83	-									<del>                                     </del>			<b></b>	
														<del> </del>				
ASE 2:	6 WHEE	LED VE	IICLE WIT	H STANI	DARD AC	KERMAN	·			<del></del>			<del> </del>	<del>                                     </del>		<del></del>	1	
														-				
R	L1	L2	t		์ ผ		R	L1+L2	Y		Ro1	6.	81	•				
240	80	122	55	24.89	31.83					-		} ~~	1	ļ ;	1			
240	90	132	55	27.55	35.13							_	<u> </u>					
240	100	142	55	30.28	38.47								1					
240	110	152	55	33.08	41.88													
240	120	162	55	35.98	1141		240	251.01	125.50	55	195.25	31.53	40.00	!				
	J		L															
300	80	122	55	19.67	23.94													
300	90	132	55	21.72	26.39													
300	100	142	55	23.79	28.86													
300	110	152	55	25.89	31.37													
300	120	162	<b>5</b> 5	28.03	33.90									1				
*ACE 3.	e WAIEE	ED VE	101 F ME	7. 5545	<u> </u>													
MGE J.	OWNEE	LED VER	ICLE WIT	II REAK	AALE PI	ED, FRO	NI IWO	STEERIN	G				<u> </u>					
R	L1	L2	1	์ 81 ี	82	<b>6</b> 3	84	l	R	L2	x1		<u> </u>	80	,	••	ا م	١
240	80	122	55	30.55		11.49					A1	<u> </u>		R2	81	<b>8</b> 2	. <b>83</b>	. 84
240	90	132	55	33.37	112121	11.83	16.11		240	125.50	42	149.57	55	195.25	31.53	40.00	11.60	15.69
240	100	142	55	36.28	2672	12.25			240	125.50		149.57	55	195.25		40.00	11.60	15.69
240	110	152	55	39.30		12.74			240	125.50		149.57	55	195.25		40.00	11.60	15.69
240	120	162	55	: 4744	(500	13.34	18.99		240	125.50		149.57	55	195.25		40.00	11.60	15.69
	J [		لـــــا															
300	. <b>8</b> 0	122	55	24.00		8.71									L			
300	90 100	132	55	26.10		8.86												
300	110	142 152	55	28.25	34.16	9.03	11.35											
300	120	162	<u> 55</u>	30.44		9.22	11.65							1	<u> </u>			
	.20	104		32.68	39.36	9.44	12.01					L		ļ	ļ			
CASE 4:	8 WHEE	LED VE	ICLE WIT	H CENTS	ER AYI F	FIXED								<del> </del>	<u>                                     </u>			<u> </u>
								<del></del>					<del> </del>	<del> </del> -		<u> </u>		
R	L1	L2	t	81	82	83	84	•				<b></b>	<del>i                                     </del>	<del> </del>	,	l	i	i
240	80	122	55	19.47	25.04	10.52		1					<del>                                     </del>	<del>†</del>	1	t	1	1
240	90	132	55	22.02	28.25	10.69	14.06					i -	<del>                                     </del>	1	i	<del></del>		<del>'</del>
240	100	142	55_	24.62	31.50	10.90								†	<del>                                     </del>	<del>                                     </del>		
240	110	152	55	27.28	34.79	11.14							I	1	<u> </u>			!
240	120	162	55	30.00	38.14	11.42	15.36									i		-
200	•	400	ا ـــــا	15.65										i	i			i
300	80	122	55	15.47		8.26								i		ı		
300	90	132	55	17.46		8.35										!	i	1
	100	142	55 55	19.47		8.45	10.44									i		,
	444				26.14	8.56	10.61						1	T				,
300	110 120	152 162	55	21.51	28 62	8 68	10 81					<u> </u>	<del> </del>		<u> </u>	<u> </u>	!	<u>i</u>

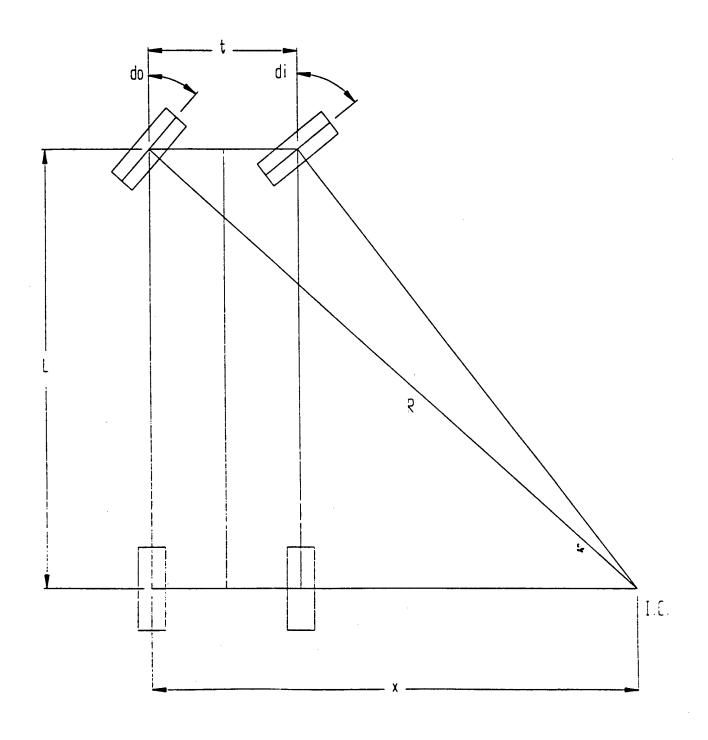
55 **ASIN BB/AX 55 **ASIN BB/AX 56 **ASIN BB/AX 56 **ASIN BB/AX 57 **ASIN BB/AX 58 **ASIN BB/AX 59 **ASIN BB/AX 50 **A	•					
10   10   10   10   10   10   10   10	CKERM	L				
10   10   10   10   10   10   10   10						
17.0   15.0	ASE 1					
170   15   15   15   15   15   15   15   1						
130   55   14,514   604.0   1,714   64.0   1,714	- 1	Į	-		=======================================	
100   55   145   165	3	3	8:	- {	=(ATAN(BB(SQRT((Ad-Z)+BB-Z))+CB)) * 150PP()	
150   55   ASSINGRAMENT   100   10	9	30	2	- 1	を作べる。 は一般に対する。 は、 は、 は、 は、 に、 に、 に、 に、 に、 に、 に、 に、 に、 に	
120   152   153	3 5	3 5	8 3	1	では、大きななどのでは、大きななどのでは、大きななどのできない。	
120   55   -4.5314(  0.12/17)   0.0470   -4.6314(  0.12/17)   0.	2 5	3 8	3 3	E		
150   55	2	3	3			
150   150	8	130		ANCINIBIONA 1311 INDIGIT	=/ATAMB12#SOBT#A1242\JB1242 LC12   -1800	
100   150		8		=ASING IVALIAN INCOME	=(ATAN(B13/CORT(A13/2)/B13/2)/C13))  :BOP()	
150   150   152   5.5   5.5   5.5   10.0	8	5		-ASIN/814/A14/180/PIO	=(ATAN(B14/SORT((A14"2)HB14"2) C14))1"180/P(()	
100   102   103	8	8		*ASINVATE/ATSITIONED	* (ATAN/RIS/SORTIVAIS/2//RIS/2/LC15))* 180/PIII	
120   142   35   AASHWII(C21-621)2/A21/1-100P()   150   152   35   AASHWII(C21-621)2/A21/1-100P()   150	8	8		*ASIN(816/A16)*180/PIO	=(ATAN(B16/SORT((A16-2)-(B16-2))-160/P(1	
120   142   54   AASHN (C21-821/2)A271   100Pt)   142   143   14				8		
130   142   154   155   AASHNI(C21+EX1/2/A21*190PQ)   150   152   155   AASHNI(C21+EX1/2/A21*190PQ)   150	ASE 2					
10   11   12   13   14   17   18   18       10   112   135       11   12   135       12   13   135       13   13   13       14   15   15       15   16   16       15   17       15   18       15   18       16   18       17   18       18       19       10						
170   162   55   ASSINICATE BETTERNALL THOUGH   170   162   55   ASSINICATE BETTERNALL THOUGH   170   162   55   ASSINICATE BETTERNALL THOUGH   170   172   55   ASSINICATE BETTERNALL THOUGH   170	-	2	2	1	4	-
130   177   55   1,4,5,4,4,1,1,1,2,4,2,7,1,1,1,2,4,7,7,1,1,1,2,4,7,7,1,2,4,7,7,1,2,4,7,1,2,4,7,1,1,2,4,7	8	1	162		]=ASINK((C21+B21)ZVA21)*180PV)	The feet of the feet of the billion of the feet of the
140   112   55   FASHING PROPERTY   140   142   152	8	130	122			には、これできない。何ないというないなどには、これではない。これでは、
150   192   152   153   154   155	9	140	182			
120   162   55   ASSINI(CATE EXPINICATE EX	8	55	102			とは、自己は、これでは、これでは、これでは、これでは、これでは、これでは、これでは、これで
120   182   555   **SIN((C27* B27/2)/A27*)***********************************		2	202		A. Carrier	EATANIROH CONTRACTIONAL INCOME CONTRACTOR DEPT
120   162   55	1	-				
120   127   55   **ASIN((ICZ9-6:89/2/AV29)*100P()   150   162   55   **ASIN((ICZ9-6:89/2/AV29)*100P()   150   152   55   **ASIN((ICZ9-6:89/2/AS)*1*100P()   150   152   152   150		138	162	95	=ASIN((C27+827)/2)/A27)*180/P1()	*ATAN(((B27+C27)/2)/(SORT((A27*2)-((B27+C27)/2)/2)-150/P()
140   182   55   -ASIN(((C20-B2))2/A2)† 190P()   190   192   55   -ASIN(((C20-B2))2/A2)† 190P()   190   192   55   -ASIN(((C20-B2))2/A2)† 190P()		Š	12	35	=ASIN(((C28+B28)/2)/A28)*180/PI()	*ATAN((BZ8+CZ8)Z)(SCRT((AZ8*2)-(BZ8+CZ8)Z)*2)DZ8))*180/PI()
150   192   55   55   55   55   55   55   55	0	140	162	25	-ASIN(((C20-B29)/2)/A29)*160/P1()	=ATAN(((829+C29)Z)((SQRT((A29-2)-((829-C29)Z)-2)-D29))*180PH()
190   202   55   ASSINI(ICCS1+831/2/A31)*180/PI()   190   112   55   ASSINI(ICCS1+831/2/A31)*180/PI()   190   112   55   ASSINICADA/A31*180/PI()   190   112   55   ASSINICADA/A31*180/PI()   190   192   193   ASSINICADA/A31*180/PI()   190		\$ 5	102	55	-ASIN(((C30+B30)/2)/A30)*180/Pi()	には、ためには、これでは、これでは、これでは、これでは、これでは、これでは、これでは、これで
120   112   155		160	202	88	=ASIN(((C31+B31)/2)/A31)*180/Pi()	TO THE PROPERTY OF THE PROPERT
120   182   55   55   55   55   55   55   55						
120   162   55   154   164   165	2					
120   142   55   142   142   155						
130   172   55   154	i	i	1			
140   182   55   FASHICE OLD   182   155   FASHICE OLD   182   155   FASHICE OLD   182   155   FASHICE OLD   182   182   182   182   182   182   182   182   182   182   182   182   182   183		2 5	3 5			これというないないない ましているとうとう
150   192   55   ASIN(CANAB); BOP10   PASIN		3 4	-			たいまりますとうようのからしてもなったという
120   122   55   ASIN(CAZAAZ)** 186P***   120   122   55   ASIN(CAZAAZ)** 186P***   120   122   55   ASIN(CAZAAZ)*** 186P***   120   182   55   ASIN(CAZAAZ)*** 186P***   120   182   55   ASIN(CAZAAZ)*** 186P***   120   162   55   ASIN(BSZAAZ)*** 186P***   120   172   55   ASIN(BSZAAZ)*** 186P***   120   172   55   ASIN(BSZAZ)**** 186P***   120   182   55   ASIN(BSZAZ)**** 186P***   120   162   55   ASIN(BSZAZ)**** 186P***   120   162   55   ASIN(BSZAZ)***** 186P***   120   162   55   ASIN(BSZAZ)***** 186P***   120   122   55   ASIN(BSZAZ)***********************************		: 5	- 100	: - : : : : : : : : : : : : : : : : : :		
120   162   55   -ASIN(CAZAAZ)**   180P(I)   172   55   -ASIN(CAZAAZ)***   180P(I)   172   55   -ASIN(CAZAAZ)***   180P(I)   180   182   55   -ASIN(CAZAAZ)***   180P(I)   180   182   55   -ASIN(CAZAAZ)****   180P(I)   180   182   55   -ASIN(BSZASZ)****   180P(I)   180   182   55   -ASIN(BSZASZ)***   180P(I)   180   182   55   -ASIN(BSZASZ)***   180P(I)   180   1		38	202			PATANC JORGAN (ACCASCAPCE) DEGISTRAPE DEGISTRAPE DE LA CASTANCIA DE CONTRAPE DECONTRAPE DE CONTRAPE DE
120   162   55   -ASIN(CAZIÁZI) 160PH)   130   172   55   -ASIN(CAZIÁZI) 160PH)   130   172   55   -ASIN(CAZIÁZI) 160PH)   130   192   55   -ASIN(CAZIÁZI) 160PH)   130   152   15				:		
130   172   545	•	2	162	!	=ASIN(C42/A42)*180/PH()	(C42/(SORT()
140   182   55   -ASIN(CAMALITEDPR)   150   15		8	172		=ASIN(C43/A43)*180/PI()	ŝ
150   192   55   *ASIN(CASAS)*180PH)   150   152   25   CASIN(CASAS)*180PH)   152   152   25   CASIN(CASAS)*180PH)   152   25   CASIN(CASAS)*180PH)   152   25   25   25   25   25   25   2	0	240	162		=ASIN(C44/A44)*180/PI()	Š
160   202   55		3	192		=ASIN(C45/A45)*160/PI()	
		8	202	55		ACCENTED RETURNED TO
R						
120   162   55   -Ash(#65/IA51)*160P(I)   172   55   -Ash(#65/IA51)*160P(I)   172   55   -Ash(#65/IA51)*160P(I)   182   55   -Ash(#65/IA51)*160P(I)   192   55   -Ash(#65/IA51)*160P(I)   193	SE 4					
120   162   55   -ASIN(BSJ/K5)1'180P()   172   152   153   162   154   162   162   163   162   162   163   162   163   163   162   163						-
150   162   85   -ASIN(851/A517180PH)   172   85   -ASIN(851/A517180PH)   172   85   -ASIN(851/A517180PH)   182   83   -ASIN(854/A517180PH)   180   192   85   -ASIN(854/A517180PH)   180   172   85   -ASIN(854/A517180PH)   180   172   85   -ASIN(856/A517180PH)   180   182   85   -ASIN(856/A517180PH)   180   182   85   -ASIN(856/A517180PH)   180   182   85   -ASIN(856/A517180PH)   180   182   85   -ASIN(856/A517180PH)   180   18			1	-	=	
172   55   ASIN(BSZ/ASZ)   805P()   172   155   ASIN(BSZ/ASZ)   805P()   160   162   153   ASIN(BSZ/ASZ)   805P()   160   162   155   ASIN(BSZ/ASZ)   160P()   172   155   ASIN(BSZ/ASZ)   160P()   172   155   ASIN(BSZ/ASZ)   160P()   162   155   ASIN(BSZ/ASZ)   160P()   162   155   ASIN(BSZ/ASZ)   160P()   162   155   155   ASIN(BSZ/ASZ)   160P()   162   155   ASIN(BSZ/ASZ)   160P()   162   155   ASIN(BSZ/ASZ)   160P()   162	0	8			=ASIN(851/A51)*180/PIQ	=ATAM(6514(5CRT((A51-2)-(651-2))-U61))))*********************************
140   182   55 4   - ASIN(853/A54)*   805***   192   55 4   - ASIN(853/A54)*   805***   192   55 5   - ASIN(853/A54)*   805***   192   55 5   - ASIN(853/A59)*   805***   192   55 5   - ASIN(856/A59)*   805***   192   19		8				子ができる。これではなっているが、これでは、
192   55   ASIN(BSA/ASIT BOPT)   192   202   55   ASIN(BSA/ASIT BOPT)   120   162   55   ASIN(BSA/ASIT BOPT)   130   172   55   ASIN(BSA/ASIT BOPT)   140   162   55   ASIN(BSA/ASIT BOPT)   150   162   55   ASIN(BSA/ASIT BOPT)   150   152   153   ASIN(BSA/ASIT BOPT)   150		\$		-		はいるというないが、これがあることが、これにはなる
150 202 55 55/1/86/200-6/1/86/200	0	8		•		
120 162 55 «ASIN(BS7/A57)* 160/PV() 130 172 55 «ASIN(BS6A/S9)* 160/PV() 140 162 55 «ASIN(BS6A/S9)* 160/PV() 150 162 55 «ASIN(BS6A/S9)* 160/PV()	0	\$				
120   162   55   -ASIN(BS/IAS)   162   172   55   -ASIN(BS/IAS)   160Pt   172   55   -ASIN(BS/IAS)   160Pt   192   55   -ASIN(BS/IAS)   160Pt   192   55   -ASIN(BS/IAS)   160Pt   192   55   -ASIN(BS/IAS)   160Pt   162   55   -ASIN(BS/IAS)   162   55   -ASIN(BS/IA			-	***************************************		The state of the s
130 172 55 =ASIN(BSBAX591180P1) 140 162 55 =ASIN(BSBAX591180P1) 150 162 55 -ASIN(BSDAX0)1180P1()		82			*ASIN(857/A57)*180/P4()	#AIAM(BO/A(BOR) ((AS/ */-105/))   100/10/
140 162 55 **ASIN(BSWAS) **BUP!()		8			=ASIN(BS8/AS8) 180/11()	THE MINISTRACTOR OF THE CONTRACTOR OF THE CONTRA
120 CONTROL SECTION OF THE CONTROL O		9			=ASIN(B59/A59)*160/*1()	The Miles of the Annual Control of the Annua
	-	150		55	=ASIN(B60/A60)* IBO/P1()	** I AN ( BOW) ( SON A) DOC A) TOWN ( SON A)

1	= 4A12*2}+(C12*2) = 4A12*2}+(C12*2) = H777A4(O2*P1(V180) = H877A4(O8*P1(V180)	
### CG*COS(0.77776*PI))  ##################################	e2 =-(A12"2)+(C12"2) R =-H777AN(O7"PI(Y180) =+H877AN(O7"PI(Y180)	
#2*C8*COS(0.77776*PIU) #[7*SIN(O1*PI()180] #[4*SIN(O2*PI()180] #[4*SIN(O3*PI()180] #[4	#4A12*2}-(C12*2)  # ##7#A4Q2*Pi[V160) #H6#AA4Q8*Pi[V160)	
L17   L19	# #HATTANO7*PI()180) #HATTANO8*PI()180)	
L1   L1   L2   L2   L2   L3   L4   L4   L4   L4   L4   L4   L4	# =H7/TAN(Q?*PI(Y160) =H6/TAN(Q8*PI(Y160)	
1.7*SIN(O?*Pi(yi80)	=H7/TAN(O7-P()/180)	-
-1.*SIN(O'FPI()'180	#H7/TAN(07-P(()/180)	
	*H&/TAN(O8*PI()V180)	55
10°SIN(OS PI(V) 180)		55
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200 200 200 200 200 200 200 200 200 200		
200  200  ATAM(C36-839NSGRT[(A37-2)-C39)' 190PN) 190PN) -ATAM(C36-839NSGRT[(A37-2)-C39')' 190PN) 190PN) -ATAM(C36-839NSGRT[(A37-2)-C39')' 190PN) 190PN) -ATAM(C36-839NSGRT[(A37-2)-C39')' 190PN) 190PN) -ATAM(C46-849NSGRT[(A47-2)-C42')' 190PN) 190PN) -ATAM(C56-848NSGRT[(A47-2)-C42')' 190PN) 190PN) -ATAM(C56-848NSGRT[(A47-2)-C46')' 190PN) -ATAM(C56-848NSGRT[(A47-2)-C46')' 190PN) -ATAM(C56-848NSGRT[(A47-2)-C46')' 190PN) -ATAM(C56-848NSGRT[(A47-2)-C46')' 190PN) -A		
100Pt    ATAN(C38.839/SGRT((A39-2)-C39-2) -D39) -180Pt    ATAN(C38.839/SGRT((A39-2)-C39-2) -D39) -180Pt    ATAN(C38.839/SGRT((A39-2)-C39-2) -D39) -180Pt    ATAN(C38.839/SGRT((A39-2)-C39-2) -D39) -180Pt    ATAN(C38.839/SGRT((A49-2)-C42-2) -D49) -180Pt    ATAN(C48.8439/SGRT((A49-2)-C42-2) -D49) -180Pt    ATAN(C58.8439/SGRT((A49-2)-C42-2) -D49) -D49) -180Pt    ATAN(C58.8439/SGRT((A49-2)-C42-2) -D49) -D49) -180Pt    ATAN(C58.8439/SGRT((A49-2)-C	20518 100	55
180PH) ATAM(C36-839MSORT[(A37-2)-C36-2), D39) 180PH) ATAM(C37-837MSORT[(A37-2)-C37-2), D39) 180PH) ATAM(C37-839MSORT[(A37-2)-C37-2), D39) 180PH) ATAM(C39-839MSORT[(A37-2)-C37-2), D39) 180PH) ATAM(C42-842MSORT[(A47-2)-C42-2), D39) 180PH) ATAM(C43-842MSORT[(A47-2)-C42-2), D39) 180PH) ATAM(C43-843MSORT[(A47-2)-C42-2), D49) 180PH) ATAM(C43-843MSORT[(A47-2)-C42-2), D49) 180PH) ATAM(C43-843MSORT[(A47-2)-C42-2), D49) 180PH) ATAM(C43-843MSORT[(A47-2)-C42-2), D49) 180PH) ATAM(C53-863MSORT[(A47-2)-C42-2), D49) 180PH) ATAM(C53-863MSORT[(A47-2)-C43-2), D49) 180PH) ATAM(C53-863MSO	Т	**
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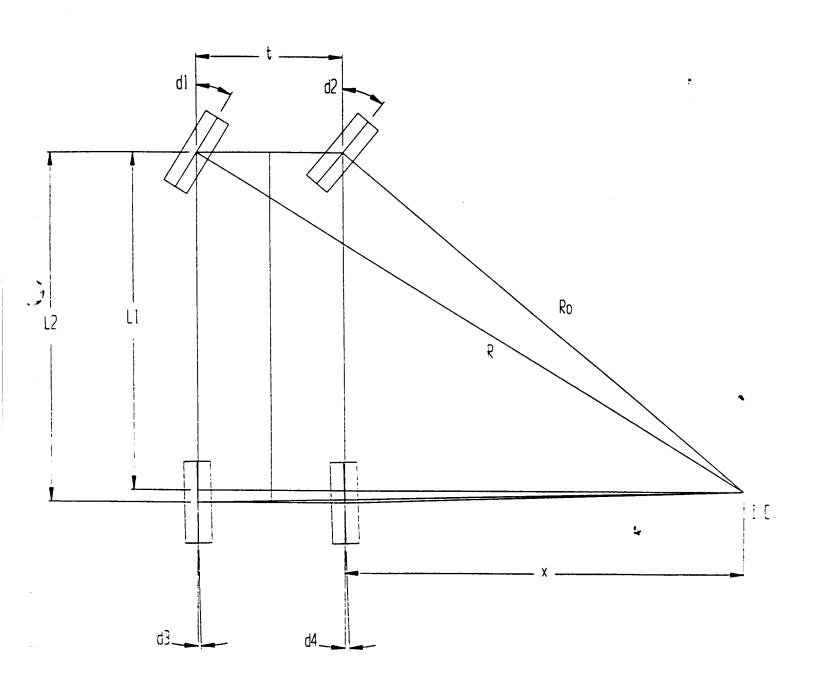
Re1 	Re2 (\$1453-50RT((\$1457-2]—*5637-\$153)/(2*563) -{\$1453-50RT((\$1457-2]—*5637-\$153)/(2*563) -{\$1453-50RT((\$1453-2]—*5637-\$153)/(2*563) -{\$1453-50RT((\$1453-2]—*5637-\$153)/(2*563)	***	
	R02 83-SORT ((8H53-2)-4-8G53-8153)/(2-8G53) 83-SORT ((8H53-2)-4-8G53-8153)/(2-8G53) 83-SORT ((8H53-2)-4-8G53-8153)/(2-8G53)	*	
	ROZ 83.50ŘT ((84572)–*5653*5153)/(2*5653) 83.50ŘT ((84572)–*5633*6153)/(2*5653) 83.50ŘT ((84572)–*5633*6153)/(2*5653)	*	
	Re2.SORT[(8H53'2]—'\$653'5#53)YZ'5G83) 85.SORT[(8H53'2]—'\$633'8#53)YZ'5G53) 85.SORT[(8H53'2]—'\$633'8#53)YZ'5G53) 83.SORT[(8H53'2]—'\$643'8#53)YZ'5G83)	••	
	No2 83-SORT((8H372)—*6637-8153)/(2*663) 83-SORT((8H372)—*6637-8153)/(2*653) 83-SORT((8H372)—*6637-8153)/(2*653) 83-SORT((8H372)—*6637-8153)/(2*653)	•	
	43.50AT((8H372)-4.66379153)/(2'8633) 43.50AT((8H372)-4'86379153)/(2'8633) 43.50AT((8H572)-4'86379153)/(2'8633)	•	
	63-SORT((8H572)—'8653-9153)/(2'9633) 63-SORT((8H572)—'8633-9153)/(2'9633) 63-SORT((8H572)—'8633-9153)/(2'9653) 63-SORT((8H572)—'8633-9153)/(2'9653)		;
	#5.50#T((##572]—*505*#\$3) #5.50#T((##572]—*505*#\$3)/(2*653) #5.50#T((##572]—*505*#\$3)/(2*653)	The second secon	
	#3-SORT([#1872]-4'5G1'9#3)/K2'5G3) #3-SORT([#1872]-4'5G3'9#3)/K2'5G3) #3-SORT([#1872]-4'5G3'9#3)/K2'5G3)	-ASIM(L/ SINU.///O PH))PC/ IOUT()	
	#3-SQRT([\$H\$372]-4'\$G\$3'\$#3))/[2'\$G\$3]	- VSIMILE SIN(0.11/18 PI)) XXII IBUTI)	04
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		=ASIN((L10*SIN(0.77778*PI()))/G10)*180/PI()	0*
		•	_
		*	5
		*ASIN((L21*SIN(140*PI()/180))A-(21)*180/PI()	9
I	Γ	-ASIN((122-SIN(140-P)(V180)VH22)*180/P(()	9
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		*ASIN((L30*SIN(140*PI(V180))*H30)*180*PI()	0+
=(\$H\$3+\$QRT((\$H\$3"2)-4"\$G\$3"\$J\$3])X(2"\$G\$3)		=ASIN((L31*SIN(140*PI()/180))/H31)*180/PI()	9
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	-COSCOSCOSCOSCOSCOSCOSCOSCOSCOSCOSCOSCOSC	55	=(\$H\$3+SQRT((\$H\$3^2),4-\$G\$3-\$(\$3))YZ-\$G\$3
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	S-COSCOAS-PILVINO	55	=(8H\$3+SORT((8H\$3-2)-4-\$G\$3-\$J\$3))/(2-\$G\$3
	-OAR-COSIDAR-PINISO	55	=(8H\$3+SORT((8H\$3^2)-4*\$G\$3*\$J\$3))/(2*\$G\$3
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20 - C	=051°COS(40°PI(V180)	55	=(\$H\$3+20K1((\$H\$3-5)-4.\$@\$3.\$I\$3))(5-\$C\$45)
	1-COS(40*PHV180)	95	=(\$H\$3+20K1((\$H\$3-Z)-18C\$3-\$I\$3)MZ-\$C\$3
	S.C.OCATO-DIVIEW	55	=(\$H\$3+SQRT((\$H\$3^2)_4*\$G\$3*\$I\$3))\(Z*\$G\$3)
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### ### ##############################			CHANNE AND ALL SALES WITH 180/PHO	=ATAN((L43/143))*180/P()
### ##################################	-ASIN(OAS SIN 140 PI(VIBU) VAS) 1801-10			-ATAM/ AAMAAN 180PU
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- ASINVIOSS SIN (40 PILVIBO) 135) (** 180 PILVIBOPIL) 40	-ACHAIN CAPENATAPPRINTED LISTED TROPIC	•	-ATAN((LSA/MSA+NSA)) TOURIL	The second second
D. was like scollwich.			=ATAN((L55/(M55+N55)))*180/PI()	=ATAN((L55M55))*150P1()
	PLANT (CCC/ORLA) ALMIS SCO NISY-			

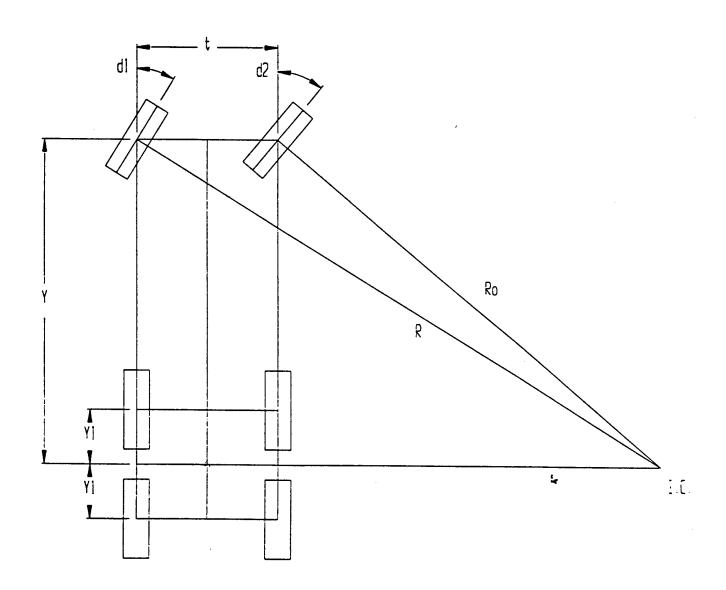
# CASE 1: 4 WHEELED VEHICLE, REAR AXLE FIXED



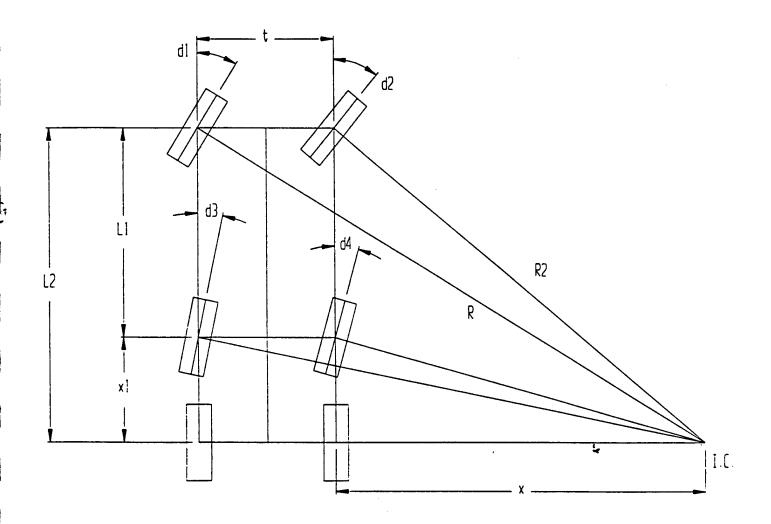
# CASE 1: 4 WHEELED VEHICLE, BOTH AXLES STEER



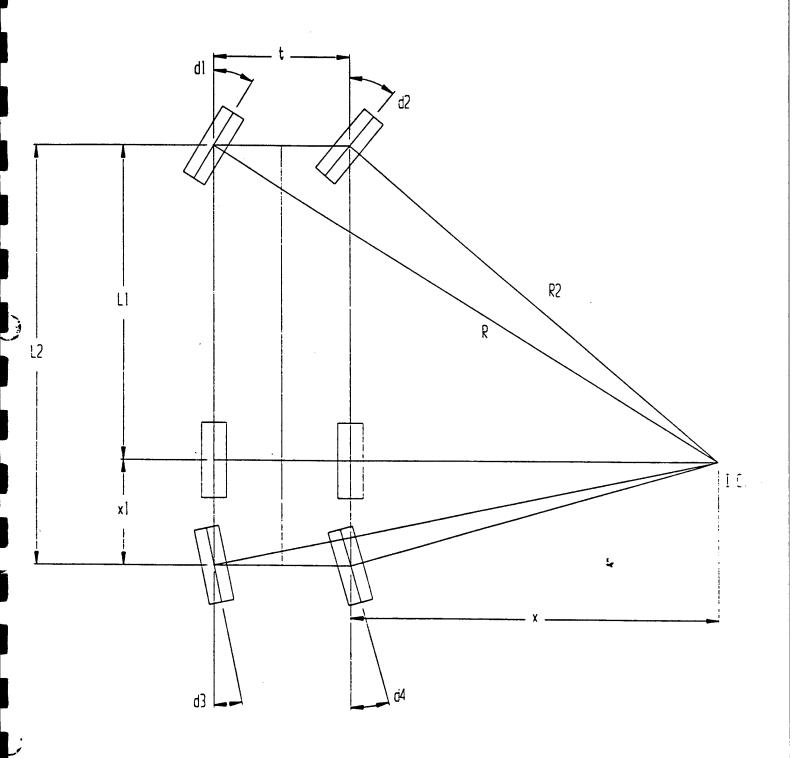
# CASE 2: 6 WHEELED VEHICLE, REAR AXLES FIXED

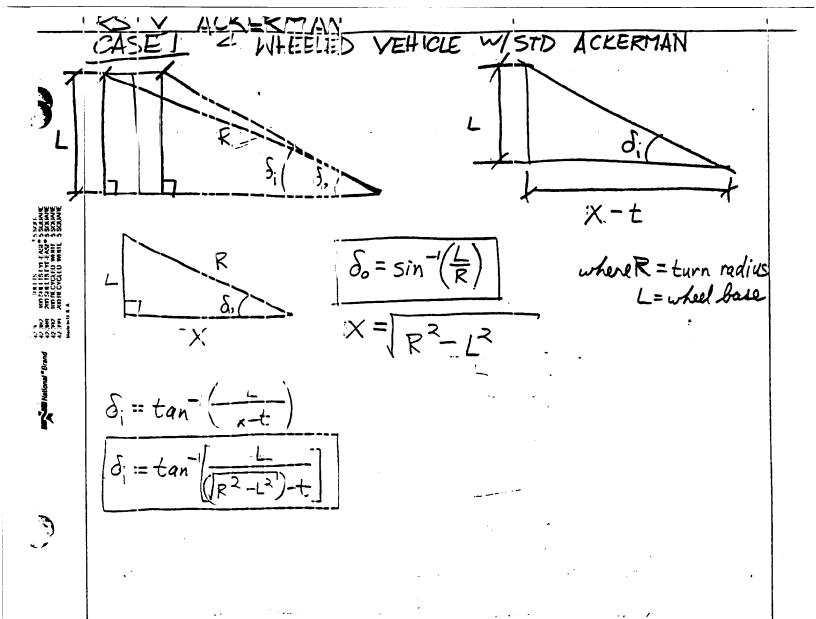


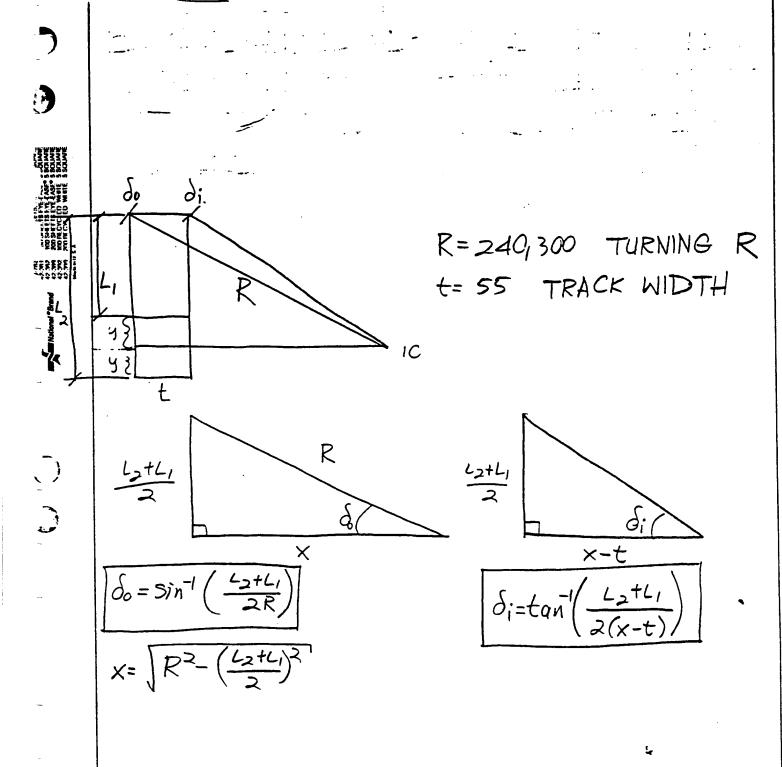
# CASE 3: 6 WHEELED VEHICLE, REAR AXLE FIXED

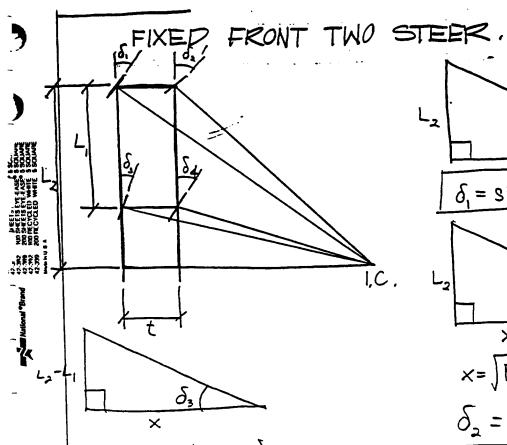


# CASE 4: 6 WHEELED VEHICLE, CENTER AXLE FIXED



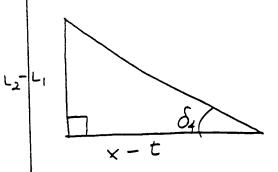






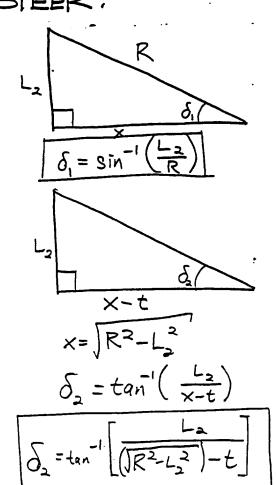
$$\delta_3 = \tan^{-1}\left(\frac{L_2 - L_1}{x}\right)$$

$$\delta_3 = \tan^{-1} \left( \frac{L_2 - L_1}{\sqrt{R^2 - L_2^2}} \right)$$



$$\delta_4 = \pm \alpha n^{-1} \left( \frac{L_2 - L_1}{x - t} \right)$$

$$S_4 = tan^{-1} \left( \frac{L_2 - L_1}{\sqrt{R^2 - L_2^2 - t}} \right)$$

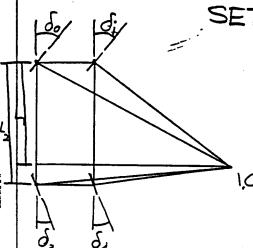


# ACKERMAN CASE4: 6 WHEELED VEHICLE, CENTER AXLE FIXED X= R2-L1

### CASE 1:

IF & AND/OR &: >40°

LET R STAY THE SAME



$$t=55$$
 $\delta_0$ 
 $140^{\circ}$ 
 $\delta_1$ 
 $=40^{\circ}$ 
 $R_0 = 195.25$ 
 $R_{=240}$ 

$$\lambda_3 = \frac{\delta_4}{2a}$$

$$x = \frac{-b \pm \sqrt{b^2 - 4ac^2}}{2a}$$

 $R^2 = t^2 + R_0^2 - 2tR_0 \cos 140^{\circ}$   $240^2 = 55^2 + R_0^2 - 2(55)R_0 \cos 140^{\circ}$   $57600 = 3025 + R_0^2 - 110R_0(-.766)$  $R_0^2 + 84.26R_0 - 54575 = 0$ 

$$R_{o} = \frac{-84.26 \pm \sqrt{84.26^{2} - 4(1)(-54575)}}{2(1)}$$

$$R_0 = -84.26 \pm 474.76$$

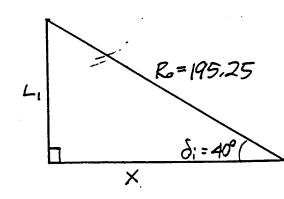
$$R_0^2 - 2tR_0(\cos 140^\circ) - R^2 + t^2 = 0$$

$$\frac{Ro}{\sin \delta o} = \frac{R}{\sin 140^\circ}$$

$$\frac{195.25}{\sin 60} = \frac{240}{\sin 40^{\circ}}$$

$$\delta_o = \sin^{-1}\left(\frac{R_0 \sin 140^\circ}{R}\right)$$

# CASE 1: CONTINUED



$$sindi = \frac{L_1}{R_0}$$

$$x = \frac{L_1}{\tan \delta_i} = \frac{125.5}{\tan 40^\circ}$$

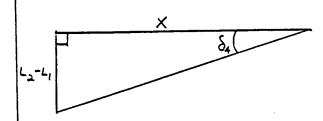
$$\tan \delta_3 = \frac{L_2 - L_1}{X + t}$$

$$\tan \delta_3 = \frac{L_2 - L_1}{x + t}$$

$$\delta_3 = \tan^{-1} \left( \frac{L_2 - L_1}{x + t} \right)$$

$$\delta_3 = tan^{-1} \left( \frac{130 - 125.5}{149.57 + 55} \right)$$

$$\delta_3 = 1.26$$

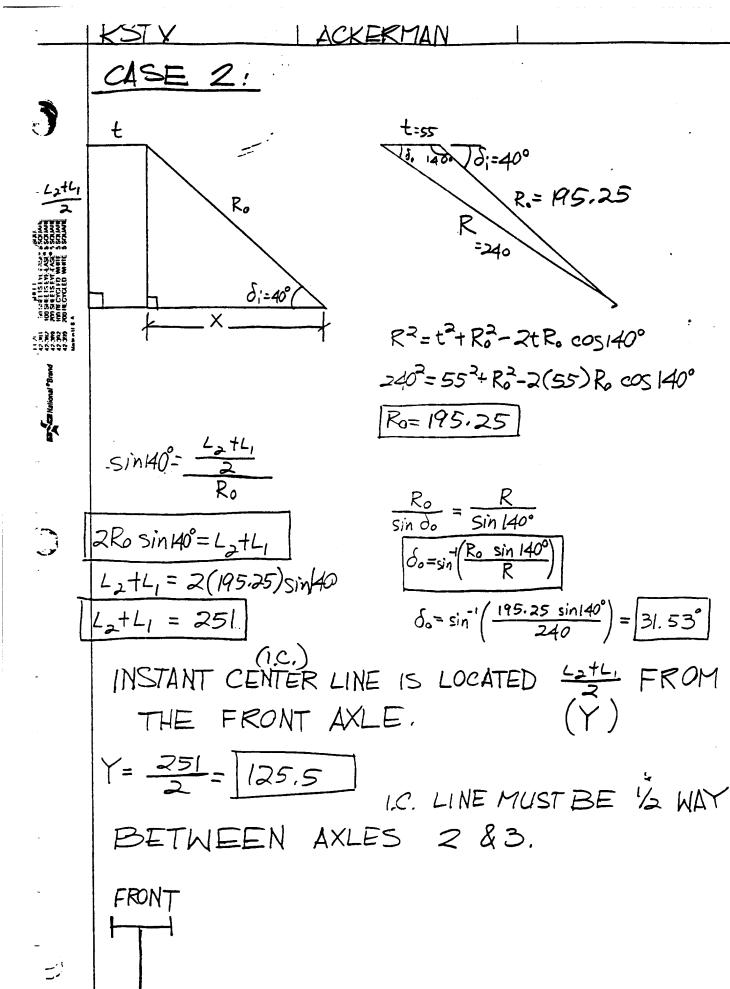


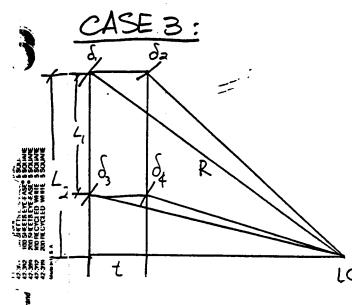
$$\tan \delta_4 = \frac{L_2 - L_1}{X}$$

$$\delta_4 = \tan^{-1}\left(\frac{L_2 - L_1}{X}\right)$$

$$\delta_4 = tqn^{-1} \left( \frac{130 - 125.5}{149.57} \right)$$

$$\delta_4 = 1.72$$





$$\delta_2 = 40^{\circ}$$
 $R = 240,300$ 

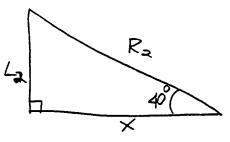
Ic. 
$$R^2 = t^2 + R_2^2 - 2tR_2 \cos 40^\circ$$
  
 $R_2 = 195.25$ 

$$\frac{R}{\sin 140^{\circ}} = \frac{R_2}{\sin 0_1}$$

$$\int_{1}^{\infty} ds = \sin^{-1}\left(\frac{R_{2} \sin 140^{\circ}}{R}\right)$$

$$\delta_3 = tan^{-1} \left( \frac{L_2 - L_1}{x + t} \right)$$

$$= tar^{-1} \left( \frac{125.5 - (125.5 - 42)}{149.57 + 55} \right)$$



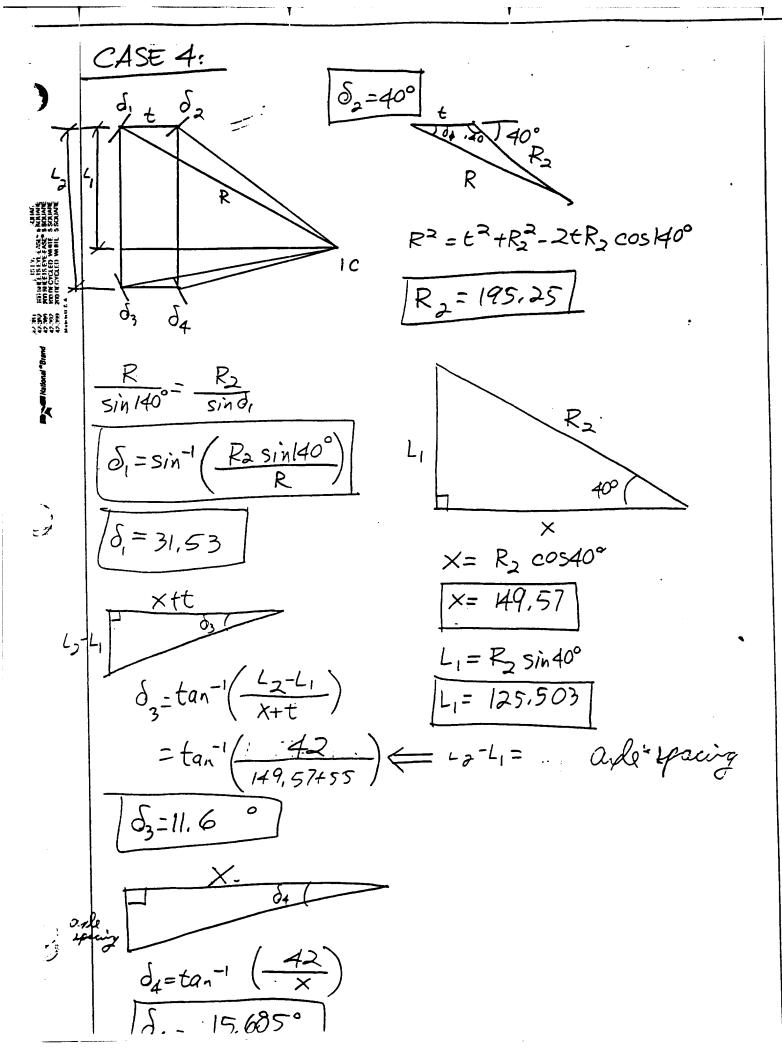
$$\left(\frac{X}{R_2}\right) = \cos 40^\circ \quad \sin 40^\circ = \frac{L_2}{R_2}$$

$$\times = R_2 \cos 40^\circ$$
  $L_2 = R_2 \sin 40^\circ$ 

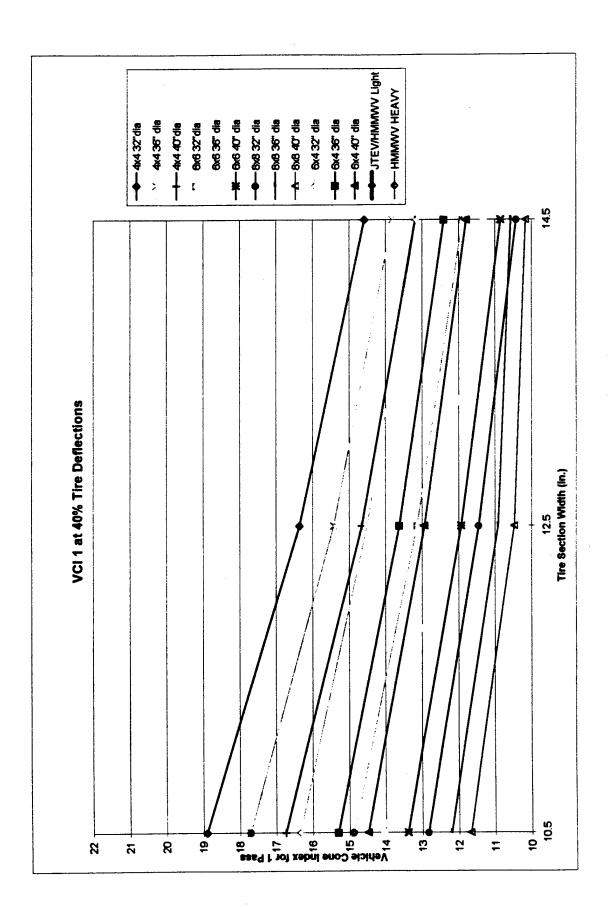
$$= 195.25\cos 40^{\circ} = 195.25\sin \epsilon$$

$$L_1 = L_2 - X_1$$
  $X_1 = ade$ 

Upacing



# Appendix F Vehicle Cone Index Graph (representative)



Page 3

# Appendix G Wheel Displaced Volume and Suspension Study

-Troump // 1.2DTIRE H= DTRE + Tr BUMP FOR STRAIGHT WHEELS VDSFLACED = Trine 2+1.200 (H- 1.20 TIRE - CL GROWS) WTIRE + Clavil FOR TURNED WHEELS ADD = SIN (ANGLETURN + TAN-1 DTIRE) ( VLYIEZ + DTIRE) EXAMPLES ( 40 TIRE, 40° TURN, 4.5' WICE) SIN (400+ TAN- (40)) (14.52+402) - 14.5 = CLTULD TOP VIEW

8

#### **Suspension Design Options**

#### Beam Axle

#### **Advantages**

- 1. Low cost
- 2. Proven technology

Disadvantages

- 1. Large unsprung mass adversely affects handling
- 2. Roll center instability makes handling unpredictable

X

3. Heavy

#### Swing Arm

Advantages

- 1. Simple linkage
- 2. Provides high ground clearance

Disadvantages

- 1. Roll center location causes jacking effect, making vehicle prone to rollover
- Z) TENOR HOUS CHURER CHIN

#### MacPherson Strut

Advantages

- 1. Simple linkage
- 2. Requires small space envelope

Disadvantages

- 1. Requires large diameter strut tube to resist bending loads
- 2. Roll center instablility
- 3. Not possible to optimize camber curve

#### Double A-arm

Advantages

Disadvantages

- 1. Inherently strong
- 2. Wide range of possible suspension
  - geometries
- 1. Complex
- 2. Requires large space envelope

#### Radius Rods ?

Advantages

Disadvantages

- 1. Simple parts
- 2. Inherently strong
- 3. Wide range of possible suspension geometries
- 1. Complex
- 2. Has many parts
- 3. Requires large space envelope

#### Rigid Beam with Sliding Uprights

Advantages

- 1. Requires small space envelope
- 1. Requires large linear bearings
- 2. Not possible to optimize suspension characteristics

#### 'Super Strut' Variant of Mac Pherson Strut

#### Advantages

- 1. Requires small space envelope
- 2. Allows better geometry than conventional MacPherson strut

- Requires large diameter strut tube to resist bending loads
- 2. Requires some compromise of suspension characteristics
- 3. More complex than conventional MacPherson strut

#### **Spring Configuration Options**

#### Coil-over-shock absorber

#### Advantages

#### Disadvantages

1. Simple

- 1. Heavy
- 2. Limits packaging options
- 3. Requires either very long-travel springs and shocks or applying bending loads to suspenion arms
- 4. Difficult to implement variable ride height and spring rate

#### Air springs

#### Advantages

- 1. Easy to vary ride height
- 2. Difficult to vary spring rate

#### Disadvantages

1. Requires compressed air production and delivery system

#### Torsion bars

#### Advantages

- 1. Easy to vary ride height
- 2. Possible to implement variable spring rate

#### Disadvantages

- 1. Requires very long bars
- 2. Induces limited non-linearity in spring rate

#### Rocker-arms

#### **Advantages**

- 1. Allows positioning shocks in protected location
- 2. Well suited to use of torsion bars
- 3. Range of possible spring rate characteristics

#### Disadvantages

- 1. Large suspension links
- 2. Limited package options

#### Push rod actuated springs and shocks

#### **Advantages**

- 1. Allows packaging flexibility 2. Allows positioning shock absorbers
  - in a protected area
- 3. Allows implementation of variable spriing rate and variable ride height
- 4. Well suited to use of structurally optimal linkages
- 5. Wide range of possible spring rate characteristics

Disadvantages

1. Added complexity

# RST-V Swept Volume Calculations for Tire/Wheel Combinations

$$V_{\text{vehicle}} := 312 \cdot \text{ft}^3$$

Volume of vehicle from fit check

$$H := D_{tire} + T_{rbump}$$
 Height of inner fender

$$V_{\text{ displaced }} := \left[\frac{\pi}{2} \left(1.2 \cdot \frac{D_{\text{ tire}}}{2}\right)^2 + \left(1.2 \cdot D_{\text{ tire}}\right) \cdot \left(H - \frac{1.2 \cdot D_{\text{ tire}}}{2} - Cl_{\text{ ground}}\right)\right] \left(W_{\text{ tire}} + Cl_{\text{ axial}}\right) \cdot N_{\text{ tire}}$$

Volume displaced by fixed fender wells

$$N_{turn1} := 2$$
 Turn angle and number of turned wheels

Angle turn 
$$| = 40^{\circ} \text{ term}$$
 where  $| = 40^{\circ} \text{ term}$  at  $|$ 

$$\text{Vt displaced 1} := \left[\frac{\pi}{2} \left(1.2 \cdot \frac{\text{D tire}}{2}\right)^2 + \left(1.2 \cdot \text{D tire}\right) \left(\text{H} - \frac{1.2 \cdot \text{D tire}}{2} - \text{Cl ground}\right)\right] \left(\text{W tire} + \text{Cl axial} + \text{Cl turn 1}\right) \cdot \text{N turn 1}$$

$$Vt displaced 1 = 50.832 \cdot ft^3$$

$$N_{turn2} = 2$$
 Turn angle and number of turned wheels

Angle 
$$t_{urn2} := 32 \cdot \deg$$
 N  $t_{urn2} := 2 \cdot \operatorname{luin} \operatorname{angle} \operatorname{angle} \operatorname{angle} \operatorname{angle} \operatorname{angle} \operatorname{atan} \left( \frac{\operatorname{w} \operatorname{tire}}{\operatorname{D} \operatorname{tire}} \right) \right) \cdot \left( \frac{\operatorname{w} \operatorname{tire}}{2} + \operatorname{D} \operatorname{tire} \right)^{-3} \cdot \frac{\operatorname{w} \operatorname{tire}}{2}$ 
Cl  $t_{urn2} := 9.497 \cdot \operatorname{in}$  Extra clearance required for turning wheels

$$\text{Vt displaced2} := \left[\frac{\pi}{2} \left(1.2 \cdot \frac{\text{D tire}}{2}\right)^2 + \left(1.2 \cdot \text{D tire}\right) \cdot \left(\text{H} - \frac{1.2 \cdot \text{D tire}}{2} - \text{Cl ground}\right)\right] \cdot \left(\text{W tire} + \text{Cl axial} + \text{Cl turn2}\right) \cdot \text{N turn2}$$

Angle turn3 := 12. deg N turn3 := 2 Turn angle and number of turned wheels

Cl turn 3 := 
$$\sin \left( \frac{\text{Angle turn }}{\text{Angle turn }} + \frac{\text{atan}}{\text{b tire}} \right) \cdot \frac{\left( \frac{\text{W tire}}{\text{tire}} + D \text{ tire}}{2} \right)^{-3} \cdot \frac{\text{W tire}}{2}$$

Cl him = 4 · in Extra cle

Extra clearance required for turning wheels

$$Vt \ displaced 3 := \left[\frac{\pi}{2} \left(1.2 \cdot \frac{D \ tire}{2}\right)^2 + \left(1.2 \cdot D \ tire\right) \cdot \left(H - \frac{1.2 \cdot D \ tire}{2} - Cl \ ground\right)\right] \cdot \left(W \ tire + Cl \ axial + Cl \ turn 3\right) \cdot N \ turn 3 \right)$$

Vt displaced3 = 38.562-ft<sup>3</sup> Volume displaced by turned wheels fender wheels

Vtot displaced := V displaced + Vt displaced1 + Vt displaced2 + Vt displaced3

Vtot displaced = 169.1-ft3

Total volume displaced by fender wells

rcent := Vtot displaced 100
V vehicle

V percent = 54.2 Percentage of vehicle volume dedicated to fender wells

#### Appendix H Drivetrain Configuration Considerations

#### **RSTV**

#### **Prime Mover Options**

#### **Diesel Internal Combustion Engine**

#### Advantages

- 1. Low cost
- 2. Proven technology
- 3. Uses exiting service and training infrastructure
- 4. Relatively low thermal signature
- 5. Can be push or crank-started w/o electric power
- 6. Compatible with direct drive configuration

#### Disadvantages

- 1. Low power density (270 -340 kW/m³)
- 2. Low specific power (.40-.49 kW/kg)
- 3. Large optical signature exhaust
- 4. High cooling requirements in stationary or low-speed application

#### Gas Turbine

#### Advantages

- High power density (670-1180 kW/ m³)
- 2. High specific power (.66-2.17 kW/kg)
- 3. Relatively constant thermal efficiency at varying power levels
- 4. Low optical signature exhaust
- 5. Excellent compatibility with series hybrid drives due to excellent constant-speed performance
- 6. Capable of full power output while vehicle is stationary
- 7. Low maintenance
- 8. Excellent interface with smaller, high rpm generator
- 9. Adaptable to multiple engines, providing redundancy
- 10. Can implement multi-fuel capability, including jet fuel and gasoline Issues requiring further investigation:

Service interval

2. Reliability

#### **Disadvantages**

- 1. High cost
- 2. Relatively intolerant of neglect and abuse
- 3. Requires additional training and service infrastructure (but can be combined with helicopter service)
- 4. Poor compatibility with direct drive configurations
- 5. Relatively new technology
- 6. Large thermal signature exhaust requires mitigation

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#### **Drive Configuration Options**

#### Hydrodynamic Drive

Hydrodynamic direct drive is a mechanical power transmission and drive system consisting of a hydrodynamic coupling (a torque converter) driving a multi-speed automatic transmission. The output shaft of the transmission is coupled to the wheels via conventional mechanical means. Due to the varying speed required, this type of drive is more suited to use of an internal combustion prime mover, and poorly suited to use of a gas turbine.

#### **Advantages**

- 1. Conventional, proven technology
- 2. Alternative start capability easy to implement

#### Disadvantages

- 1. Limits options for drivetrain packaging
- 2. Requires auxiliary power source to drive sensor suite

#### **Hydrostatic Drive**

Hydrostatic drive consists of a hydraulic pump driven by the prime mover, coupled to the drive wheels via a hydraulic system. This type of drive can utilize either type of prime mover.

#### **Advantages**

- 1. Flexible drivetrain packaging
- 2. Drive components are relatively compact

#### Disadvantages

- 1. Relatively complex system
- 2. Requires auxiliary power source to drive sensor suite
- 3. Cost

Variants of the hydrostatic drive: single drive motor

#### Advantages

1. Simplicity

#### Disadvantages

- 1. Pointless
- 2. Limits packaging options
- 3. Limited 'limp-home' capably

two drive motors, one front and one rear Advantages

- 1. Redundant drives allow mobility in case of failure of one drive
- 2. Potential packaging advantage in rear of 6x6 configuration

- 1. Added complexity
- Requires different motors if front and rear axles are not loaded approximately equally
- 3. Requires coupling rear axles if used in 6x6 configuration

#### one drive motor per axle Advantages

- 1. Modular drive package
- 2. Redundant drives allow mobility in case of failure of one drive
- 3. Lends itself to traction control

#### Disadvantages

1. Added complexity

#### Parallel Hybrid Hydrodynamic Electric Drive

Parallel hybrid electric drive consists of a hydrodynamic drive system augmented as required by one or more electric motors. When not producing drive power, the motor or motors are used to generate electricity, which is stored in batteries on the vehicle. Due to the varying speed required, this type of drive is more suited to use of an internal combustion prime mover.

#### **Advantages**

- 1. Integral electric power generation capability to power sensor suite
- 2. Allows limited mobility in the event of failure of the prime mover
- 3. Easily implemented push-start capability
- 4. Allows use of a smaller prime mover for a given dash capability or grade ability
- Uses one piece of hardware for both motor and generator

#### Disadvantages

- 1. Limited drivetrain packaging options
- 2. New Technology
- 3. Cost
- 4. Some complexity to implement stationary power generation

Variants of the parallel hybrid hydrodynamic electric drive: single drive motor

#### **Advantages**

1. Simplicity

#### Disadvantages

- 1. Limits packaging options
- 2. Limited 'limp-home' capably

# two drive motors, one front and one rear Advantages

- 1. Redundant drives allow mobility in case of failure of one drive
- 2. Potential packaging advantage in rear of 6x6 configuration

#### Disadvantages

- 1. Added complexity
- 2. Difficult to implement stationary power generation
- 3. Requires different motors and controllers if front and rear axles are not loaded approximately equally
- 4. Requires coupling rear axles if used in 6x6 configuration

#### one drive motor per axle Advantages

- 1. Modular drive package
- 2. Redundant drives allow mobility in case of failure of one drive
- 3. Well suited to traction control

- 1. Added complexity
- 2. More difficult to implement stationary power generation

#### Parallel Hybrid Hydrostatic Electric Drive

A parallel hybrid electric drive consists of a hydrostatic drive system augmented as required by an electric motor. When not producing drive power, the electric motor is used to generate electricity, which is stored in batteries on the vehicle.

#### **Advantages**

- 1. Integral electric power generation capability to power sensor suite
- 2. Allows limited mobility in the event of failure of the prime mover
- 3. Easily implemented push-start capability
- 4. Allows use of a smaller prime mover for a given dash capabilityor grade ability
- Uses one piece of hardware for both power augmentation and generator
- Compact drive system allows packaging flexibility

#### Disadvantages

- 1. New Technology
- 2. Cost
- 3. Complexity

Variants of the parallel hybrid hydrodynamic electric drive: single drive motor

#### Advantages

1. Simplicity

#### Disadvantages

- 1. Limits packaging options
- 2. Limited 'limp-home' capably

## two drive motors, one front and one rear Advantages

- 1. Redundant drives allow mobility in case of failure of one drive
- 2. Potential packaging advantage in rear of 6x6 configuration

#### Disadvantages

- 1. Added complexity
- 2. Requires different motors and controllers if front and rear axles are not loaded approximately equally
- 3. Requires coupling rear axles if used in 6x6 configuration

#### one drive motor per axle

#### Advantages

- 1. Modular drive package
- 2. Redundant drives allow mobility in case of failure of one drive
- 3. Well suited to traction control

#### Disadvantages

1. Added complexity

#### Series Hybrid Electric Drive

Series hybrid electric drive describes an electric propulsion system, an on-board generator set, and a battery pack. The propulsion system can draw power from the batteries, or in high demand situations, from the generator and the batteries simultaneously. The generator set, when running, runs at constant speed and varying load. A gas turbine prime mover is ideal for this type of application.

#### **Advantages**

- Allows use of a smaller prime mover for a given dash capability
- 2. Constant prime mover speed increases efficiency
- 3. Integral, very direct stationary electric power generation capability to power sensor suite

#### Disadvantages

- 1. Complex system
- 2. Cost
- 3. New technology
- 4. Difficult to implement alternative start capability
- Requres separate devices for power generation and drive functions

Variants of the series hybrid electric drive single drive motor

#### Advantages

1. Simplicity

Disadvantages

- 1. Requires large motor
- 2. Limits packaging options
- 3. Limited 'limp-home' capably

two drive motors, one front and one rear Advantages

- 1. Redundant drives allow mobility in case of failure of one drive
- 2. Potential packaging advantage in rear of 6x6 configuration

#### Disadvantages

- 1. Added complexity
- Requires different motors and controllers if front and rear axles are not loaded approximately equally
- 3. Requires coupling rear axles if used in 6x6 configuration

one drive motor per axle

Advantages

- 1. Modular drive package
- 2. Redundant drives allow mobility in case of failure of one drive
- 3. Well suited to traction control

Disadvantages

1. Added complexity

#### **Alternative Start Systems**

#### Air start

#### **Advantages**

- 1. Compact
- 2. Simple

#### Disadvantages

- 1. Requires additional system with no other function
- 2. Limited number of start attempts
- 3. Does not recharge

#### Push start

#### Advantages

- 1. Compact
- 2. Simple
- 3. Can allow starting of vehicle with all on-board energy storage depleted

#### Disadvantages

- Requires second vehicle (not necessarily NATO spec) to push with, or fortutious locaton of a grade
- 2. Added mechanical complexity
- 3. Some loss of packaging flexibility

#### Hand Crank Start

#### Advantages

- 1. Compact
- 2. Simple
- 3. Can allow starting of vehicle with all on-board energy storage depleted

- 1. Physically dfficult to do in the field
- 2. Added mechanical complexity